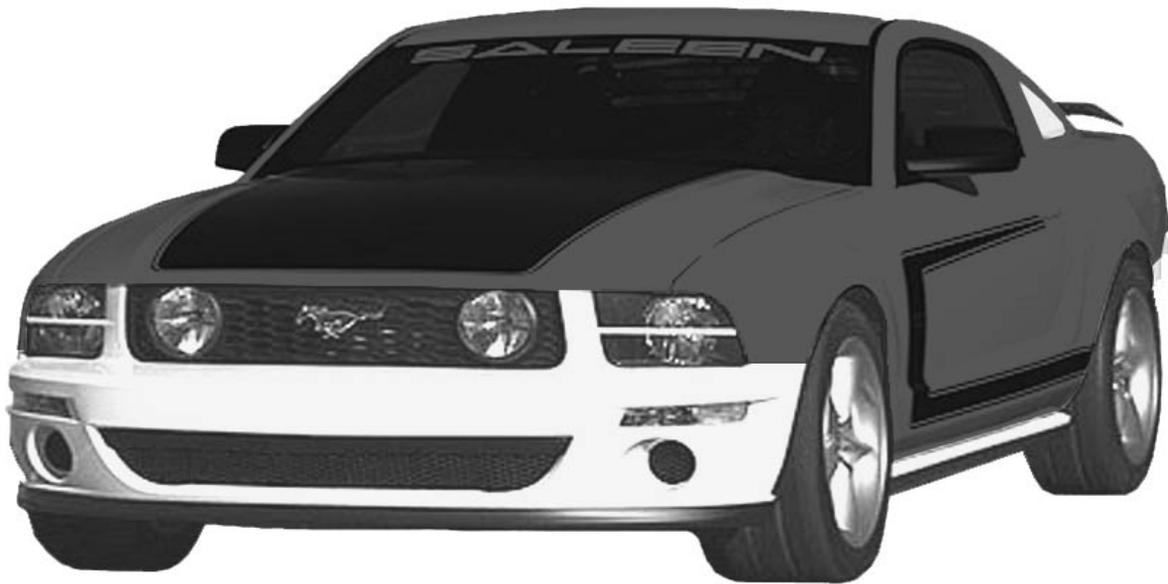


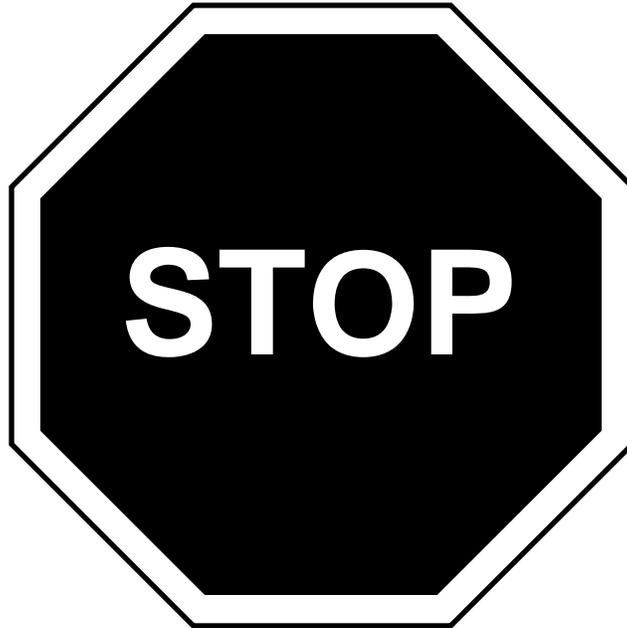
SALEEN HERITAGE BODY KIT



INSTALLATION MANUAL: Ford Mustang

2005 - 2009 Model Years

P/N: 10-8002-C19244A



**IF YOU ARE NOT EXPERIENCED IN THE AREA
OF AUTOMOTIVE MECHANICS, WE
STRONGLY URGE THAT YOU REFER THIS
INSTALLATION TO A CERTIFIED INSTALLER
OR TECHNICIAN.**



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- A** = (Mustang With GT Rear Spoiler)
- B** = (Mustang Without GT Rear Spoiler)
- C** = (Mustang Coupe)
- D** = (Mustang Convertible)

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Pre-Installation Precautions:

To help ensure the proper operation of your vehicle, follow the guidelines below:



IF YOU ARE NOT EXPERIENCED in the area of automotive mechanics, we strongly urge that you refer this installation to a certified installer or technician.

PAY ATTENTION TO VEHICLE TYPE NOTATION because there are installation steps in this manual that differ based on whether your Mustang is a coupe or convertible with or without a GT rear spoiler*. There will be clear markings at the lower RH corner of the page (**A through D designations**) that denote special processes for vehicle type. Taking the time to read these instructions along with following the notes will ensure a smooth, easy, and successful installation**.

*Saleen cannot anticipate any modifications that may be done to every vehicle, so there may be an installation conflict with some aftermarket equipment.

**This manual was created using a 2008 Mustang GT with rear spoiler delete as a base vehicle. Different trim levels or aftermarket body kits may require different or additional steps when removing body components. If the vehicle does contain different trim level items from Ford, consult the Mustang shop manual. If the vehicle has aftermarket body components, contact that aftermarket supplier for disassembly and assembly instructions (if applicable).

Safety Precautions:

To help guarantee your safety, please follow the guidelines listed below:



NO SMOKING, FLAMES, OR SPARKS around the battery or fuel system. Batteries can give off fumes that are flammable and may ignite if there is any form of spark or open flame near it.



WEAR THE APPROPRIATE SAFETY GEAR such as safety glasses and gloves during the vehicle tear down and installation of new components. Always follow the safety instructions that come with the tools you are using.



USE CAUTION AROUND VEHICLE when working on it. Make sure the vehicle is turned **OFF**, is properly secured (in park or in gear with the parking brake on), and is sitting on a level surface.

If a hoist or floor jack is required, make sure the vehicle is in park or in gear and the parking brake on. If using a floor jack, make sure the vehicle is on a level surface, the rear tires are chocked, and the vehicle is being supported by jack stands. Follow ALL safety guidelines & operational instructions spelled out in the hoist or floor jack's owners manual. Failure to do so may result in serious injury.

Avoid wearing loose clothing or jewelry, as these items might get caught in moving parts resulting in injury. When instructed to operate your vehicle, make sure you do so in a well-ventilated area (to prevent carbon monoxide poisoning).

Be safe and use proper care and precautions. Saleen wants you to have a safe and rewarding experience.



Installation Guide Heritage Body Kit – Mustang 2005 to 2009

WELCOME!

Thank you for buying a Saleen Heritage Body Kit for your 2005 to 2009 Mustang. We appreciate your business, and we hope you enjoy your product.

For your benefit, please read the following instructions completely and thoroughly before attempting to install the body kit. Many questions we have received from customers about the installation of our products could have been easily solved by information listed in this installation guide. We want you to enjoy this product, and reading this tutorial is a great first step to getting you on your way to a more unique Mustang.

This body kit manual covers the installation of both the front and rear fascias, along with the rocker panels and rear spoiler. For the installation of the quarter window panels, refer to installation manual **P/N - 10-8002-C17471A**. If the optional rear louver kit was ordered, refer to installation manual **P/N - 10-8002-C17475A** for installation instructions.

Again, thank you for choosing Saleen!



PARTS INCLUDED IN HERITAGE BODY KIT

10-1101-B18132*	FASCIA FRONT ASSY 2007 HERITAGE KIT	1	EACH
10-1101-B18133*	FASCIA FRONT ASSY 2007 HERITAGE	1	EACH
06-1101-C14436	FASCIA FRONT BUMPER 2007 HERITAGE	1	EACH
06-1101-C14486	SCREEN-FRT FAS BRAKE DUCT OPG RH/LH 2007 S302	2	EACH
06-1101-C14485	SCREEN-FRT FAS AIR DAM 2007 S302	1	INCH
00-9011-C06817*	SCREW #8-1/2 PHIL FLATHD WSHR BLACK	11	EACH
00-9006-C18603	RIVET BLIND 1/8 DIA .251-.312 GRIP AL BLACK	4	EACH
00-9004-C13011*	WASHER BLIND RIVET FLT AI 1/8"	4	EACH
00-9006-C17368*	TAPE 2-SIDED 3M VHB 5925 6.35mm WIDE	23	INCH
00-9502-C17364*	SEAL HEADLAMP CLOSEOUT EPDM FOAM W ADH	40	INCH
00-9006-C10013*	RIVET DOME STD BLIND 3/16" DIA 0.251-0.375 AL-AL	6	EACH
00-9004-C16230*	WASHER RIVET BACK-UP 3/16"ID 1/2"OD 1/16"THK	4	EACH
06-1101-C17247	BRACKET AERO SHIELD FRONT FASCIA	2	EACH
10-1101-B18134*	SPOILER LIP FRONT 2007 HERITAGE	1	EACH
06-1101-C14470	SPOILER LIP FRONT 2007 HERITAGE	1	EACH
00-9006-C14939*	RETAINER PUSH 20mm OD X 20mm LG	12	EACH
00-9006-C15134*	CLIP, X-MAS TREE - HERITAGE	1	EACH
00-9006-C15620*	AUTOMOTIVE ADHESION PROMOTER FOR VHB TAPE	1	EACH
10-1103-B17911*	FASCIA REAR ASSY HERITAGE	1	EACH
06-1103-C13840	FASCIA RR HERITAGE	1	EACH
00-9006-C10013*	RIVET DOME STD BLIND 3/16" DIA 0.251-0.375 AL-AL	8	EACH
00-9004-C16230*	WASHER RIVET BACK-UP 3/16"ID 1/2"OD 1/16"THK	6	EACH
10-1103-B16885*	REAR PANEL KIT A/M HERITAGE BODY KIT, FITS 2005-07 MUSTANG	1	EACH
06-1103-C13844	APPLIQUE RR DECK LID HERITAGE	1	EACH
06-1103-C17898	TAPE, HEAT 127.0mm X 44.5mm	1	EACH
06-1103-C17897	TAPE, HEAT 355.6mm X 50.8mm	1	EACH
06-1103-C17899	TAPE, HEAT 76.2mm X 50.8mm	1	EACH
00-1202-C10313*	LAMP ASSY LICENSE PLATE	1	EACH
06-1704-B16520	HARNESS, '05-'07 MUSTANG (HERITAGE) LIC. PLATE LIGHT LOWER	1	EACH
06-1704-B16522	HARNESS, HERITAGE LICENSE PLATE LIGHT UPPER	1	EACH
069-700	4" ZIP TIE	3	EACH
00-1704-C08956*	3/16" DIAMETER HEAT SHRINK, BLACK	3	INCH
00-1704-C09262*	SPLICE, NON-INSULATED 14-16 AWG	2	EACH
00-9006-C17365*	TAPE 2-SIDED 3M VHB 5925 0.64mm THK, 19.05mm WIDE	52	INCH
00-9006-C15620*	AUTOMOTIVE ADHESION PROMOTER FOR VHB TAPE	1	EACH
00-9006-C14542*	RIVET NUT M6X1.0, ZINC-PLATED STEEL	2	EACH
00-9011-C18236*	SCREW PHIL PAN HD M6-1X20 BLK E-COAT	2	EACH
00-9007-C09134*	TIEWRAP 3.5" x 0.09"	5	EACH



PARTS INCLUDED IN HERITAGE BODY KIT - CON'T

10-1101-B18130*	ROCKER PANEL KIT HERITAGE	1	EACH
00-9006-C15771*	FASTENER XMAS TREE BLACK NYLON M6 X 46.5mm	16	EACH
00-9006-C10837*	PLASTIC CLIP ROCKER 2005 S281	14	EACH
00-9006-C14939*	RETAINER PUSH 20mm OD X 20mm LG	2	EACH
00-9006-C15055*	RETAINER PUSH 20mm OD X 26mm LG	2	EACH
10-1102-B17909*	ROCKER PANEL KIT LH HERITAGE	1	EACH
06-1102-C14439	ROCKER LH HERITAGE	1	EACH
00-9006-C15962*	CHRISTMAS TREE DASH MAT	1	EACH
10-1102-B17910*	ROCKER PANEL KIT RH HERITAGE	1	EACH
06-1102-C14440	ROCKER RH HERITAGE	1	EACH
00-9006-C15962*	CHRISTMAS TREE DASH MAT	1	EACH
10-1102-B17137*	QUARTER WINDOW PAIR, 2007 HERITAGE, FITS 05-07 MUSTANG	1	EACH
00-9006-C15520*	DOUBLE SIDED TAPE 3M VHB .040 THK 1/2 WIDE CLR	60	INCH
00-9006-C15620*	AUTOMOTIVE ADHESION PROMOTER FOR VHB TAPE	2	EACH
10-8002-C17471	INSTALL MANUAL HERITAGE QUARTER WINDOWS, 2005-07 MUSTANG	1	EACH
10-1101-B18136*	COVER QTR WINDOW LH 2007 S302 PJ KIT	1	EACH
06-1102-C14441	COVER QTR WINDOW LH 2007 HERITAGE	1	EACH
06-9101-C14498	BLACKOUT QTR WNDW INR LH HERITAGE	1	EACH
06-9101-C14500	BLACKOUT QTR PANEL OUTER LH	1	EACH
10-1101-B18137*	COVER QTR WINDOW RH 2007 S302 PJ KIT	1	EACH
06-1102-C14442	COVER QTR WINDOW RH 2007 HERITAGE	1	EACH
06-9101-C14499	BLACKOUT QTR WNDW INR RH HERITAGE	1	EACH
06-9101-C14501	BLACKOUT QTR PANEL OUTER RH	1	EACH
10-1101-B18138*	SPOILER RR HERITAGE KIT	1	EACH
06-1108-C14444	SPOILER RR HERITAGE	1	EACH
00-9006-C16038*	TAPE FOAM DBL-SIDED 1.00x0.031 BK	8	INCH
00-9001-C11023*	BOLT, HEX HEAD, LOOSE WASHER, M6, 22.5mm L, 19mm WASHER	4	EACH



TOOLS REQUIRED FOR KIT INSTALLATION:

1/4" Drive Ratchet	Diagonal Side Cutters
1/4" Drive Torque Wrench	Grease Pencil (China Marker)
10mm Socket (1/4" Drive)	Rivet Gun (Or Setting Tool)
10mm Deep Well Socket (1/4" Drive)	Rivnut Gun (Or Setting Tool)
10mm Flex-Head Socket (1/4" Drive)	Plastic Clip Removal Tool
8mm Socket (1/4" Drive)	Needle Nose Pliers
5.5mm Socket (1/4" Drive)	Small "Hook" Tool
10mm Box Wrench	Small Pry Tool
Phillips Screwdriver	Rat Tail Metal File
Short (Stubby) Phillips Screwdriver	Regular Drill Motor
Straight Blade Screwdriver	Wire Stripping & Crimping Tool
Step Drill (Optional)	Lighter (Or Other Heat Source For Heat Shrink)
1/4" Dia. Drill Bit	Fiber Stick
3/8" Dia. Drill Bit	Drill Be-Burr Tool

NOTE: If you do not have any of the tools listed above, you may be able to obtain them from your local tool lending service

MATERIALS REQUIRED FOR KIT INSTALLATION:

3M Body Schutz	Loctite (Blue)
3M Adhesive Promoter	Masking Tape
Alcohol Wipes	Electric Tape
Fishing Line (Nylon Line)	



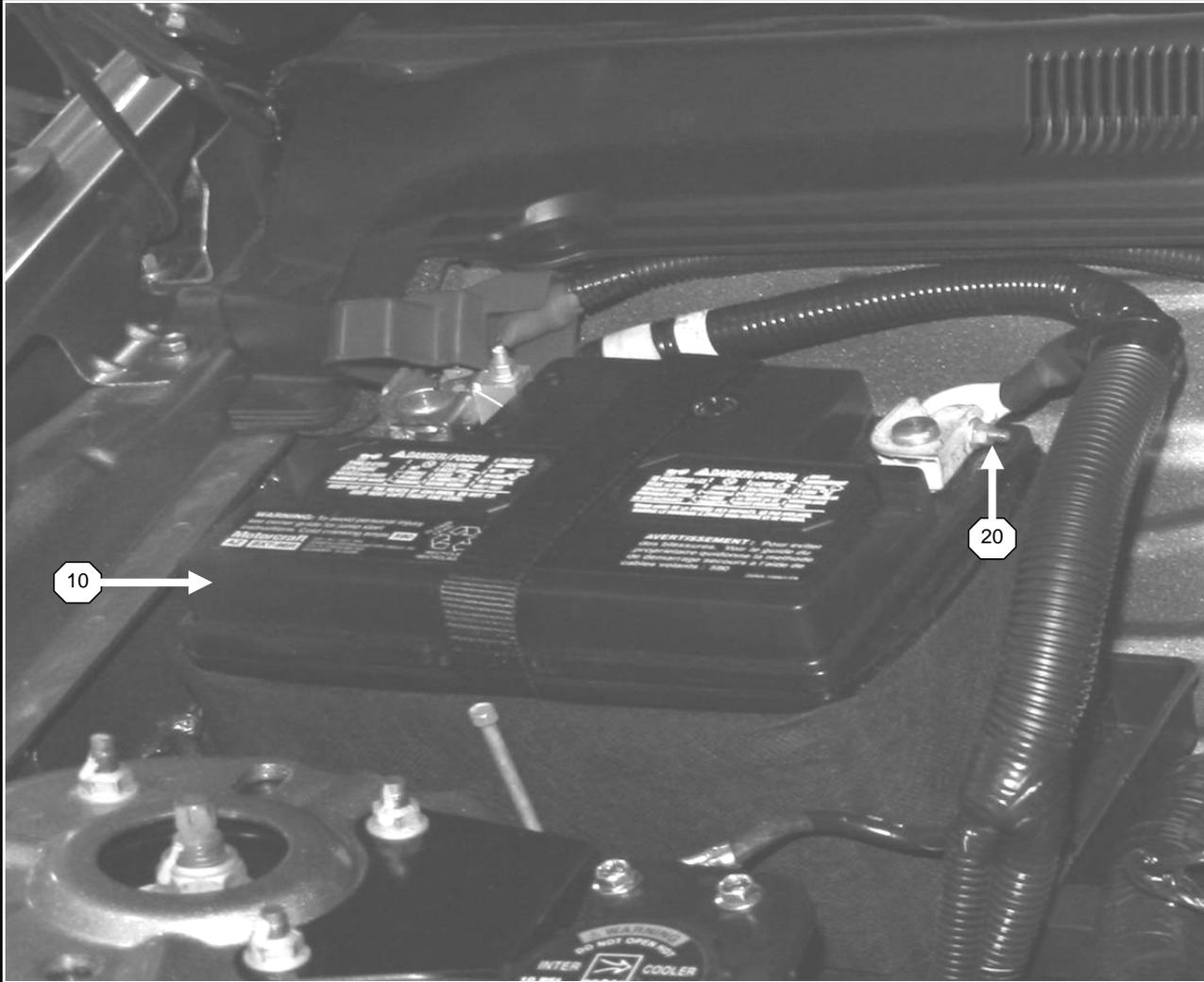
TORQUE



ITEM NUMBER



OPERATION



10

Open the hood and locate the battery.
(Passenger Side)

20

Disconnect the negative battery cable using an 8mm Socket. Bring the negative battery cable down to the side of the battery where it can not make contact with the negative battery post.

Notes:

ITEM	PART NUMBER	QTY.	DESCRIPTION

TORQUE			
		PROCESS NAME	PAGE
		DISCONNECT THE BATTERY	1



TORQUE

?

ITEM NUMBER



OPERATION



10

With a panel puller, remove the 6 retainer pins holding the top aero shield in place.

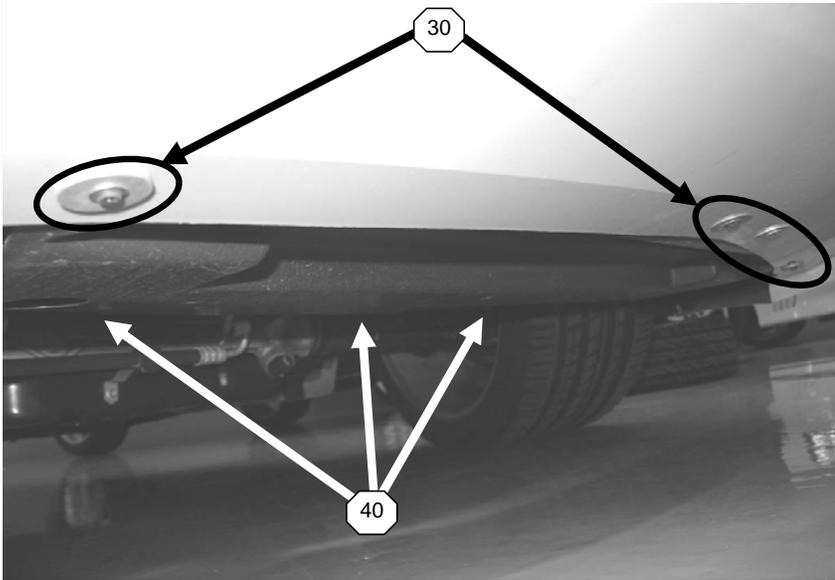
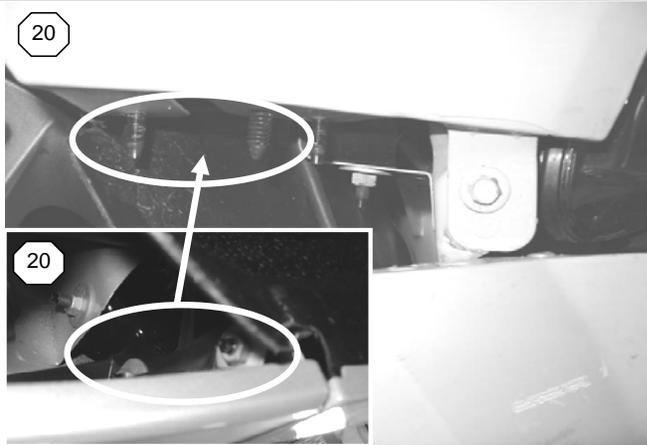
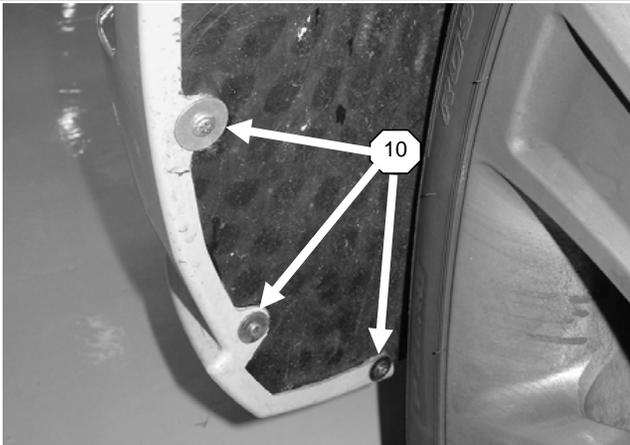
20

Remove the aero shield.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE			
		PROCESS NAME	PAGE
		REMOVE FACTORY FASCIA	2-1

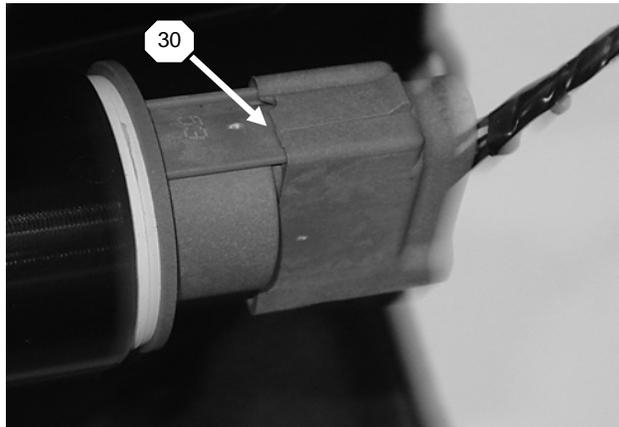
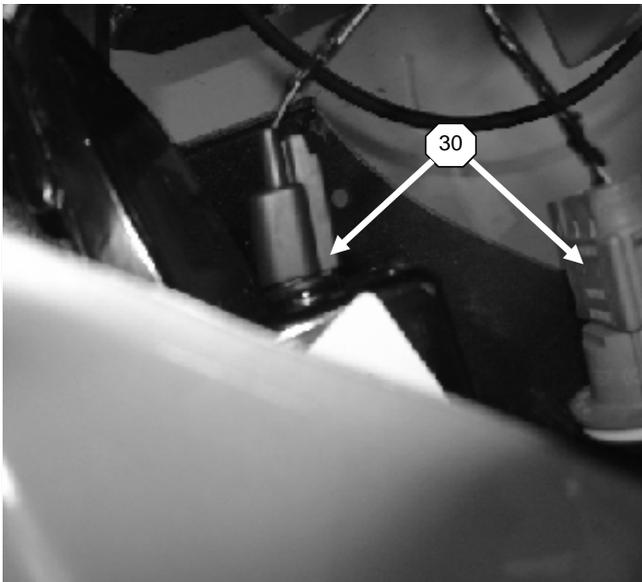
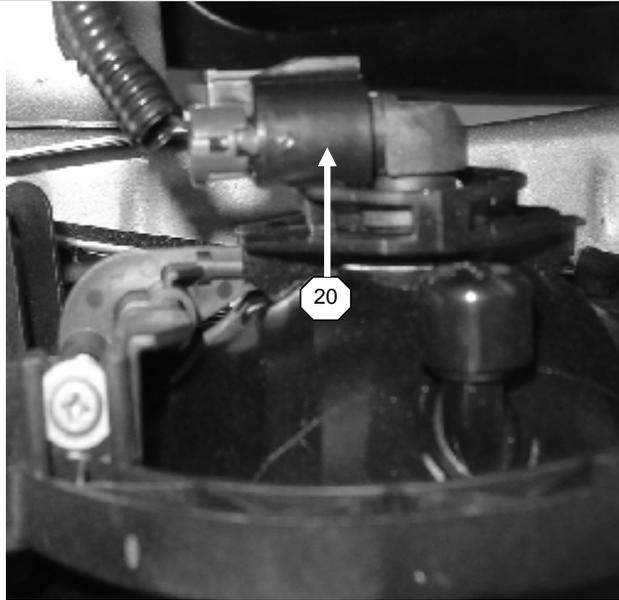


- 10 Both wheel wells have Philips screws (3 per side) that need to be removed. The front wheels may need to be turned left or right to obtain the necessary clearance for the screw driver.
- 20 Once the screws are removed, pull the fender liners back towards the front wheels enough to see the 10mm nuts (2 per side) fastening the front fascia to each fender. Remove all 4 of the nuts.
- 30 Underneath the front fascia in the front along the leading edge are four 5.5mm bolts attaching the lower aero shield to the bottom of the fascia. Remove the bolts.
- 40 Remove the remaining three 5.5 bolts fastening the lower aero shield to the lower core support. Remove the lower aero shield.
- 50 Remove the 10mm bolts (1 per side) attaching the top of the front fascia to the car. Each bolt is located just inboard of the headlight.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE			
		PROCESS NAME	PAGE
		REMOVE FACTORY FASCIA	
			2-2



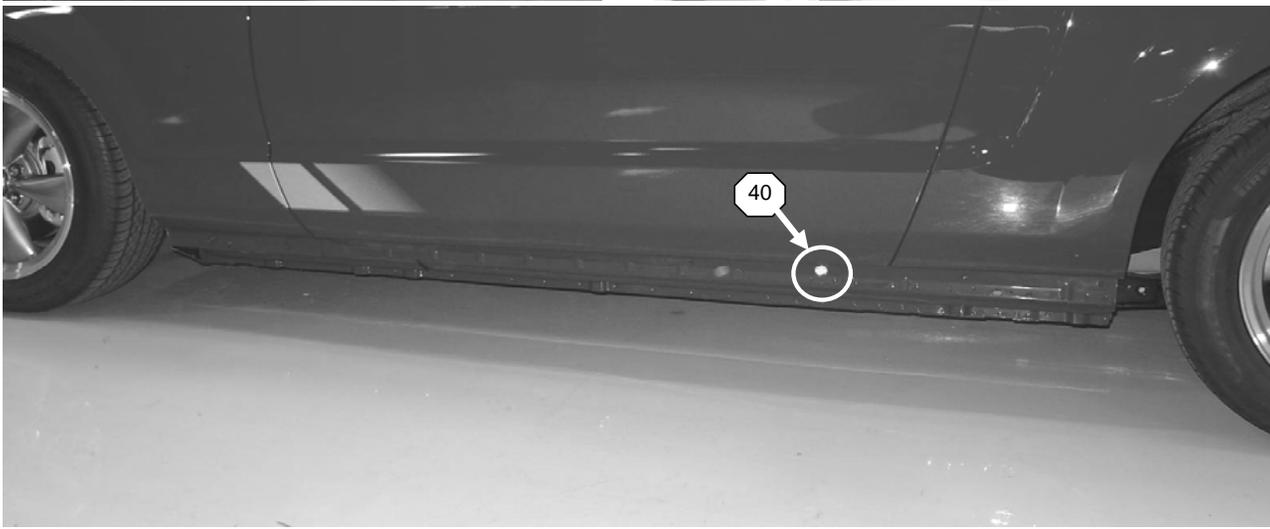
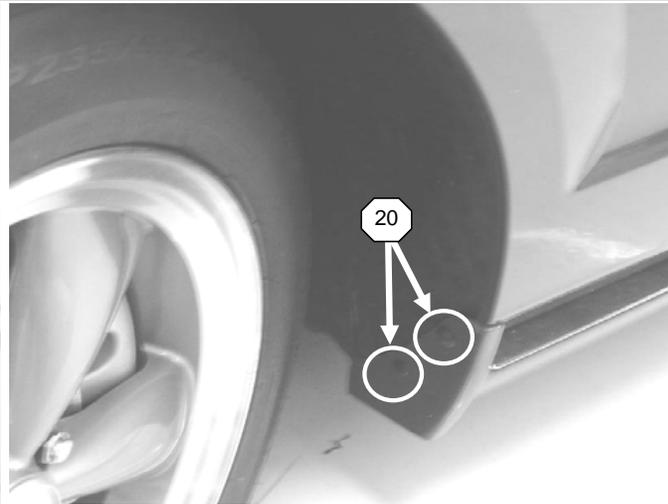
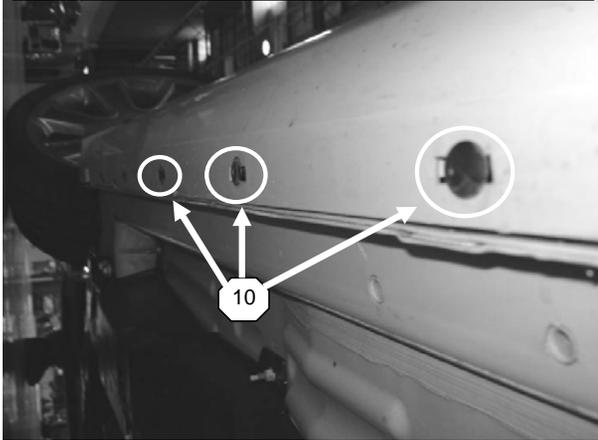
- 10 Once all of the fasteners are removed, remove the front fascia by placing the palm of your hand on each side of the front fascia and push down until the fascia loosens. Let the fascia sit on the front bumper in order to disconnect harnesses.
- 20 Press in the tab located on the side of each fog lamp connector (1 per side). Once the tab is depressed, pull each fog lamp connector away from the lamp housing to disconnect.
- 30 Disconnect the side marker lamp connectors and the turn signal connectors (1 of each per side, located underneath each head lamp). To disconnect each connector, depress the tab and pull to separate.
- 40 Remove front fascia and set it where it will not get scratched or damaged.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE					
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REMOVE FACTORY FASCIA					
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LH BOTTOM OF ROCKER SHOWN - 3 of 8 RETAINER CLIPS SHOWN IN PICTURE

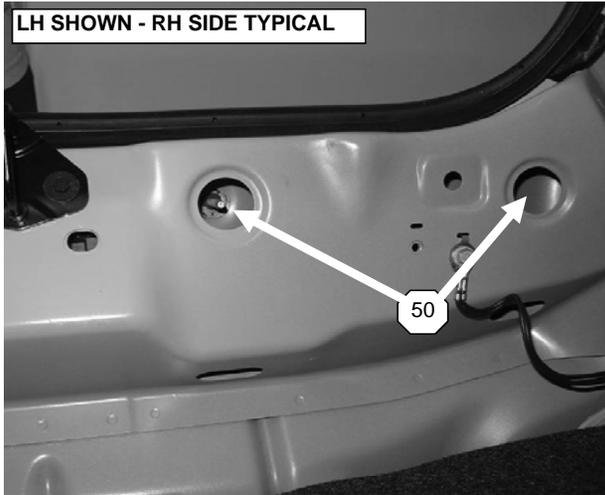
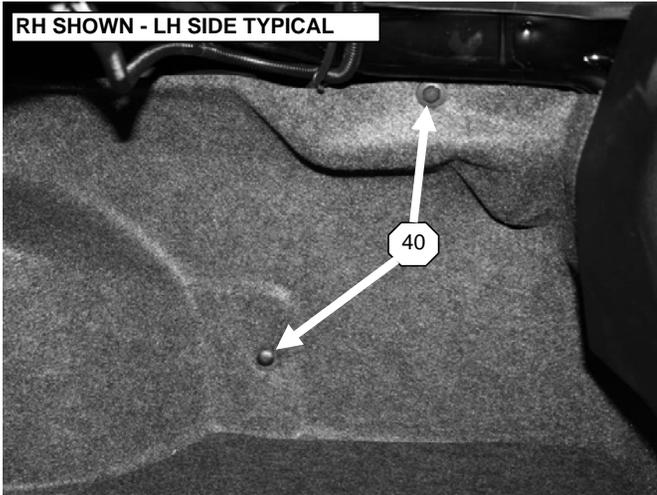
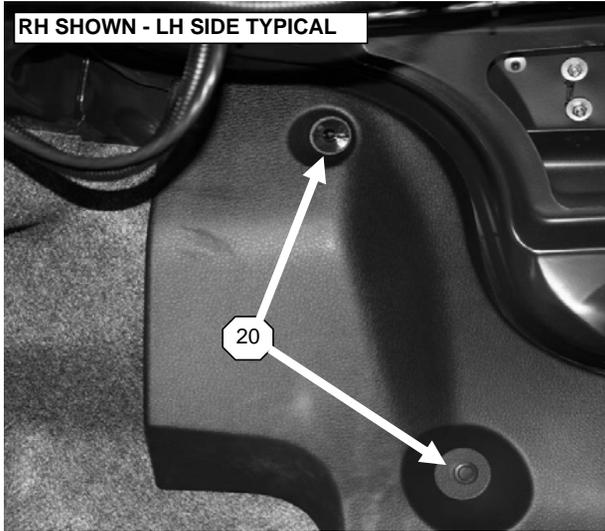
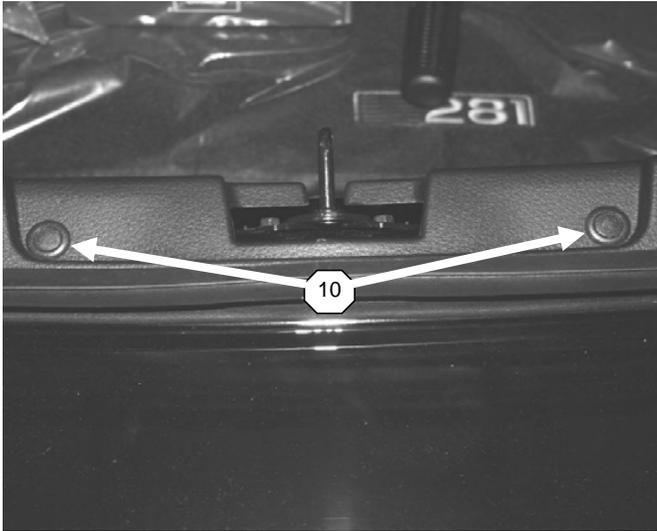


- 10 Remove the 16 retainer clips (8 in the LH rocker panel and 8 in the RH rocker panel) that are located underneath the rocker panels running the length of the rocker.
- 20 Remove the 4 Pin type retainers (2 in the LH rocker panel & 2 in the RH rocker panel) holding the rocker panel to the fenders.
- 30 Once all the externally accessible fasteners are removed, grab the rear of each rocker panel (LH & RH) and pull downward and outward to dislodge the rocker panel from the rocker.
- 40 Remove any white retainer clips from the rocker that may have stayed with the car.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

<i>TORQUE</i>			
		PROCESS NAME REMOVE FACTORY LH & RH ROCKER TRIM	PAGE 3

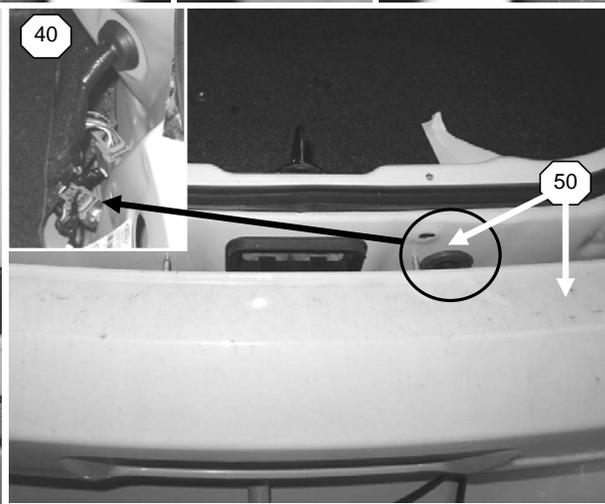
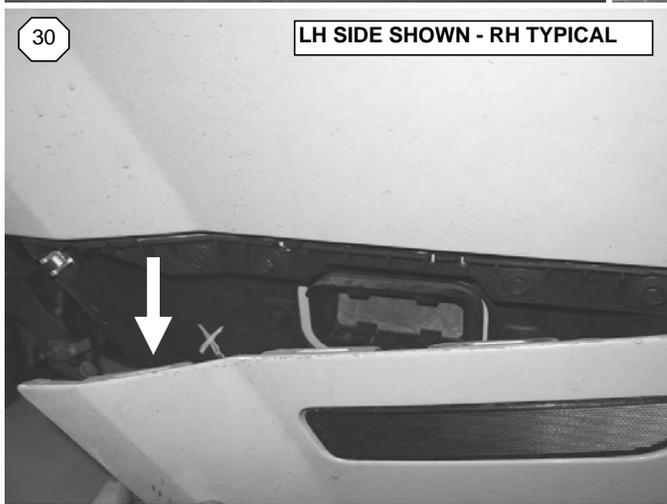
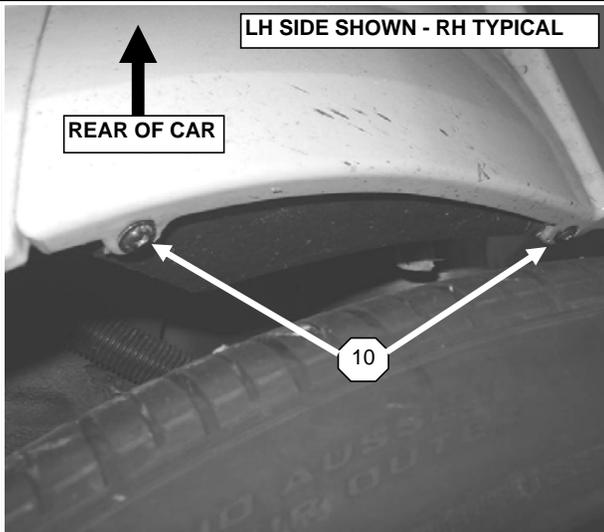


- ⬡ 10 Remove top 2 pin-type retainers from the plastic trunk liner located near the latch loop.
- ⬡ 20 Remove 2 lower pin type retainers (1 per side) inside trunk along with 2 upper plastic thread in retainers (1 per side) for the plastic trunk liner. Then remove the plastic trunk liner.
- ⬡ 30 Remove the bottom trunk liner (this will expose the spare tire).
- ⬡ 40 Remove the two side trunk liners LH & RH by removing two bolts (1 per side) and two retainer clips (1 per side).
- ⬡ 50 Remove 4 nuts (2 per side) holding the rear fascia to the car (they are accessed through 4 holes in the rear trunk wall).

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE					
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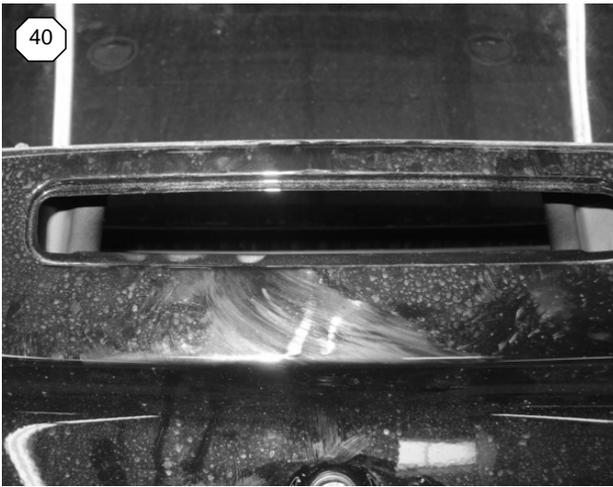
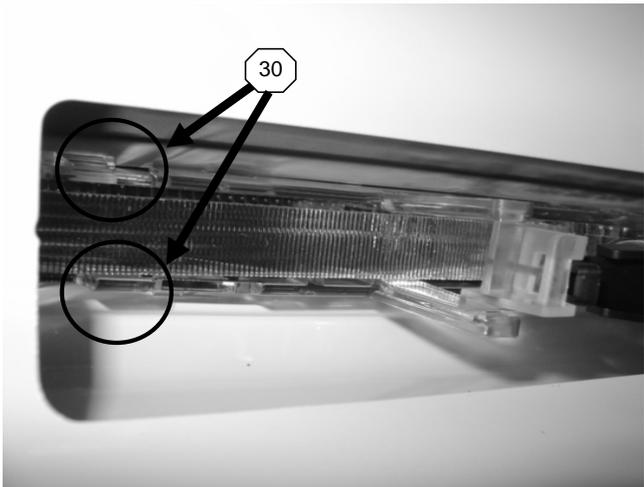
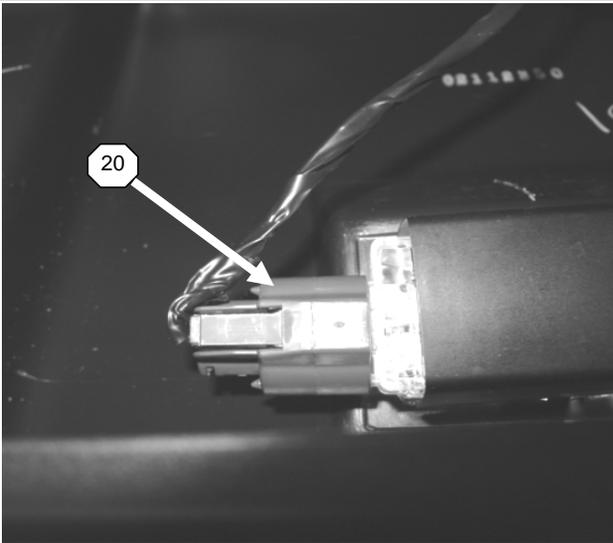
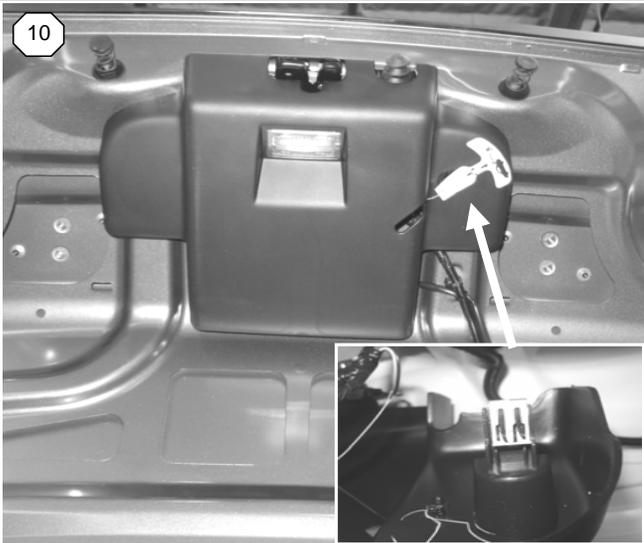


- 10 Remove the 4 Philips screws (2 in each wheel well under the cut line for the front fascia) with the Phillips screwdriver. Note the picture is sideways, lower portion is rear wheels and arrows are pointing to rear of car.
- 20 Remove all 3 Christmas trees on the bottom of bumper (there is 1 Christmas tree on each side located just to the inside of each muffler and a third tree located in the center of the bumper).
- 30 Pull out the left corner of the rear fascia, then push away from the vehicle. Do the same on the right side. Do not completely pull the rear fascia off of the car until the fascia harness is disconnected.
- 40 Disconnect light harness inside the trunk, and lightly pull the rear fascia away from the car.
- 50 Once there is enough room pop the wire harness grommet (attached to the harness on the fascia) out of the trunk wall and remove the rear fascia.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE			
		PROCESS NAME	PAGE
		REMOVE FACTORY REAR FASCIA	
			4-2



- 10 Carefully remove black plastic cover from the inside of the trunk lid. There are two metal clips which are inserted tightly into the metal of the trunk lid. The plastic cover is fragile, so be careful.
- 20 Disconnect the wiring harness connector from the third brake light.
- 30 Undo the four clips in the back holding the light in place (two of them are indicated in the picture).
- 40 Pull the brake light out away from the rear of the car. Once removed, place the dome light and the third brake light into the trunk.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE			
		PROCESS NAME REMOVE THE TRUNK DOME LIGHT AND THIRD BRAKE LIGHT	PAGE 5



TORQUE

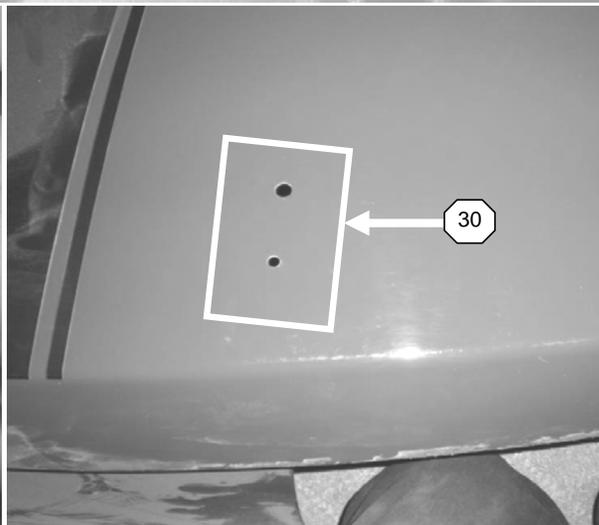
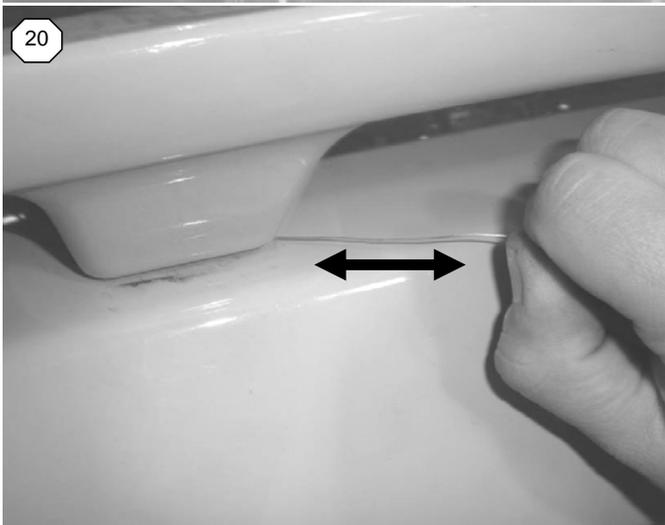
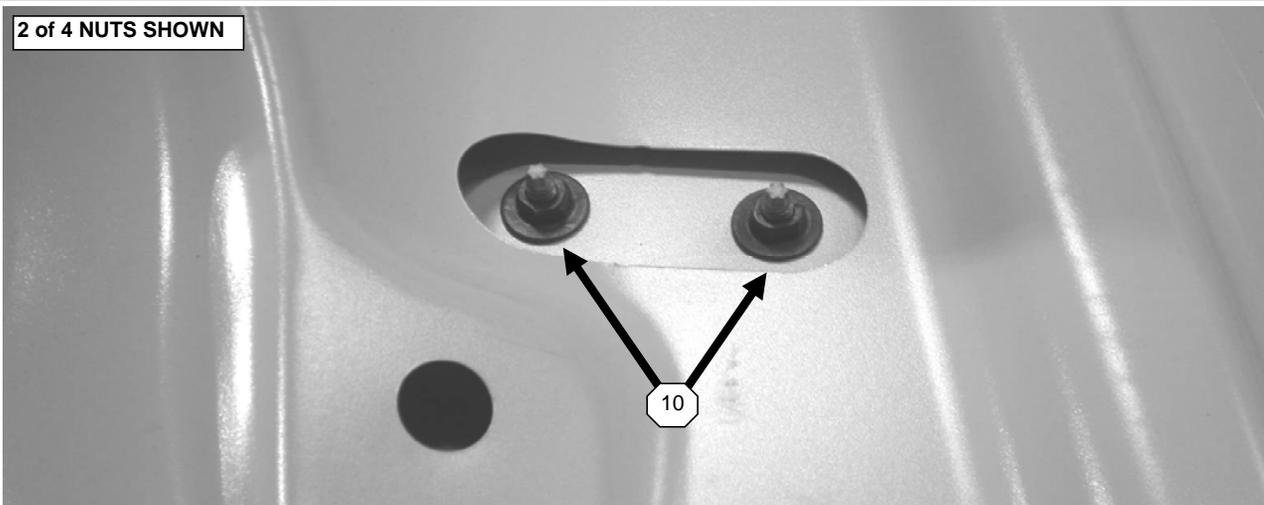


ITEM NUMBER



OPERATION

2 of 4 NUTS SHOWN



10

Open the trunk, and proceed to the underside of the deck lid. Remove the 4 nuts (2 per side) securing the spoiler to the deck lid.

20

Insert a section of nylon fishing line between the base of the spoiler and the top of the deck lid. Move the line in a back-and-forth sawing motion, and proceed through the double sided tape holding the spoiler to the deck lid. Once the tape is broken, remove the spoiler.

NOTICE: DO NOT use anything metal (line or small pry tools) to separate the spoiler from the deck lid. Metal tools will damage the surface of the deck lid.

30

Once the spoiler is removed, clean the surface of the deck lid, and remove all left over tape residue.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE



SALEEN

PROCESS NAME

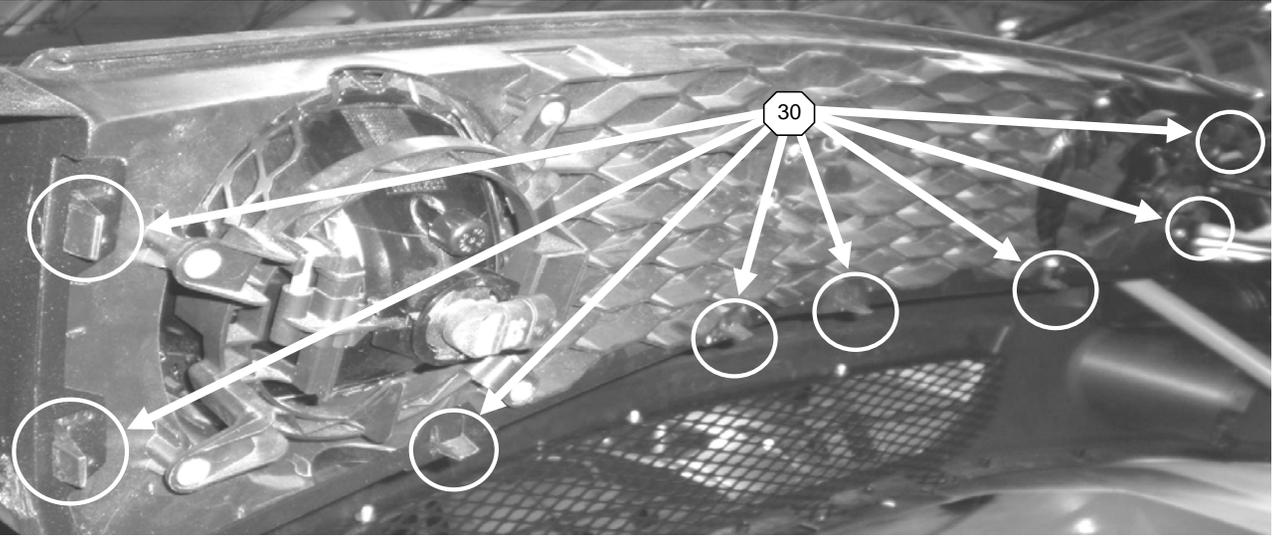
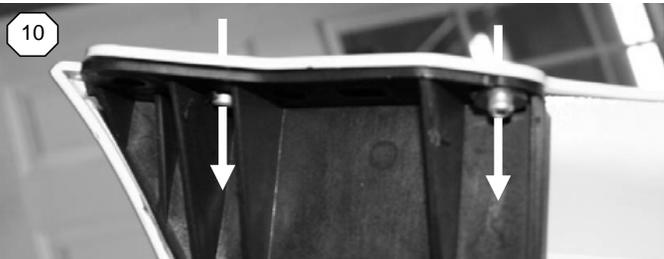
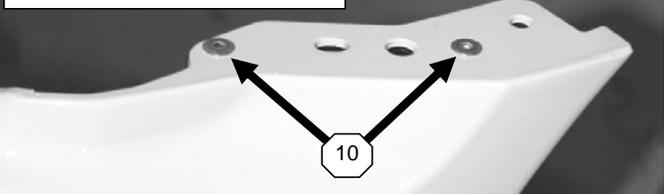
PAGE

REMOVE GT REAR SPOILER
(IF EQUIPPED)

A

6

LH SIDE SHOWN - RH TYPICAL



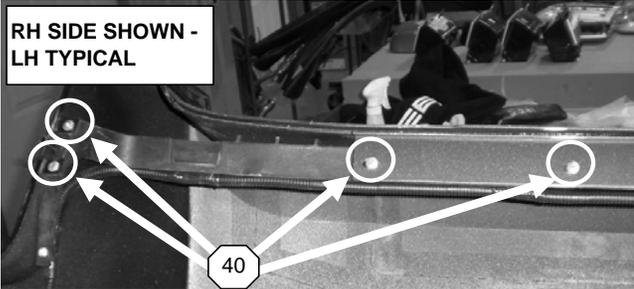
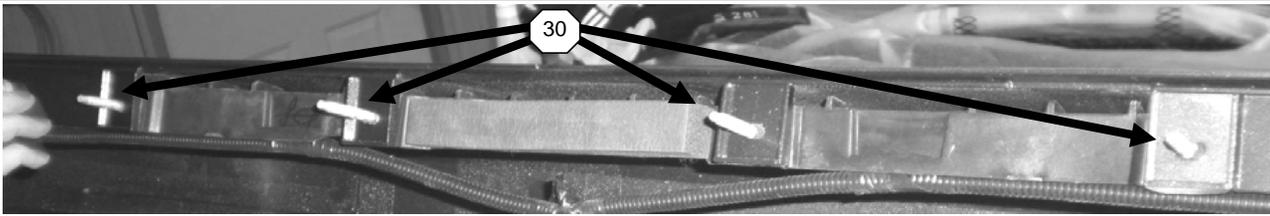
FRONT FASCIA...

- 10 Using a 3/16" drill bit, carefully drill out each rivet holding the top of each (LH & RH) turn signal housing to the top of the fascia.
- 20 Pull the end of each turn signal housing away from the fascia, and unclip the inner edge of each housing from the fascia. Set each turn signal housing aside where they will not be damaged.
- 30 Remove the upper grille by releasing the 8 tabs holding the grille in place. A screwdriver can be used, but be careful not to brake the tabs of the grille.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE			
		PROCESS NAME EXTRACT THE COMPONENTS FROM THE STOCK FASCIAS THAT NEED TO BE RE-USED	PAGE 8-1



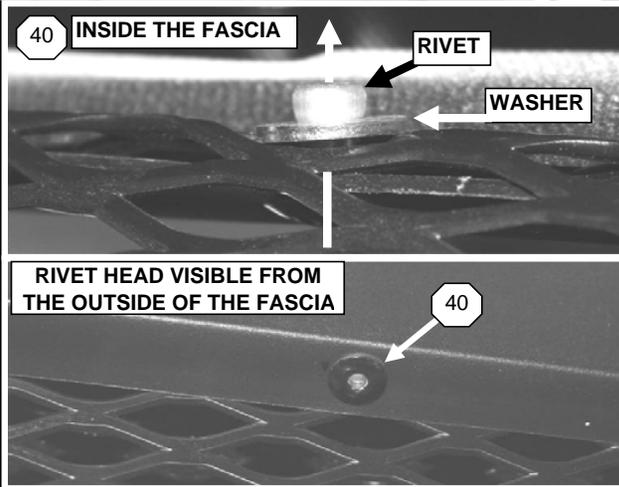
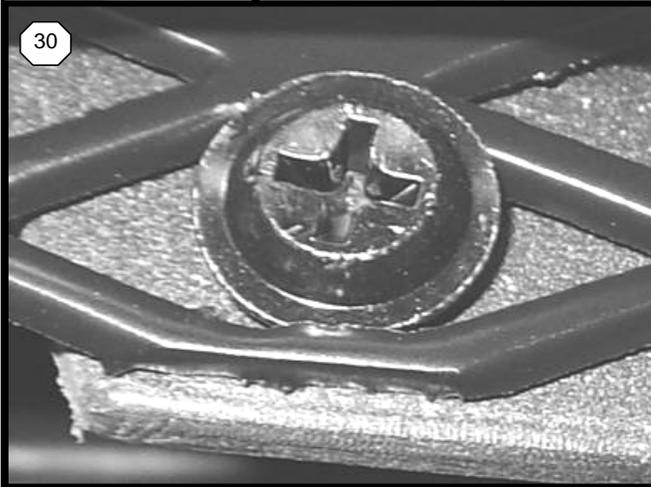
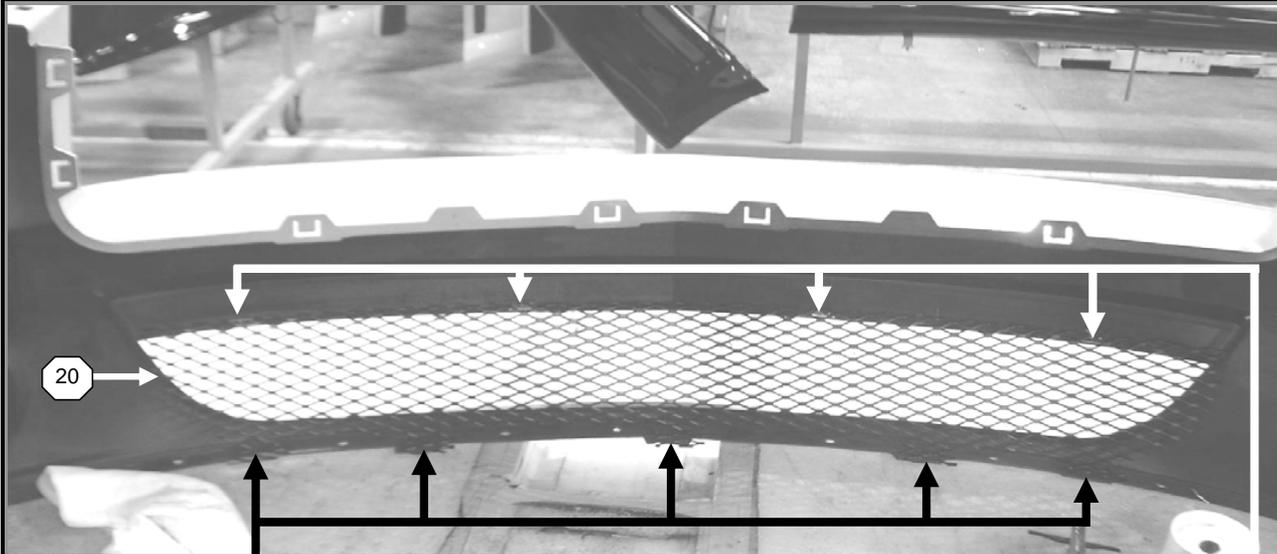
REAR FASCIA...

- 10 Remove the 4 nuts holding the center of the wire harness support to rear fascia.
- 20 With a 3/16" drill bit, drill out the 8 rivets (4 per side) holding the remainder of the wire harness support to the rear fascia. Make sure the harness support is free of the rear fascia.
- 30 Un-clip each rear marker lamp from the rear fascia. Once each lamp is un-clipped, pull each lamp forward to disengage the lamp housing tab.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE			
		PROCESS NAME EXTRACT THE COMPONENTS FROM THE STOCK FASCIAS THAT NEED TO BE RE-USED	PAGE 8-2

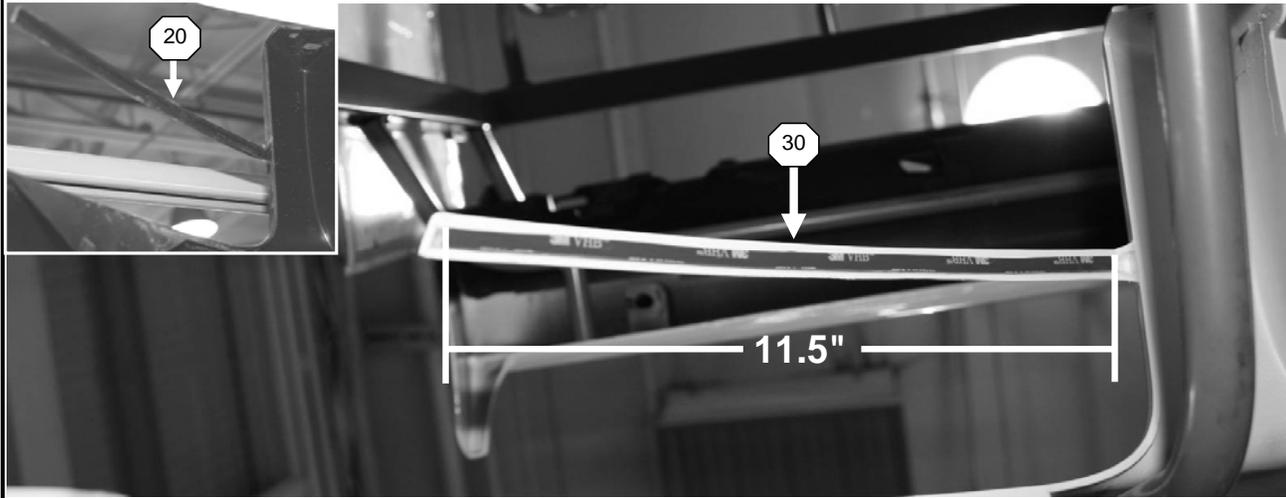
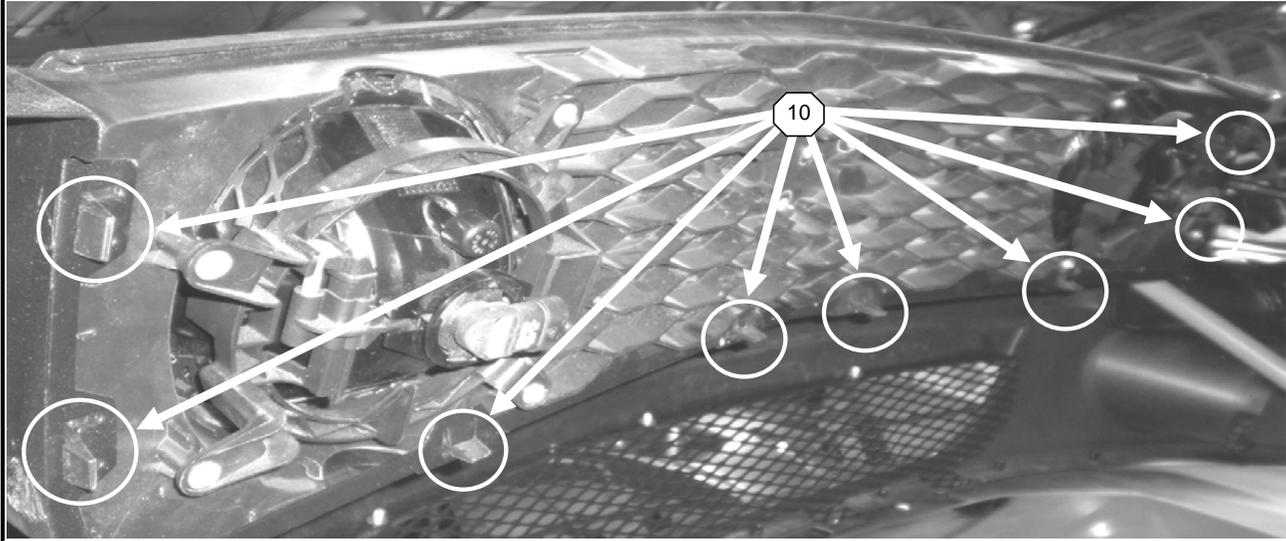


- 10 Retrieve the front fascia **(A)**.
- 20 Set the center screen **(B)** into place. It is installed from the inside of the fascia by placing it on top of the 5 tabs at the bottom of the opening, and setting the bend at the top of the fascia over the lip.
- 30 Fasten the bottom of the screen by threading in 5 screws **(C)** into the 5 tabs at the bottom of the screen (1 screw per tab). The screws are installed with the head of the screw facing up.
- 40 Drill 4 holes (with a 3/8" bit) through the top lip of the fascia. Equally space the holes as shown. Then set the 4 black rivets **(D)** (1 per hole), from the outside of the fascia up through the hole into the inside of the fascia. Slide 4 washers **(E)** (1 per rivet) over the end of the rivet on the inside of the fascia. Install each rivet.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	06-1101-C14436	1	Fascia Front Bumper Heritage
B	06-1101-C14485	1	Screen-Frt Fas Air Dam 2007 S302
C	00-9011-C06817*	5	Screw #8-1/2 Phil Flat HD Wshr Blk
D	00-9006-C18603	4	Rivet Blind 1/8" Dia. AL Blk
E	00-9004-C13011*	4	Washer Blind Rivet 1/8" I.D.

Notes:

TORQUE	
PROCESS NAME	PAGE
ASSEMBLE THE FRONT FASCIA	9-1



10 Retrieve the grille and insert it into the front fascia. The grille has 8 tabs that will hook into 8 loops in the fascia. Make sure the grille is fully seated and that all tabs are fully engaged.

20 Clean the back side of both head light bars with an alcohol wipe, and then follow up with adhesive promoter.

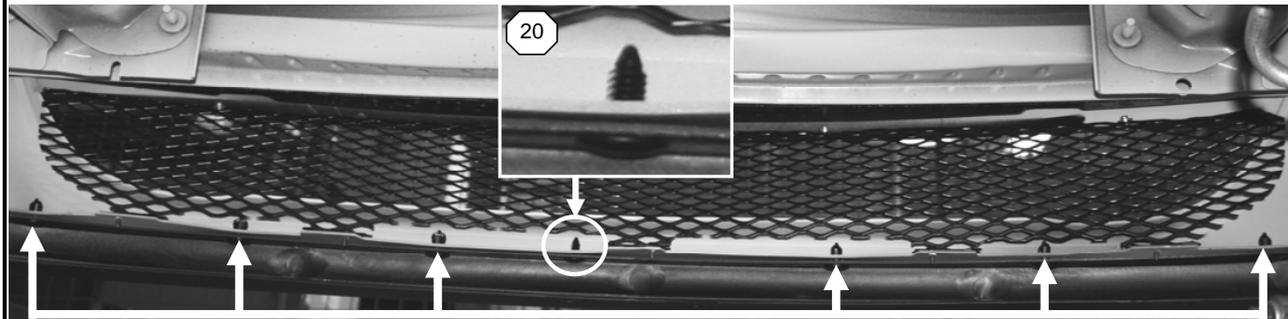
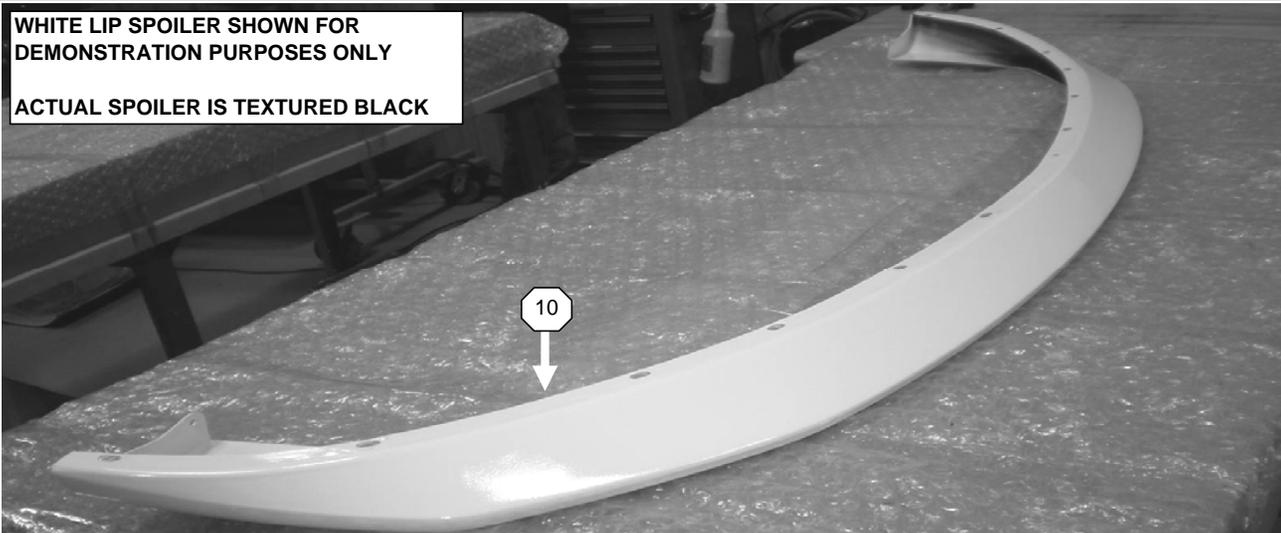
30 Apply 23" of 3M double sided tape (A) (11.5" per head light bar) to the inside of the head light bars.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	00-9006-C17368*	23"	DbI Sided 3M VHB 5925 6.35mm Wide

Notes:

TORQUE	
PROCESS NAME	PAGE
ASSEMBLE THE FRONT FASCIA	9-3

WHITE LIP SPOILER SHOWN FOR DEMONSTRATION PURPOSES ONLY
ACTUAL SPOILER IS TEXTURED BLACK



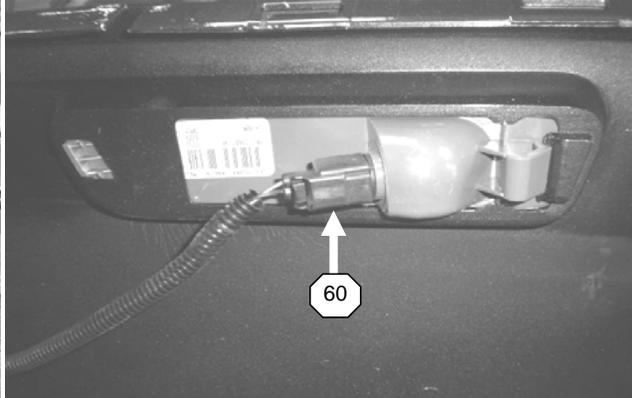
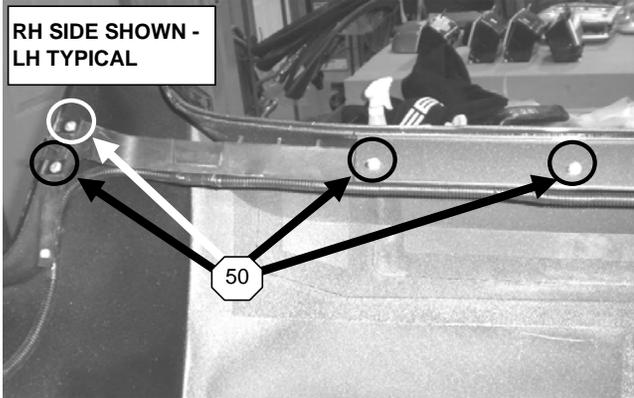
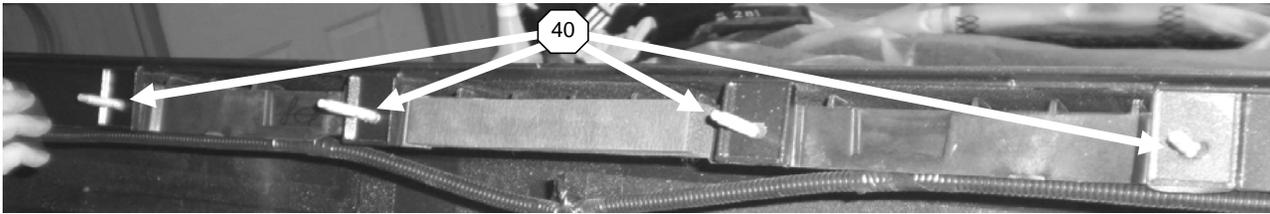
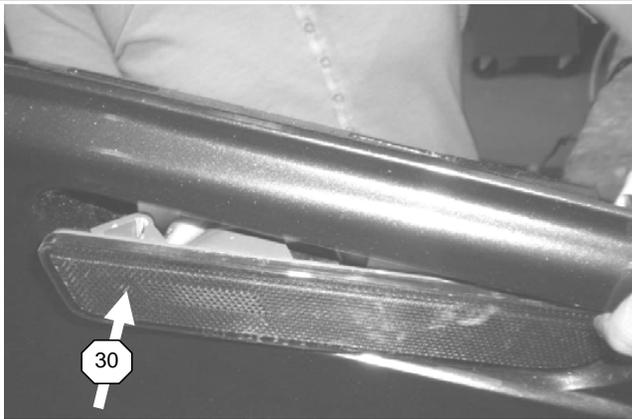
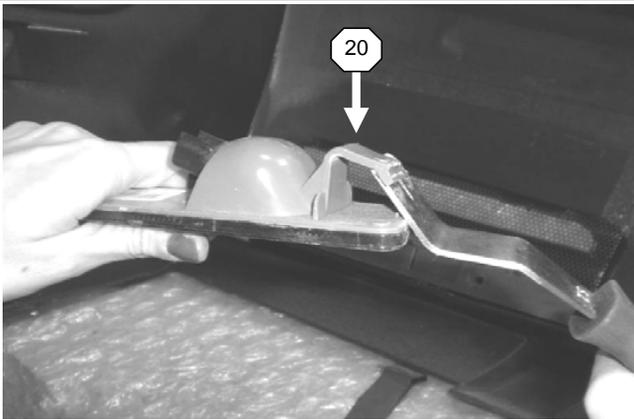
6 OF 12 PUSH PIN CLIPS SHOWN

- 10 Retrieve the lip spoiler **(A)**.
- 20 Install one tree clip **(B)** into the hole (just left of center) of the spoiler to help locate it to the fascia. Install the clip up through the spoiler and into the fascia.
- 30 Install 12 push pin clips **(C)** from the inside of the spoiler, up through the spoiler into the fascia.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	06-1101-C14470	1	Spoiler Lip Front 2007 S302 PJ
B	00-9006-C15134*	1	Clip, Xmas Tree - Heritage
C	00-9006-C14939*	12	Retainer Push 20mm OD X 20mm LG

Notes:

TORQUE	
PROCESS NAME	PAGE
ASSEMBLE THE FRONT FASCIA	9-4



- 10 Retrieve the rear fascia **(A)**, the take-off harness loom, and the set of rear marker lamps.
- 20 Bend the mounting tab of each parking lamp. This will help the marker lamp latch onto the fascia. Be careful not to over-flex and break the tab.
- 30 Install each parking lamp into the fascia. Hook the tab at the front of the parking lamp into the fascia, and then press the back of the parking lamp into the fascia until an audible "click" occurs. This is the tab (bent in **OPERATION 20**) clicking into place.
- 40 Install the rear fascia harness loom into the rear fascia. The loom has an attached bracket with 4 studs. Make sure the studs on the bracket pass through the 4 holes located on the inside of the fascia. Make sure the loom bracket is fully seated.
- 50 Install 8 rivets **(A)** and 6 washers **(B)** through the fascia mounting tabs and into the harness loom bracket. The washers go on the bracket side, while the rivet heads mate to the fascia side. Two of the rivets do not receive washers. Rivets that receive washers will be circled in **black**, while the rivets without washers stay circled in **white**.
- 60 Connect the harness parking lamp connectors to each parking lamp. Make sure each connector is fully seated.

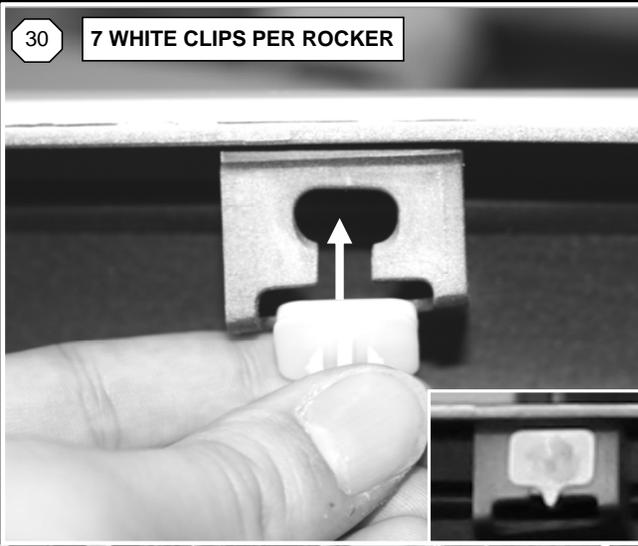
ITEM	PART NUMBER	QTY.	DESCRIPTION
A	06-1103-C13840	1	Fascia RR Heritage
B	00-9006-C10013*	8	Rivet Dome Std Blind 3/16"
C	00-9004-C16230*	6	Washer Rivet Back-Up 3/16"

Notes:

TORQUE					
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PROCESS NAME	PAGE				
ASSEMBLE THE REAR FASCIA	10				

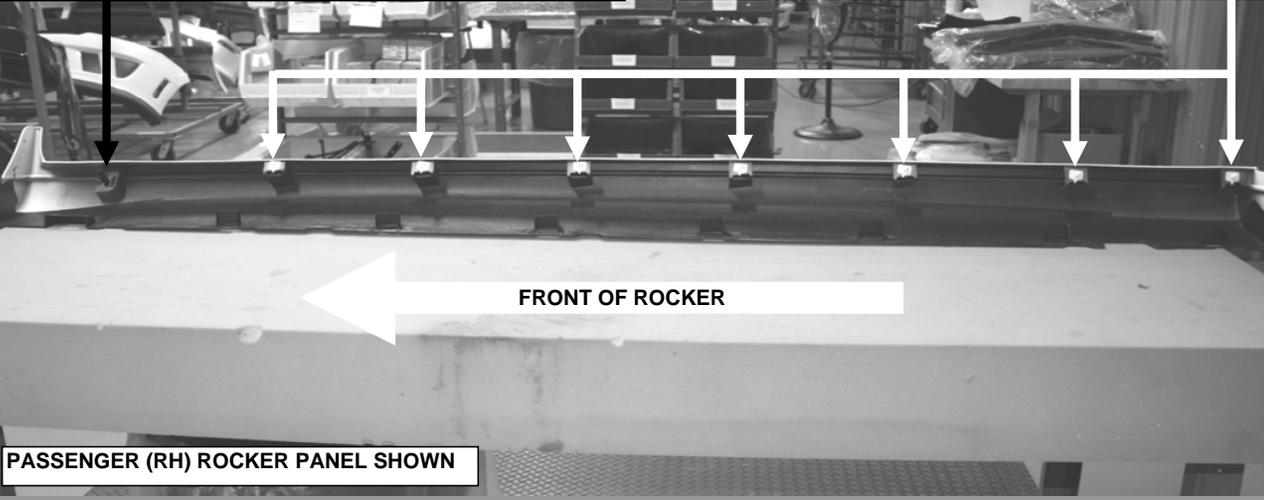


20 1 BLACK TREE PER ROCKER



30 7 WHITE CLIPS PER ROCKER

- 10** Retrieve the driver (LH) rocker (A) and passenger (RH) rocker (B).
- 20** Insert 2 over-sized black tree clips (C) (1 per rocker) into the front clip position on each rocker. It is the only clip location where the clip is inserted from the side.
- 30** Insert 14 white clips (D) (7 per rocker) into the remaining clip locations. The clip is installed from the bottom. Make sure the pointed portion of the clip faces down.



ITEM	PART NUMBER	QTY.	DESCRIPTION
A	06-1102-C14439	1	Rocker LH Heritage
B	06-1102-C14440	1	Rocker RH Heritage
C	00-9006-C15962*	2	Christmas Tree Dash Mat
D	00-9006-C10837*	14	Plastic Clip Rocker 2005 S281

Notes:

TORQUE		
ASSEMBLE BOTH THE LH & RH ROCKER PANELS		
PROCESS NAME		PAGE
11		11



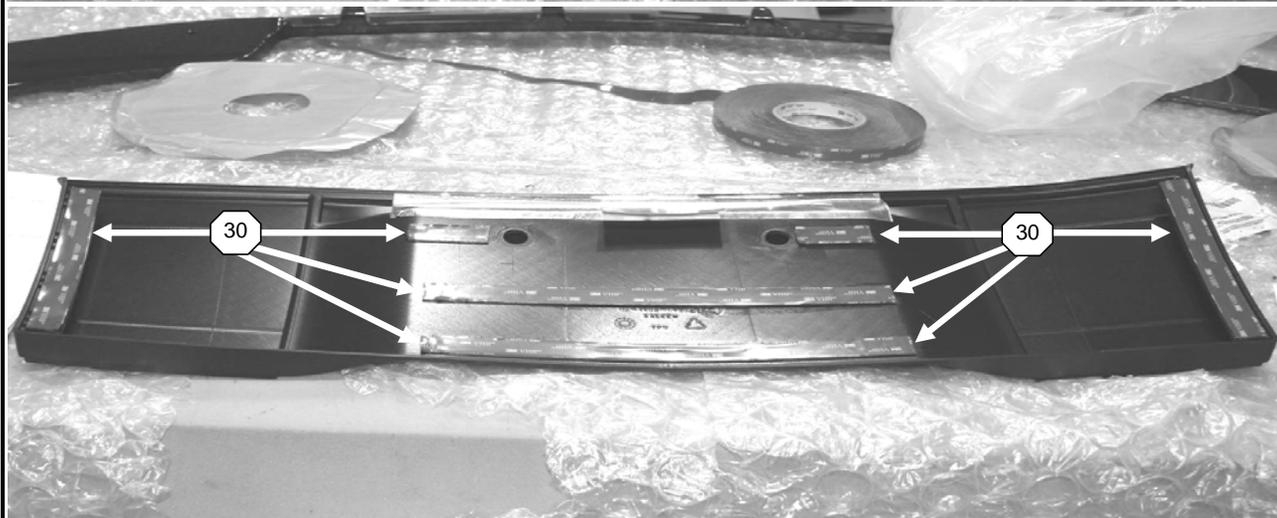
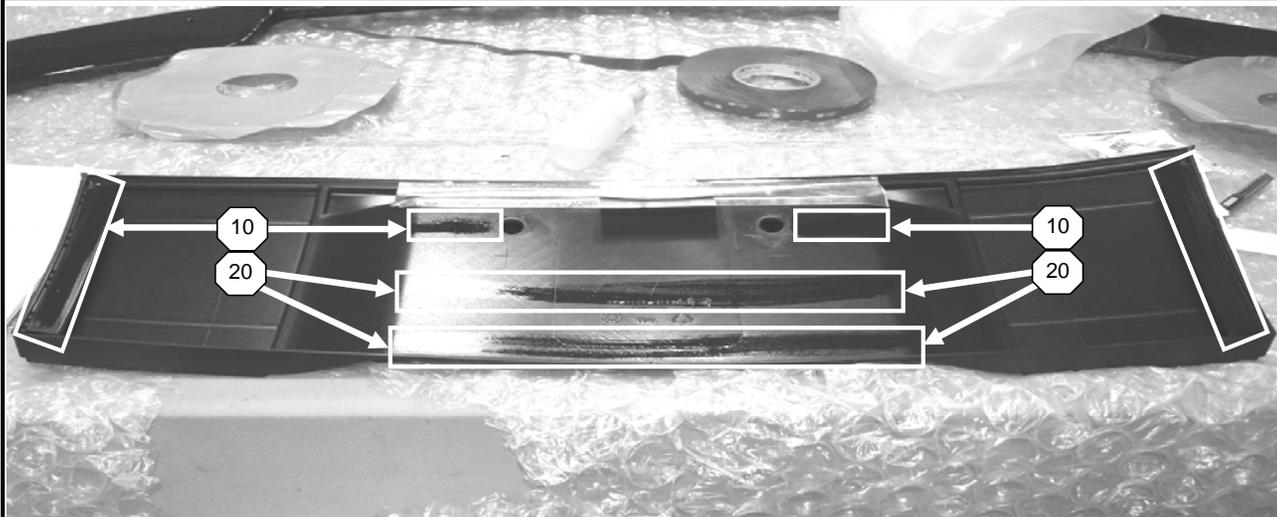
TORQUE



ITEM NUMBER



OPERATION



10

Clean the deck lid side of the rear applique (A) with an alcohol wipe, making sure to clean every surface the double sided tape will make contact with.

20

Apply adhesive promoter to the areas of the rear applique where the double sided tape is installed.

30

Apply double sided tape (B) (52" length total) onto the rear applique over the adhesive promoter.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	06-1103-C13844C	1	Applique RR Deck Lid Heritage
B	00-9006-C17365*	52"	DbI Side 5925 0.64mm Thk, 19.05mm

Notes:

TORQUE

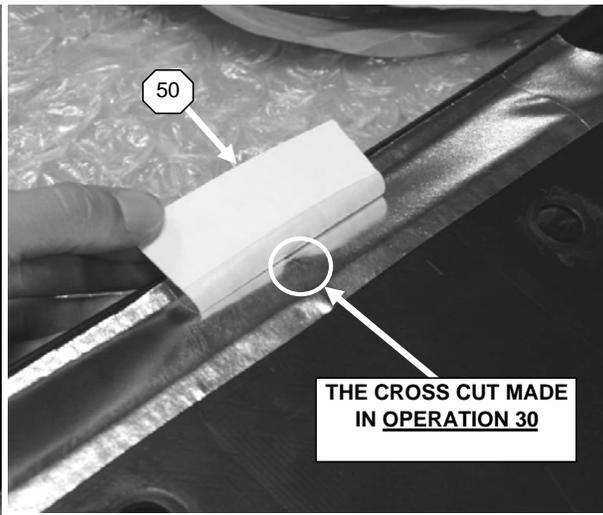
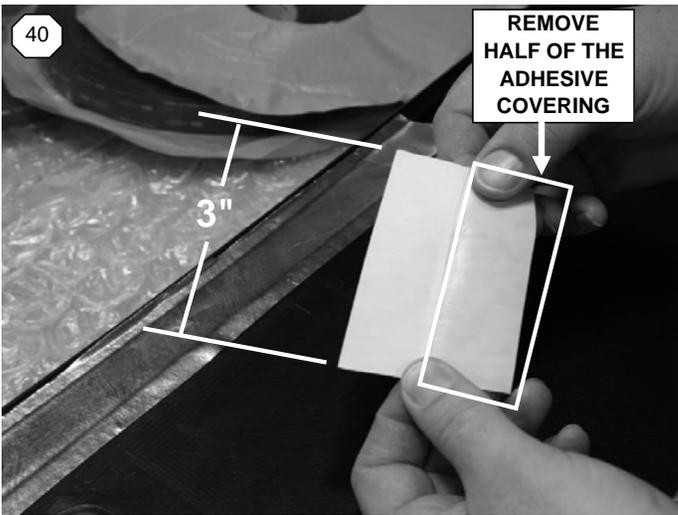
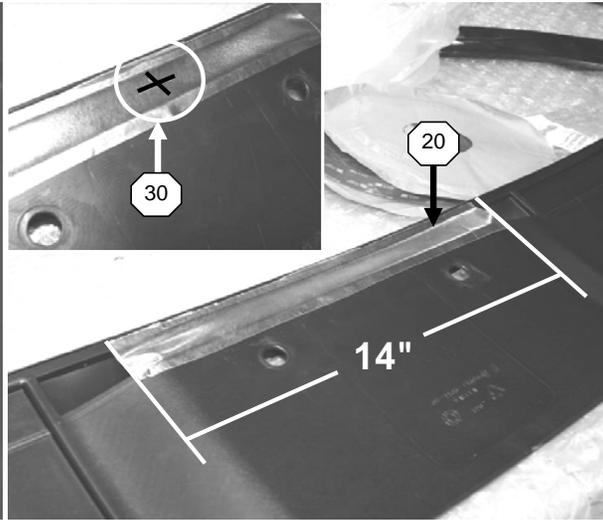
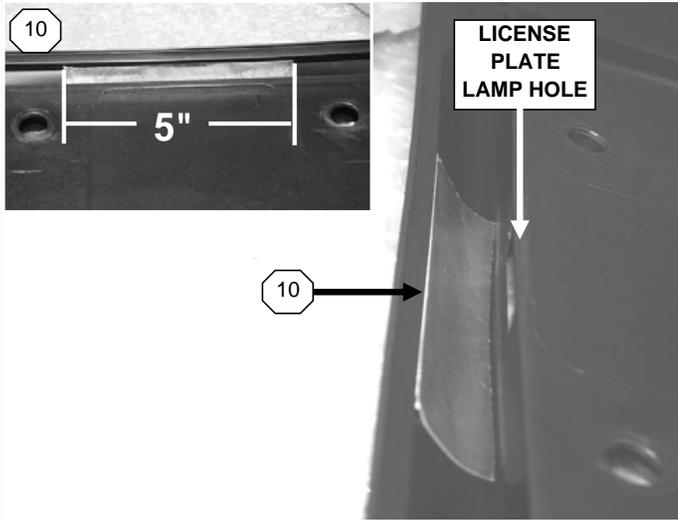


SALEEN

PROCESS NAME

PAGE

ASSEMBLE THE DECK LID
APPLIQUE



- 10 Install a strip of silver heat shield tape (A) on the back side of the applique above where the license plate lamp will be installed. Make sure the tape goes from the top of the applique to the corner near the license plate lamp hole as shown. Trim any excess that hangs over the edge of the applique.
- 20 Install another piece of silver heat shield tape (B) over the area the license plate lamp housing will fit into. Trim any excess that may block the license plate holes.
- 30 Cut a cross pattern through the heat shield tape in line with the hole for the license plate lamp.
- 40 Install the piece of heat shield tape (C), and cut half of the protective backing off of the piece width wise.
- 50 Fasten the piece (C) onto the rear of the applique covering the cross pattern hole cut in **OPERATION 30**. Make sure the side with the protective covering still attached is facing downward and is over the cross cut (to allow access to it).

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	06-1103-C17898	1	Tape Heat 127.0mm x 44.5mm
B	06-1103-C17897	1	Tape Heat 355.6mm x 50.8mm
C	06-1103-C17899	1	Tape Heat 76.2mm x 50.8mm

Notes:

TORQUE					
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PROCESS NAME	PAGE				
ASSEMBLE THE DECK LID APPLIQUE	12-2				



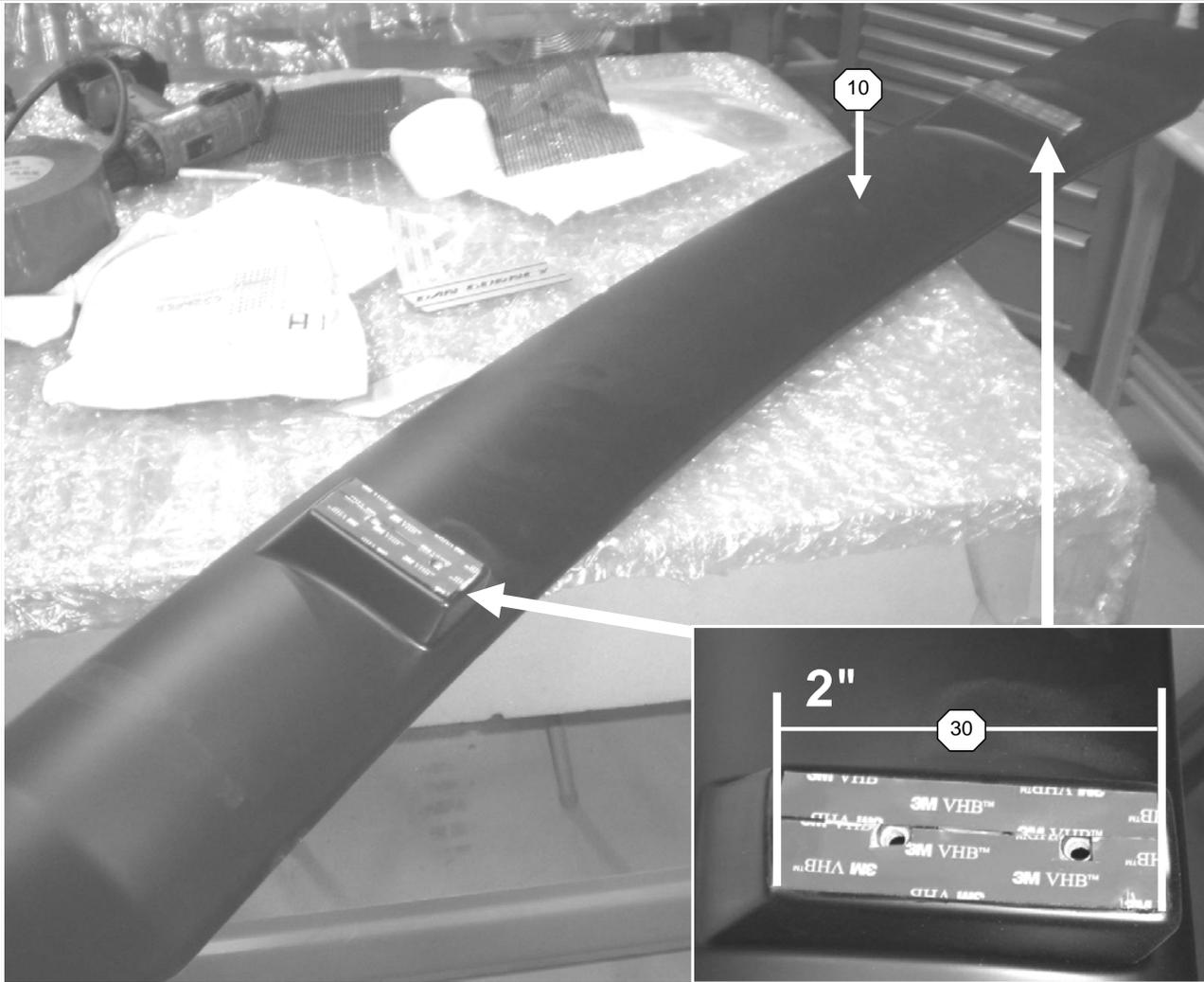
TORQUE



ITEM NUMBER



OPERATION

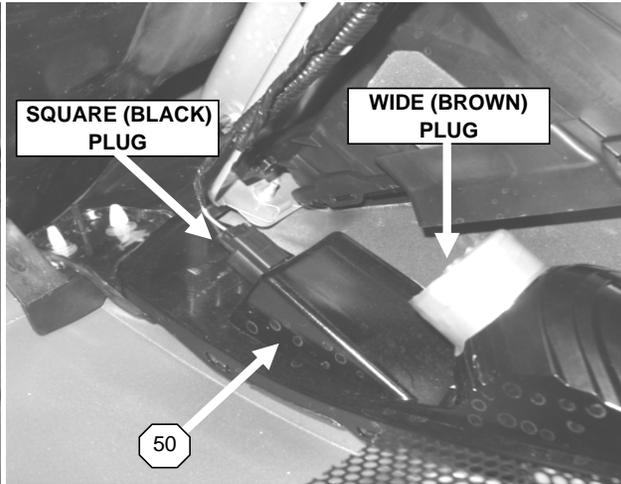
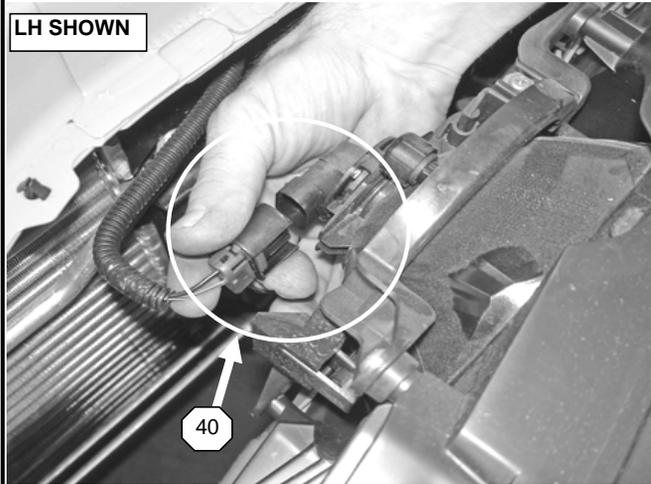
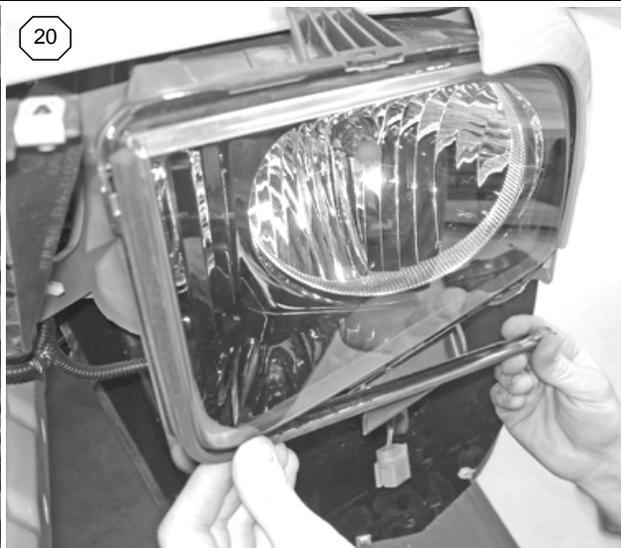
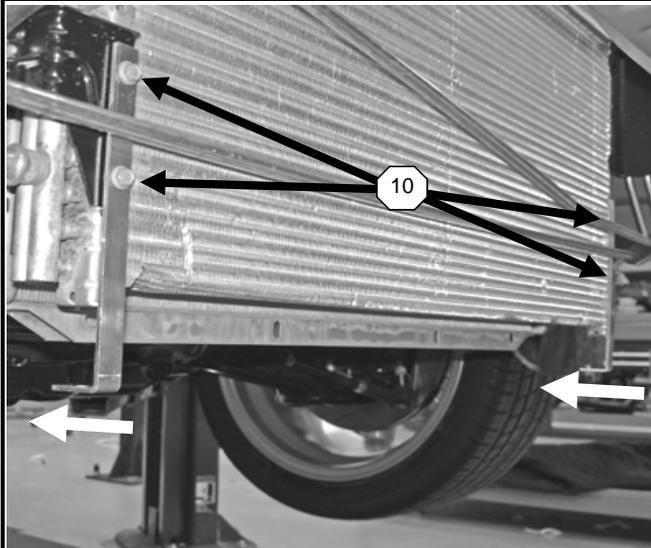


- 10 Retrieve the painted spoiler **(A)** and set it upside-down on a padded bench (to protect the surface).
- 20 Wipe the bottom of both the LH & RH supports with an alcohol wipe. Then apply adhesive promoter to the same location.
- 30 Apply double sided tape **(B)** to the bottom of each support. Make sure to cut a hole around the rivnuts to allow the bolts to pass through during installation.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	06-1108-C14444	1	Spoiler RR Heritage
B	00-9006-C16038*	8"	Tape Foam DBL-Sided 1.00x0.031 BK

Notes:

TORQUE			
		PROCESS NAME	PAGE
		ASSEMBLE THE REAR SPOILER	13

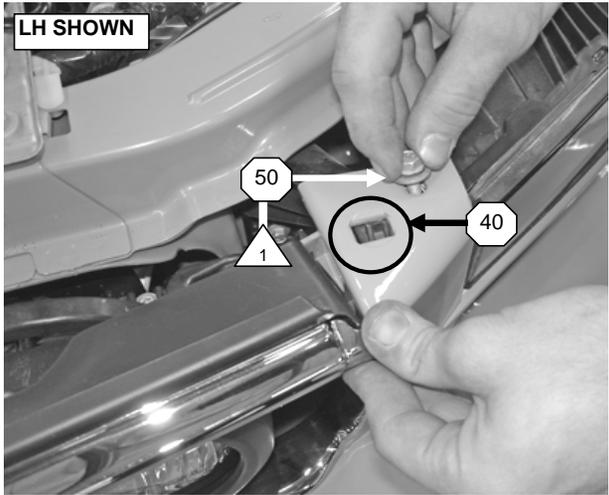
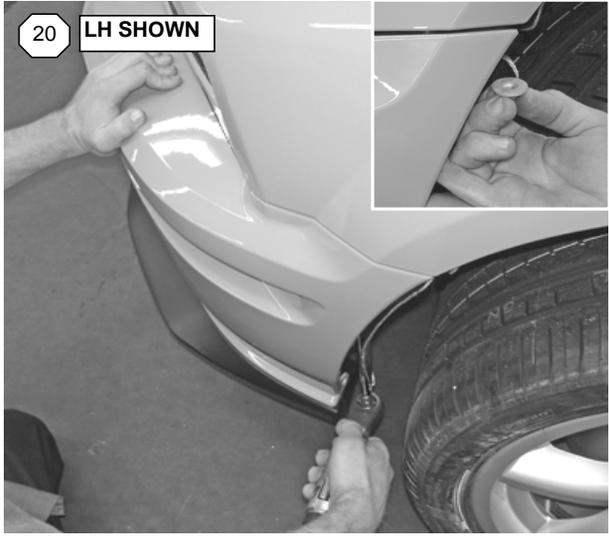
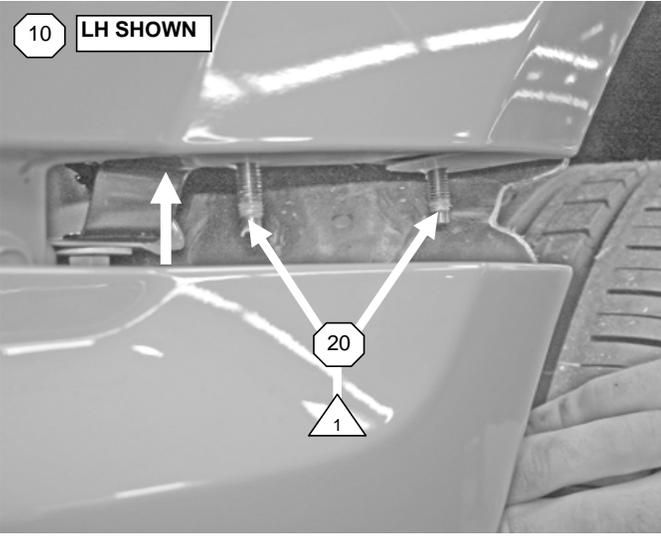


- 10 Install the 2 lower aero shield L-brackets **(A)**. To install the brackets, reuse the existing 4 screws (2 per side) at the front of the A/C condenser. Make sure the brackets point towards the rear of the vehicle.
- 20 Place one of the ends of the foam closeout **(B)** at the top inboard corner of the head light. Wrap the foam around the bottom of the head light making sure the edge of the foam stays flush with the headlight lens. Once the foam reaches the fender, cut the foam even with the edge of the headlight.
- 30 Set the front fascia onto the bumper.
- 40 Re-connect the 2 fog lamps to the vehicle harness in front of the A/C condenser.
- 50 Connect the vehicle harness to the parking light / turn signal housings in the front fascia. The wide plug (brown) connects to the inboard bulbs in the parking light housing, and the square (black) plugs connect to the outboard bulbs in the parking light housing.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	06-1101-C17247	2	Bracket Aero Shield Front Fascia
B	00-9502-C17364*	2	Seal Headlamp Closeout

Notes:

TORQUE					
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PROCESS NAME	PAGE				
INSTALL HERITAGE FRONT FASCIA	14-1				



- 10 Align/install the holes in the upper rear side of the fascia with the studs in the fender on each side.
- 20 Install the 4 nuts (2 per fender) onto the studs at each side of the fascia. Torque each nut to **44 Lb-in +/- 6.6 Lb-in.**
- 30 Adjust the front fascia so it fits snug against the foam that runs along the inboard vertical and lower surface of the head light.
- 40 Make sure the tab in the upper fascia support brackets sit inside the rectangular hole at the top of the fascia.
- 50 Install the 2 bolts (1 per side) that hold the top of the fascia to the upper support brackets. Torque each bolt to **44lb-in +/- 6.6 Lb-in.**

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE		
△ 1	44 +/- 6.6 Lb-in	
PROCESS NAME		PAGE
INSTALL HERITAGE FRONT FASCIA		14-2



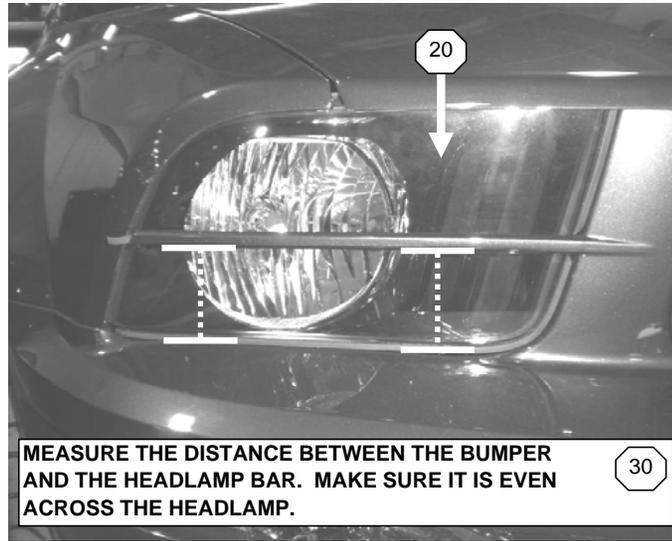
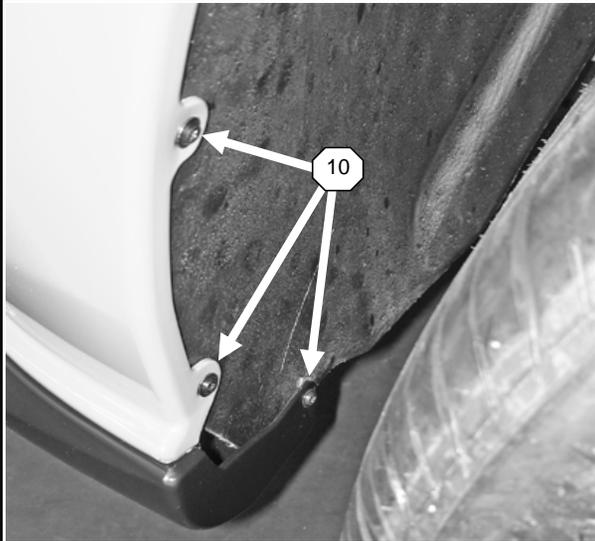
TORQUE



ITEM NUMBER



OPERATION



10

Install and tighten the 6 screws (3 per wheel well) through the front fascia and wheel well liner.

20

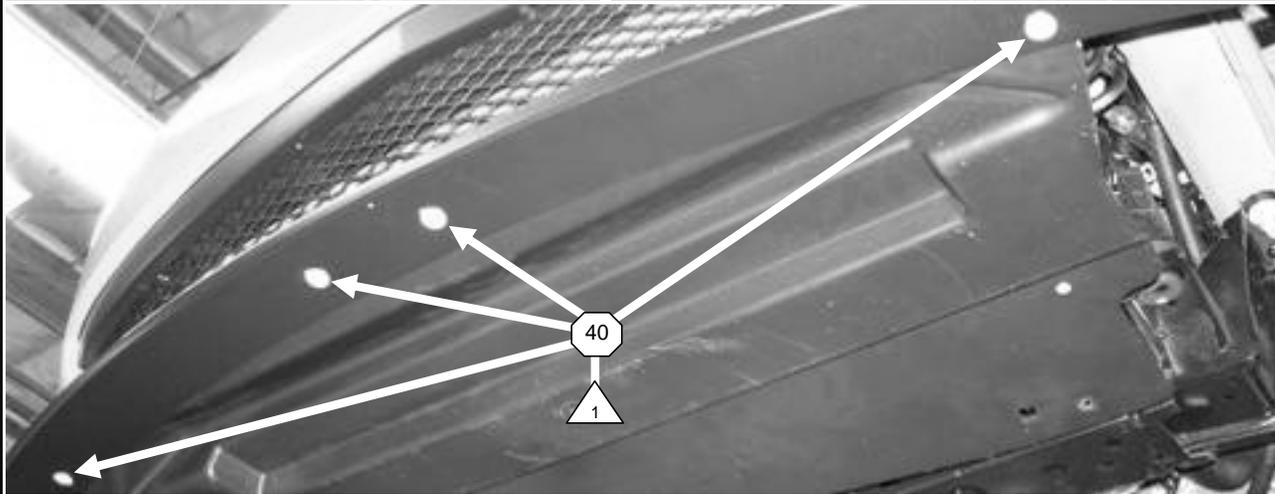
Clean each headlamp lens of dirt, dust, or any other debris before continuing to **OPERATION 30**.

30

Position each headlamp bar on the face of the headlamp so that it is even all the way across. To do this, measure each headlamp bar at 2 different points to make sure the bar stays level. Once the bar is in place, remove the protective backing on the tape and firmly press each bar to each headlamp.

40

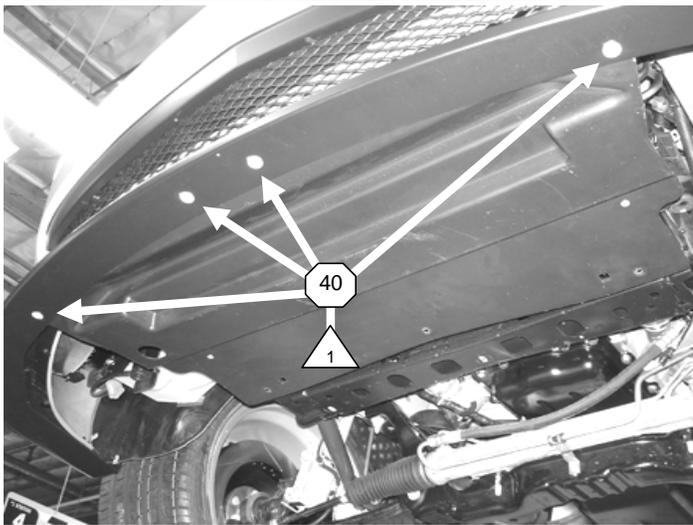
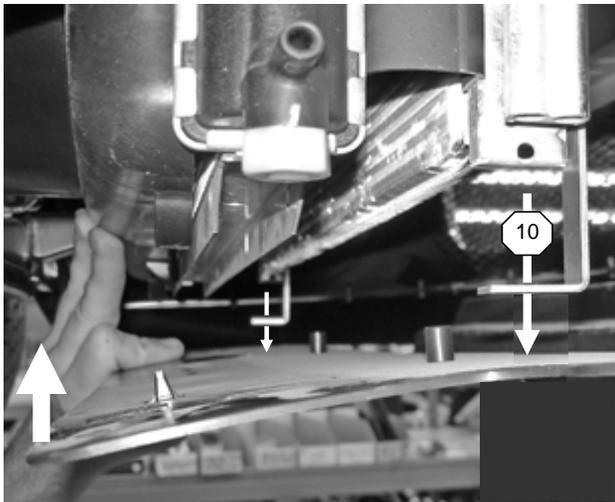
Fasten the front fascia splitter to the lower aero shield with the four 5.5mm screws. The screws thread into j-clips in the aero shield, and then lightly tighten the screws.



ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE			
		PROCESS NAME	PAGE
		INSTALL HERITAGE FRONT FASCIA	14-3



- 10 With the front of the aero shield still attached to the front chin spoiler, raise the aero shield upward until it contacts the bottom of the L-brackets (attached on **Page 14-1**). Mark the mounting hole through each L-bracket and onto the aero shield.
- 20 Once both aero shield L-bracket holes are marked, un-bolt the aero shield from the front chin spoiler.
- 30 Drill the 2 marked holes with a 3/16" drill bit.
- 40 Re-install the aero shield to the front chin spoiler with the screws previously used. Torque each screw to **44 Lb-in +/- 6.6 Lb-in**.
- 50 Raise the aero shield back into position against the L-brackets. Retrieve 2 rivets (1 per L-bracket) **(A)**, and insert each rivet through the aero shield and through the hole in the bottom of the L-bracket. Set each rivet with a rivet gun or tool.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	00-9006-C10013*	2	Rivet Dome Blind 3/16"

Notes:

TORQUE		
△ 1	44 +/- 6.6 Lb-in	
PROCESS NAME		PAGE
INSTALL HERITAGE FRONT FASCIA		14-4



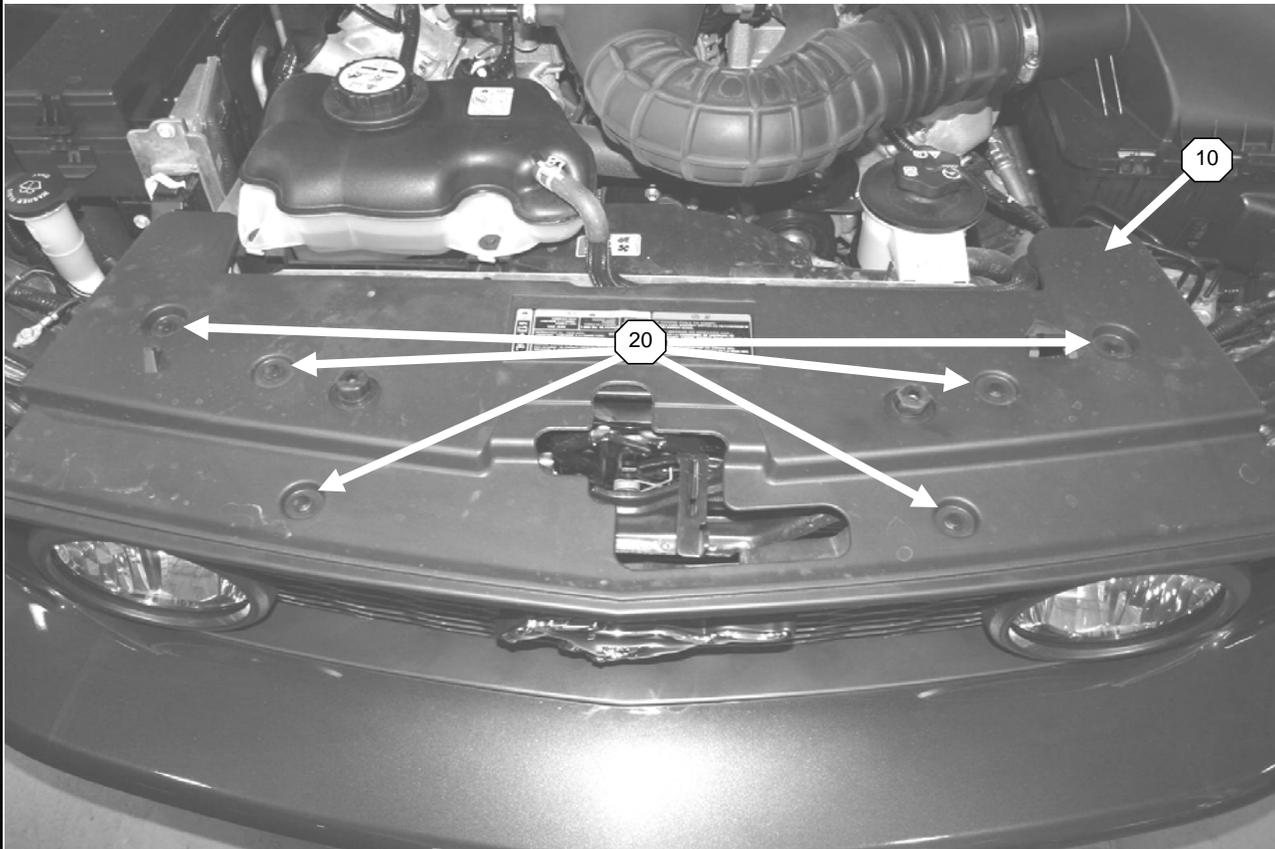
TORQUE



ITEM NUMBER



OPERATION



- 10 Feed the leading edge of the upper aero shield inside the channel molded into the top of the front grille.
- 20 Once in place, re-install the 6 retainer pins to secure the shield in place.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE			
		PROCESS NAME	PAGE
		INSTALL HERITAGE FRONT FASCIA	14-5



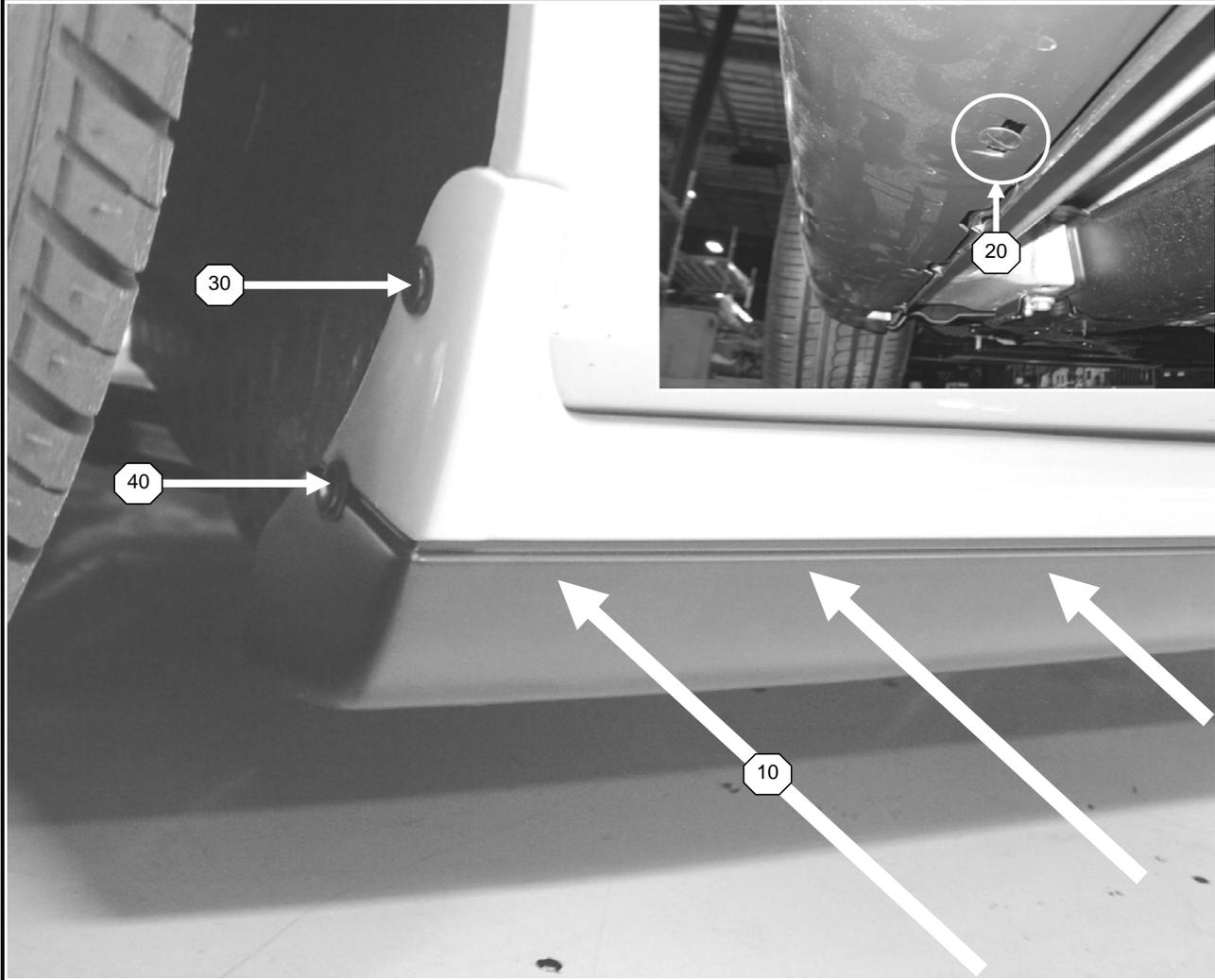
TORQUE



ITEM NUMBER



OPERATION



10

Line up the white clips (and one black one) on the inside of the assembled rocker panel (LH & RH) with the holes in the vehicle rocker sill. Press the rocker panel into the sill until it is fully seated into place. It may be necessary to open the door and re-align the white clips with the holes if they shifted during assembly.

20

Once the rocker panel is in place, insert 16 Christmas tree clips (A) (8 per rocker) into the bottom of the rocker panel and firmly push them up through the rocker panel and into the rocker sill.

30

Insert 2 push pin clips (B) (1 per side) into the leading edge of the rocker panel. This clip is inserted into the **TOP** hole.

40

Insert 2 push pin clips (C) (1 per side) into the leading edge of the rocker panel. This clip is inserted into the **BOTTOM** hole.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	00-9006-C15771*	16	Fastener, Xmas Tree BLK M6x46.5mm
B	00-9006-C14393*	2	Ret, Push 20mm OD x 20mm LG
C	00-9006-C15055*	2	Ret, Push 20mm OD x 26mm LG

Notes:

TORQUE

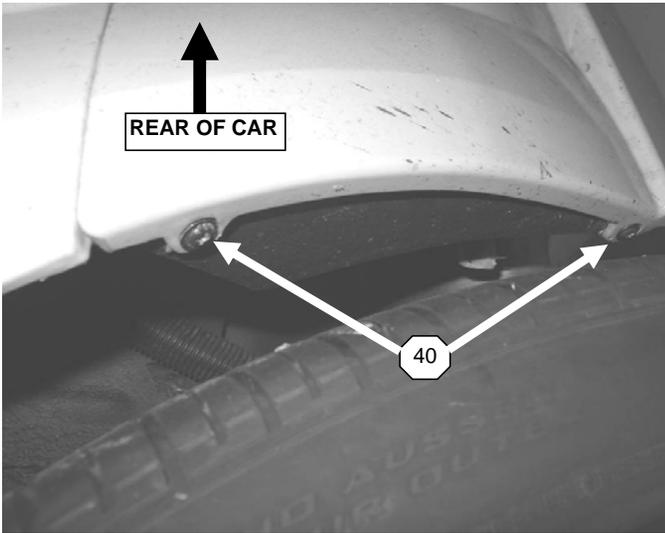
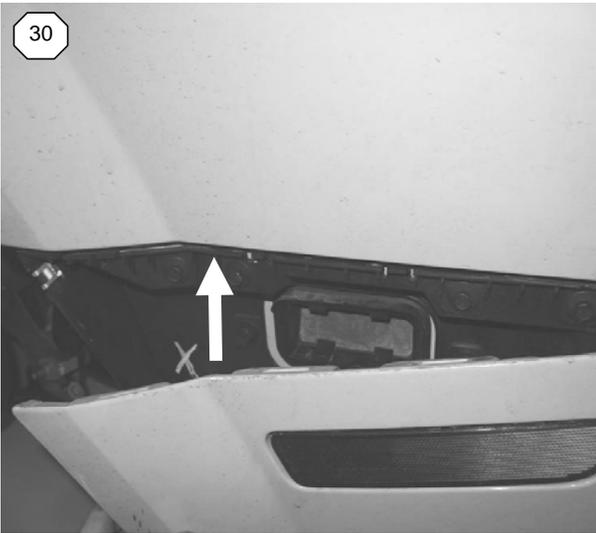
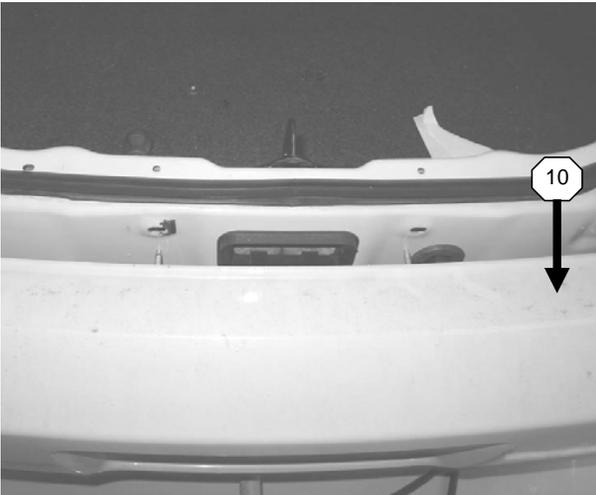


SALEEN

PROCESS NAME

PAGE

INSTALL LH & RH ROCKER PANELS

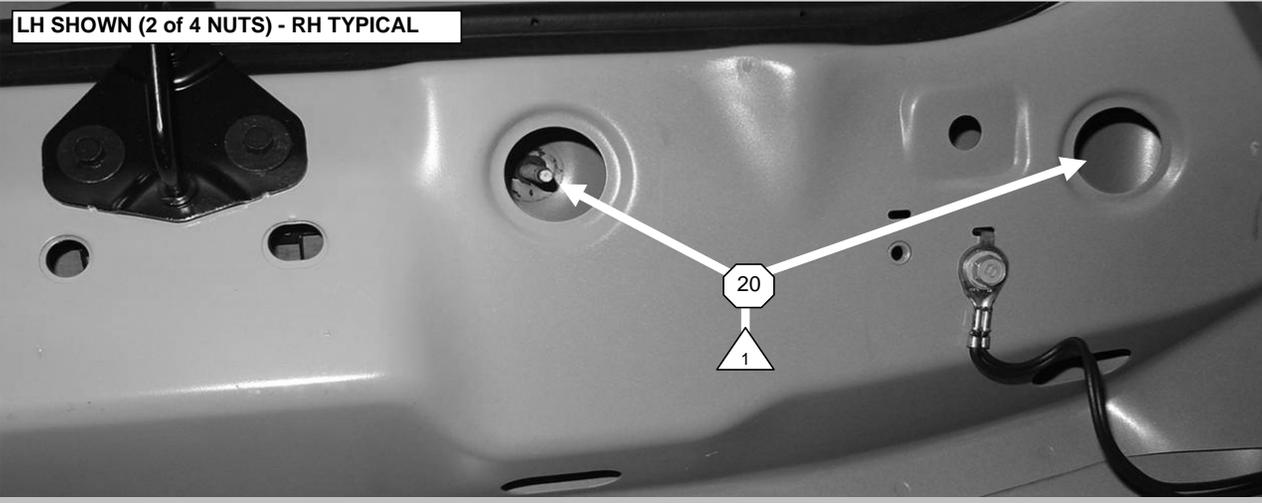
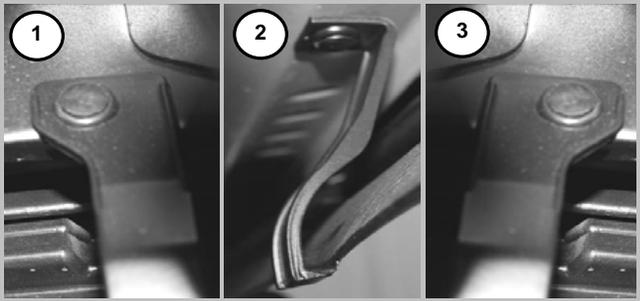
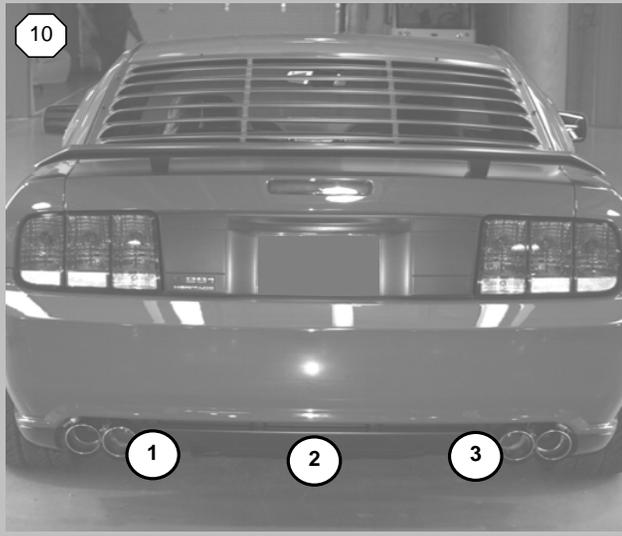


- 10 Retrieve the Heritage rear fascia assembly and bring it to the car. Pull the fascia wiring harness through the rear trunk wall and seat the grommet. Then insert the fascia studs through the trunk wall.
- 20 Connect the fascia harness to the vehicle harness at the back of the trunk (near the passenger (RH) tail light).
- 30 Raise each end of the fascia and insert the fascia ends into the mounting bracket. The fascia will sit flush to the rear fenders.
- 40 Insert the 4 fender well screws (2 per side) and tighten.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE			
		PROCESS NAME INSTALL REAR FASCIA	PAGE 16-1



LH SHOWN (2 of 4 NUTS) - RH TYPICAL

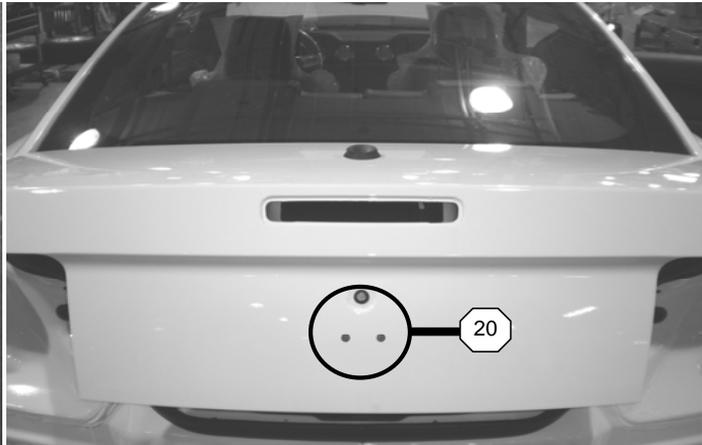
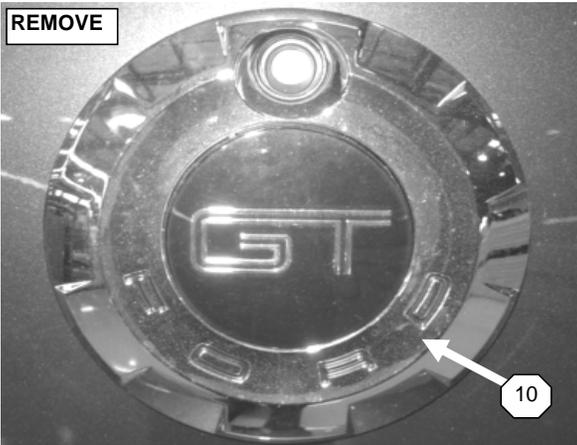
- 10 Bend the 3 fascia mounting tabs towards the inside of the vehicle and reinsert three take-off push pins (1 per tab) to secure the tabs in place.
- 20 Re-install the 4 factory take-off nuts (2 per side) holding the rear fascia to the car (they are accessed through 4 holes in the rear trunk wall). Torque each nut to **44 Lb-in +/- 6.6 Lb-in**.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE	SALEEN	
1	44 +/- 6.6 Lb-in	
		PROCESS NAME
		INSTALL REAR FASCIA
		PAGE
		16-2

REMOVE



10

Remove rear GT badge by placing nylon fishing line behind the badge and gently sawing back and forth – do not damage the paint. A fiber sick can also be used if needed.

20

Remove any double sided tape residue from the trunk (left behind by the badge). Clean the area with wax and grease remover (an alcohol wipe can also be used).

30

Three holes will need to be drilled into the rear face of the deck lid. Use the bottom photo as a guide to locate and mark the holes.

License Plate Harness Hole Location

Horizontal alignment: Hole will be centered to the key lock cylinder

Vertical Alignment: The hole will be located .75" up from the center of the lock cylinder to the center of the harness hole.

License Plate Mounting Holes Location

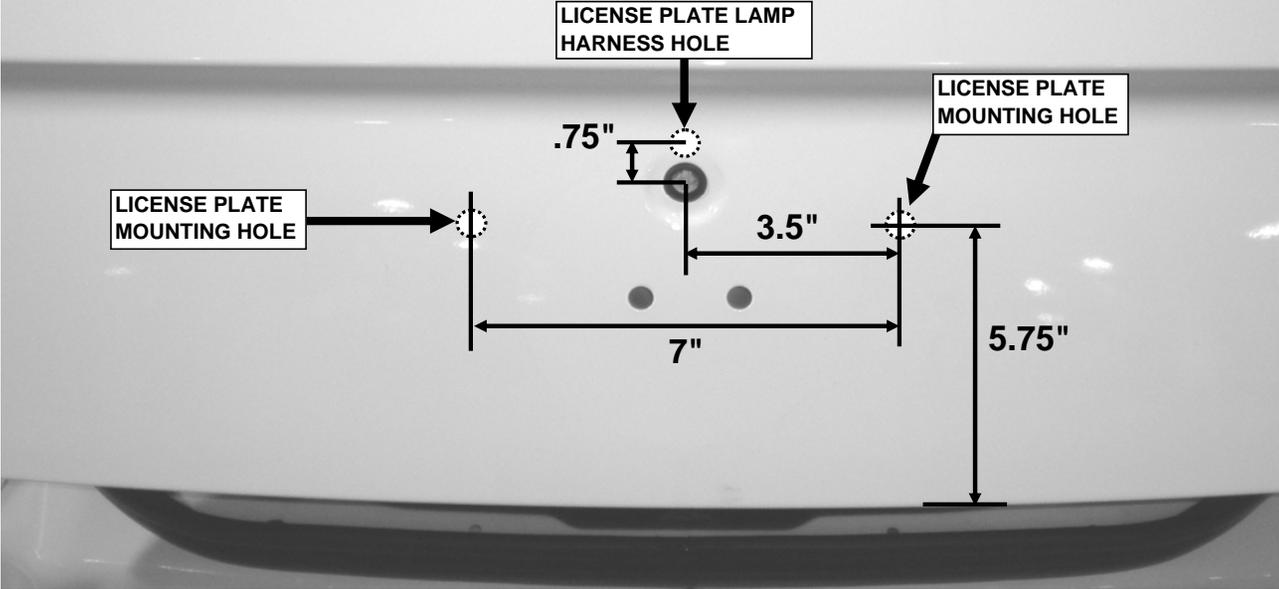
Horizontal alignment: Both mounting holes will be located 3.5" from the center of the lock cylinder to the center of each mounting hole. Total distance between the mounting holes will be 7" (center of hole to center of hole).

Vertical Alignment: Each mounting hole will be located 5.75" from the lip of the trunk to the center of each mounting hole.

NOTICE: All measurements are taken from the center of the holes to be drilled. This makes it easier to find the center of each hole for marking and drilling.

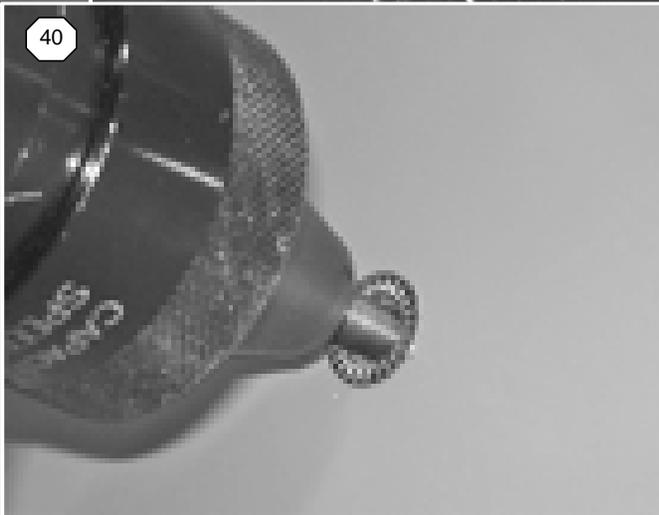
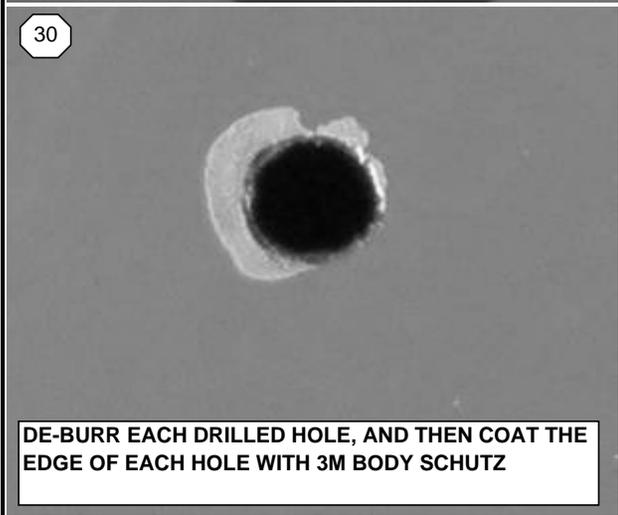
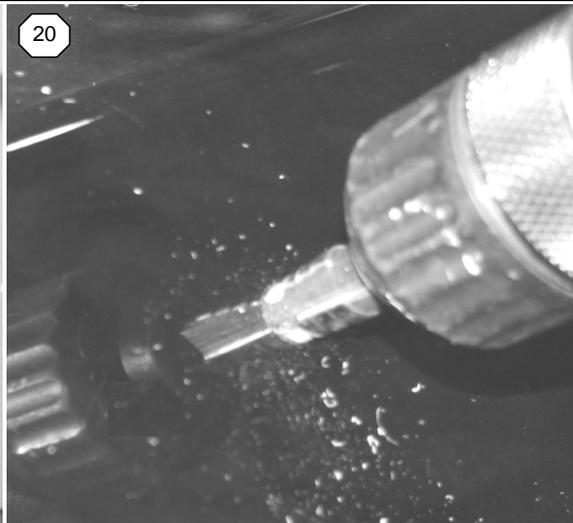
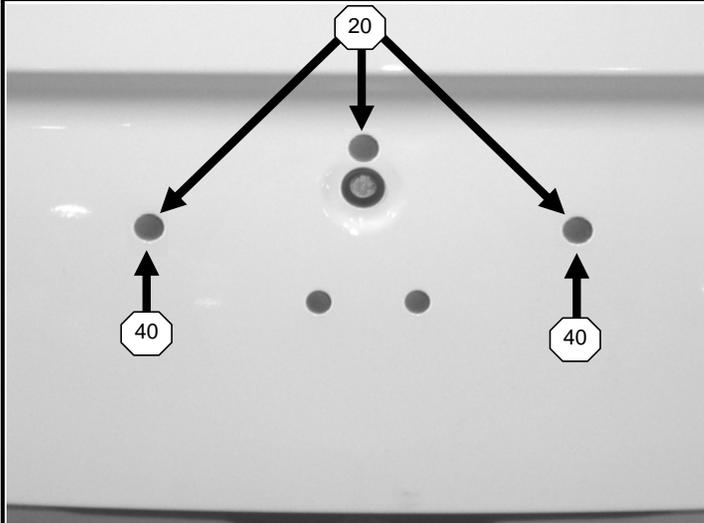
40

To verify the license plate mounting holes are located properly, test fit the deck lid applique (assembled on Page 12-1 to 12-2) to the deck lid. Make sure the mounting holes are visible through the holes in the applique. Also, test fit a license plate or frame to make sure the markings line up as well.



Notes:

TORQUE			
		PROCESS NAME	PAGE
		DRILL HOLES IN DECK LID FOR LICENSE PLATE MOUNTING AND ILLUMINATION	17-1



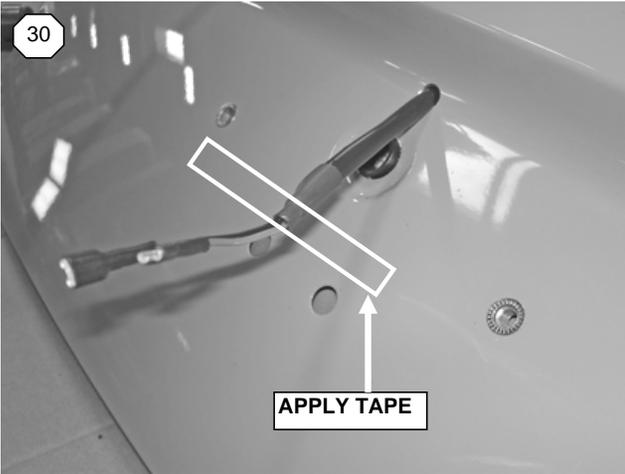
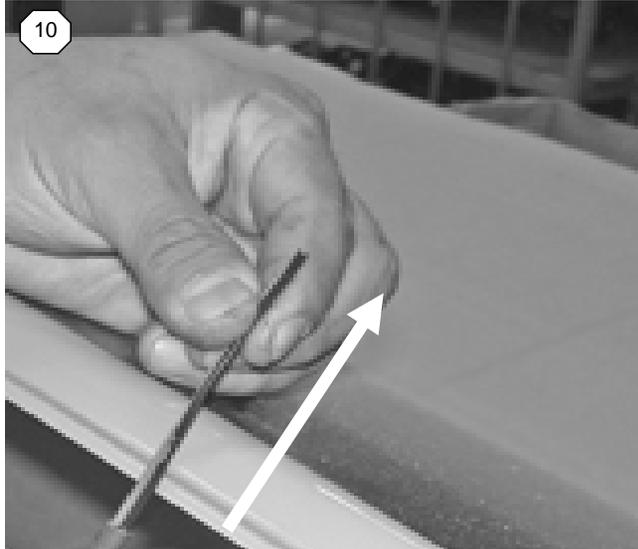
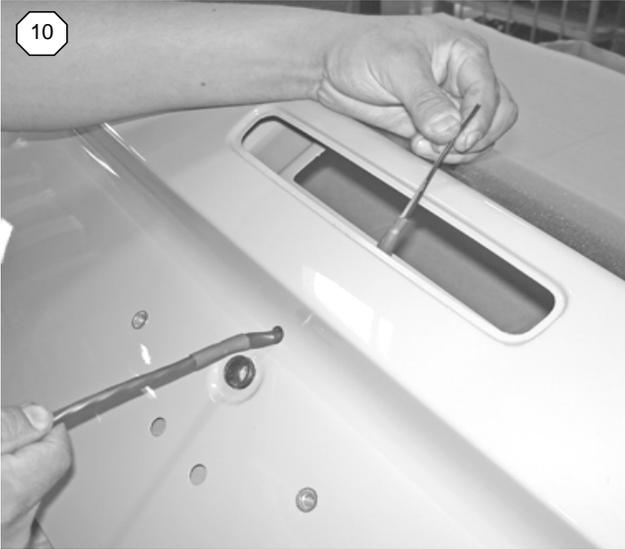
DE-BURR EACH DRILLED HOLE, AND THEN COAT THE EDGE OF EACH HOLE WITH 3M BODY SCHUTZ

- 10 Pre-drill for the license plate mounting holes (2 pilot holes), and plate lamp harness (1 pilot hole) with a 1/4" drill bit.
- 20 Once the pilot holes are drilled, follow up with a 3/8" drill bit to bring the holes to their final size.
NOTICE: A step drill is recommended, but a regular drill bit can be used.
- 30 De-burr the three drilled holes. Coat the bare metal edges of the holes with 3M Body Schutz to help prevent corrosion.
- 40 Obtain the two M6 rivnuts (A). With a rivnut gun or rivnut setting tool, install the rivnuts into the license plate mounting holes. Make sure each rivnut is fully compressed.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	00-9006-C14542*	2	Rivet Nut M6x1.0, Zinc Plated Steel

Notes:

TORQUE	
PROCESS NAME	PAGE
DRILL HOLES IN DECK LID FOR LICENSE PLATE MOUNTING AND ILLUMINATION	17-2

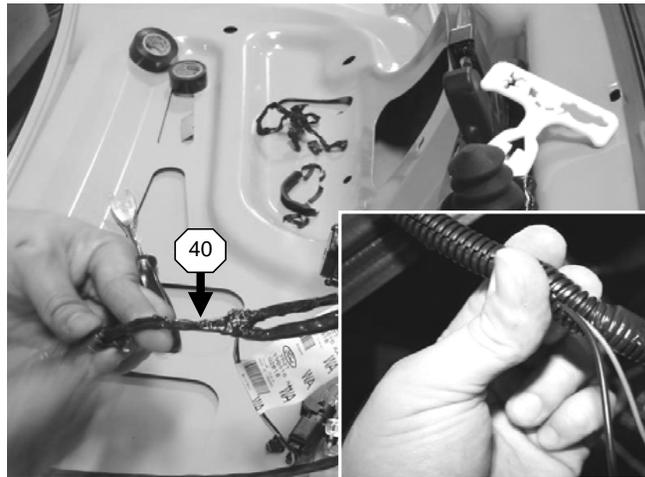
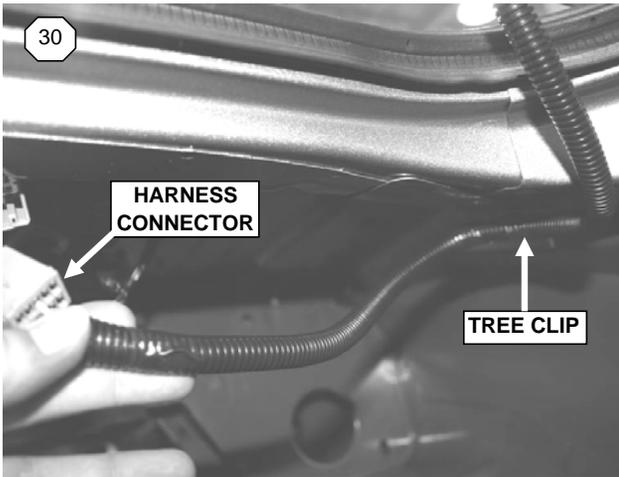
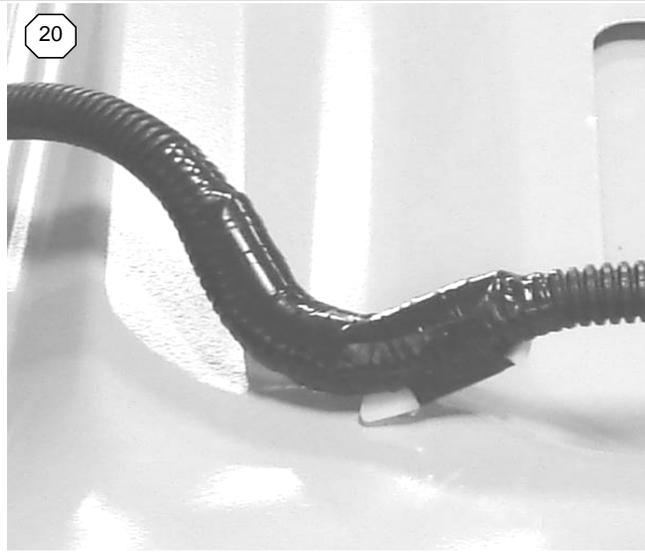


- 10 Feed the upper harness **(A)** (pins first) through the hole drilled above the lock cylinder.
- 20 Apply tape to secure the bulb side of the harness to the trunk.
- 30 Feed the harness through the rectangular hole in the inner skin of the trunk.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	06-1704-B16522	1	Harness, H281 License Plate Upper

Notes:

TORQUE					
	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 80%;">PROCESS NAME</th> <th style="width: 20%;">PAGE</th> </tr> <tr> <td style="text-align: center;">INSTALL THE UPPER LICENSE PLATE LAMP HARNESS</td> <td style="text-align: center;">18-1</td> </tr> </table>	PROCESS NAME	PAGE	INSTALL THE UPPER LICENSE PLATE LAMP HARNESS	18-1
PROCESS NAME	PAGE				
INSTALL THE UPPER LICENSE PLATE LAMP HARNESS	18-1				

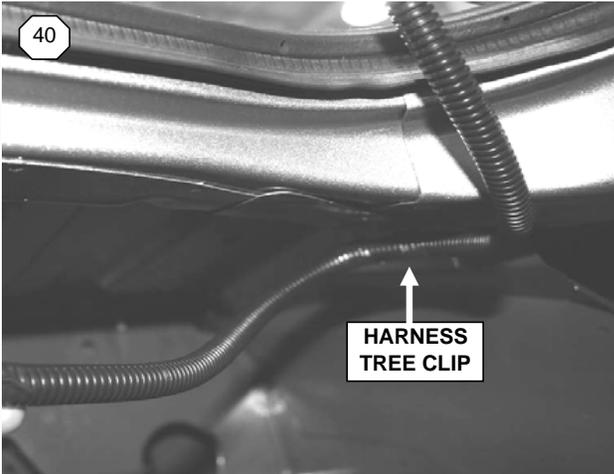
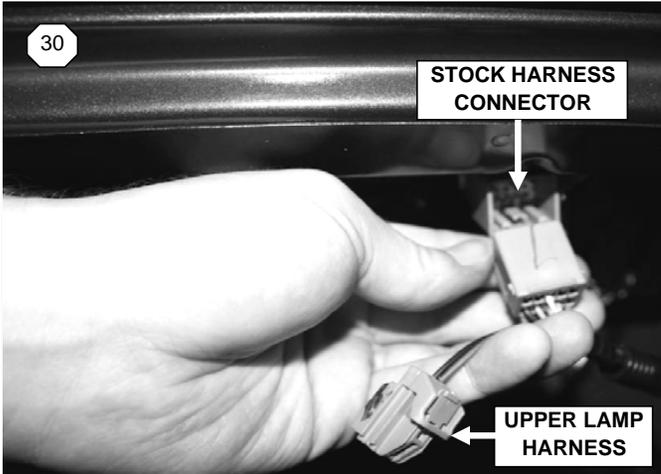
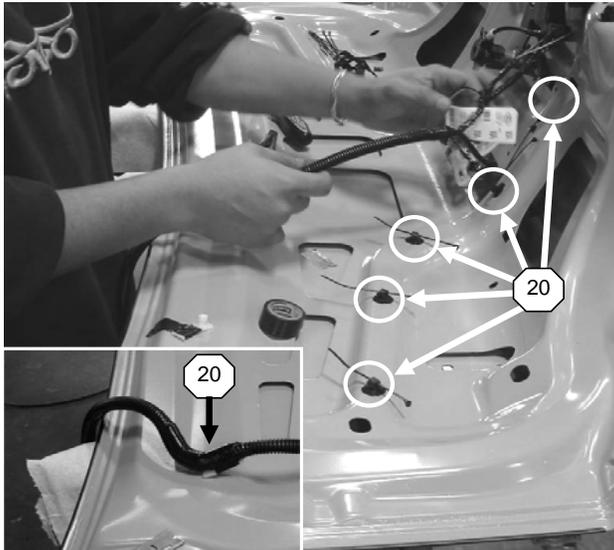
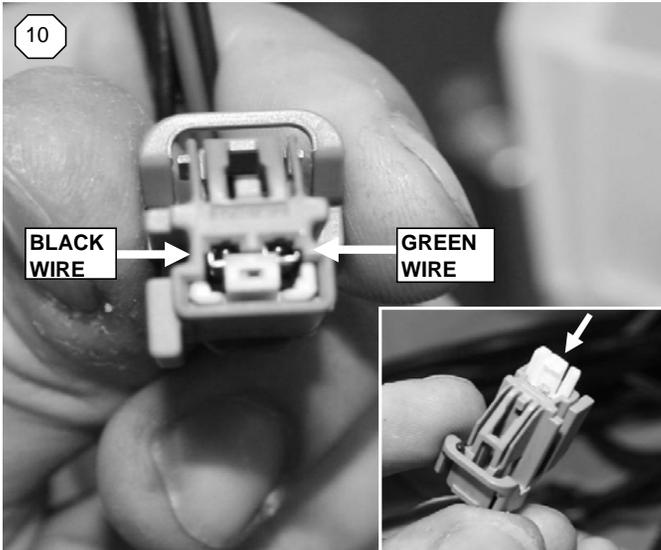


- 10 Cut the existing harness from the trunk. There are 5 tree clip style zip ties holding the harness to the trunk. Once the harness is cut free, use a panel puller to remove what is left of the zip tie w/ tree clips. Remove the elbow from the trunk
- 20 Remove the elbow from the trunk, and un-wrap the electric tape securing the elbow to the harness. Set the elbow and corresponding tree clip aside, they will be re-used.
- 30 Continue removing the stock harness by Removing the tree clip from the ceiling of the trunk and disconnecting the harness at the connector. Remove the tree clip, but mark on the harness where it is located.
- 40 Start feeding the upper license plate harness wires into the convoluted sleeving of the stock harness. Continue feeding the harness into the sleeving all the way to the end of the stock harness.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE		
		PROCESS NAME INSTALL THE UPPER LICENSE PLATE LAMP HARNESS
		PAGE 18-2



- 10 Once the Saleen license plate harness is run the length of the stock harness, Install the gray connector and depress the white locking clip.
- 20 Re- fasten the harness to the trunk with 5 zip tie tree clips **(A)**. Re-install the elbow and tree clip onto the harness with electric tape and re-attach it to the trunk. Make sure the elbow is facing away from the trunk.
- 30 Connect the stock harness to the vehicle harness.
- 40 Push the harness tree clip into the trunk ceiling.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	00-9007-C09134*	5	TIEWRAP 3.5" x 0.09"

Notes:



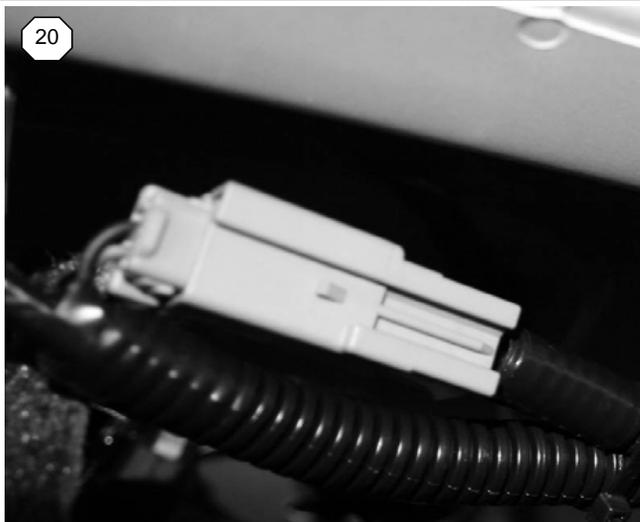
TORQUE



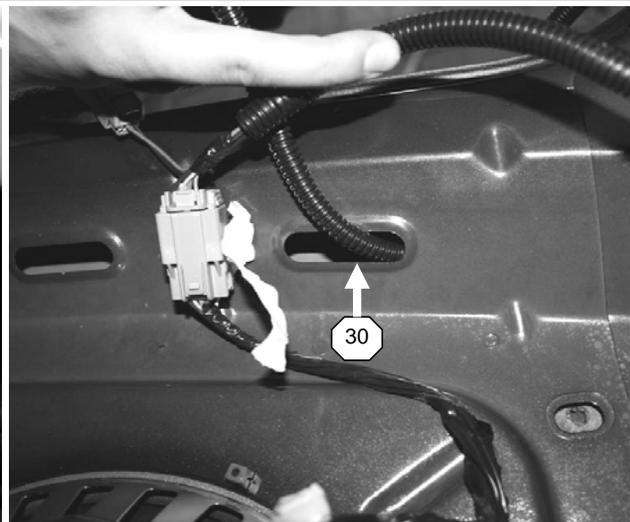
ITEM NUMBER



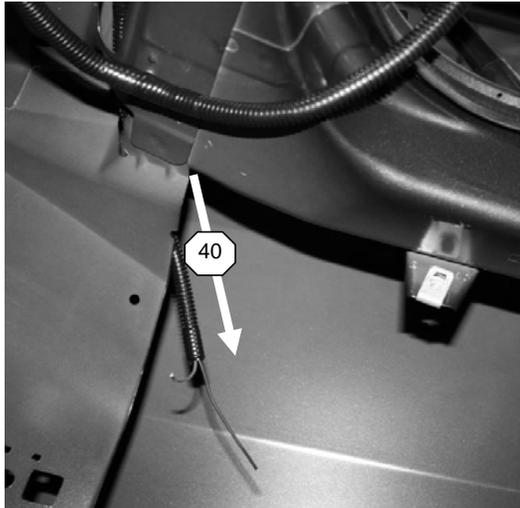
OPERATION



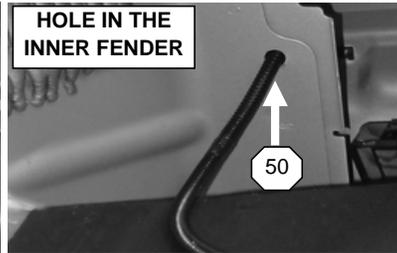
20



30

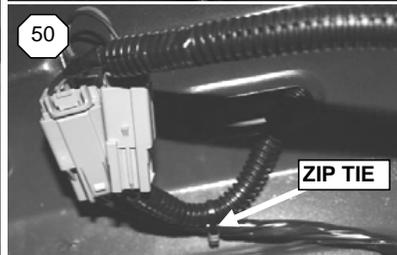


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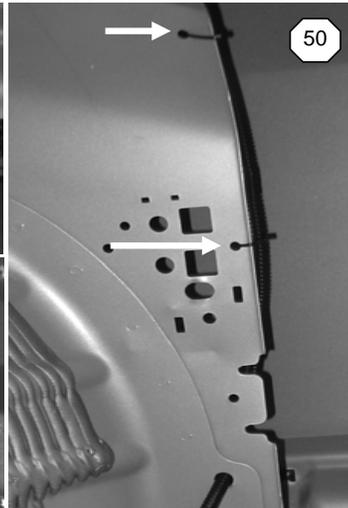
HOLE IN THE INNER FENDER

50



50

ZIP TIE



50

10

Retrieve the lower license plate harness (A).

20

Connect the lower harness to the upper harness.

30

Feed the wired end (end that gets spliced into the vehicle harness) through the oval hole in the ceiling of the trunk, and feed the wire towards the passenger (RH) fender.

40

Reach into the large triangular hole (where the inside fender meets the trunk ceiling) and feel for the wire harness. Once you have the harness, pull the wire through.

50

Feed the harness through the small hole at the bottom of the inner fender. Zip tie (B) the harness in two locations on the inner fender, and use 1 more zip tie (B) to fasten the lower plate harness to the existing vehicle harness on the trunk ceiling.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	06-1704-B16520	1	Harness, License Plate Lower
B	069-700	3	4" Zip Tie

Notes:

TORQUE



SALEEN

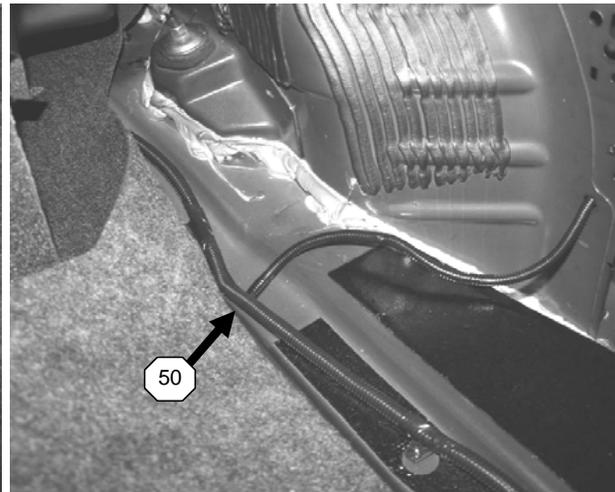
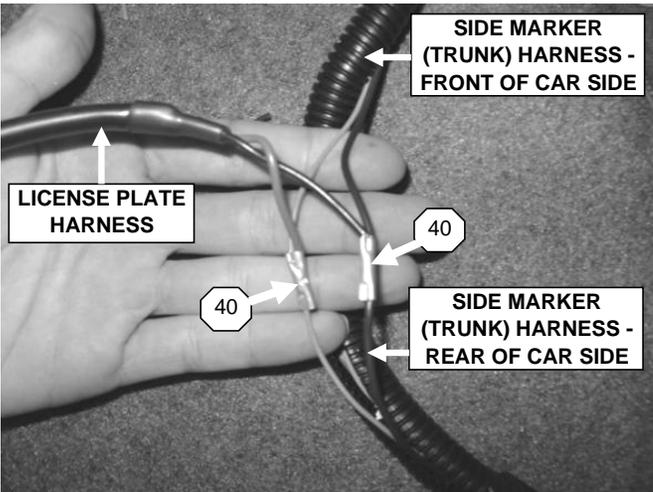
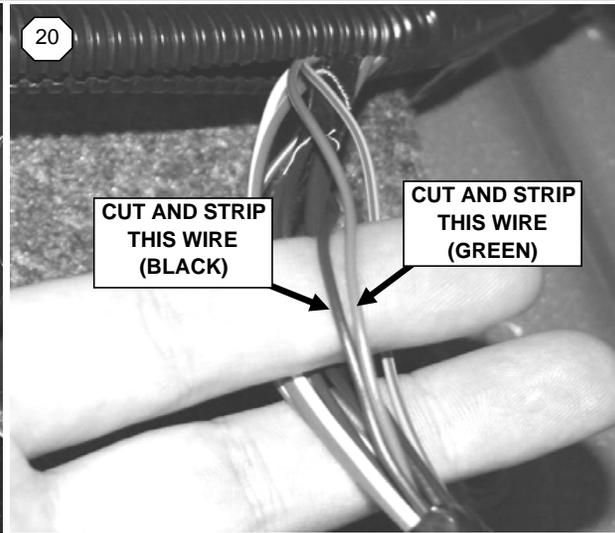
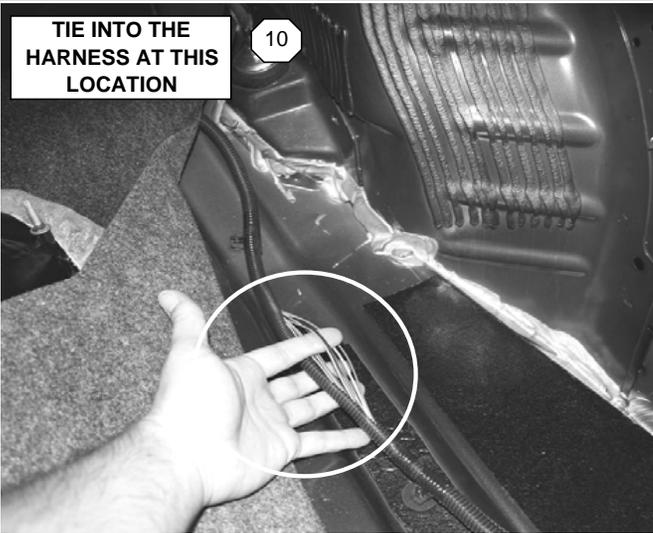
PROCESS NAME

PAGE

INSTALL THE LOWER LICENSE
PLATE LAMP HARNESS
COUPE ONLY

C

19-1



- 10 Locate the black and green wire inside the convoluted sleeving of the side marker (trunk) harness.
- 20 Cut the green and black wires. Strip 1/4" off both ends of the green and black wires in the rear side marker (trunk) harness.
- 30 Slip a 1.5" long piece of 3/16" diameter heat shrink (A) over each of the two wire ends that lead to the back of the car. Place butt connectors (B) over the bare ends of the black and green wires which lead to the rear of the car and crimp the butt connectors.
- 40 Crimp the butt connectors to secure both the black and green wires as shown. The license plate harness should be spliced in at the side towards the front of the car. Slide the heat shrink over the wires and apply heat to seal.
- 50 Tuck the exposed wires back into the convoluted sleeving and wrap tape around the location where the license plate harness meets the side marker (trunk) harness.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	00-1704-C08956*	3"	3/16" Diameter Heat Shrink
B	00-1704-C09262*	2	Splice, Non-insulated 14-16 AWG Butt

Notes:

TORQUE	
	PROCESS NAME INSTALL THE LOWER LICENSE PLATE LAMP HARNESS COUPE ONLY
	PAGE C 19-2



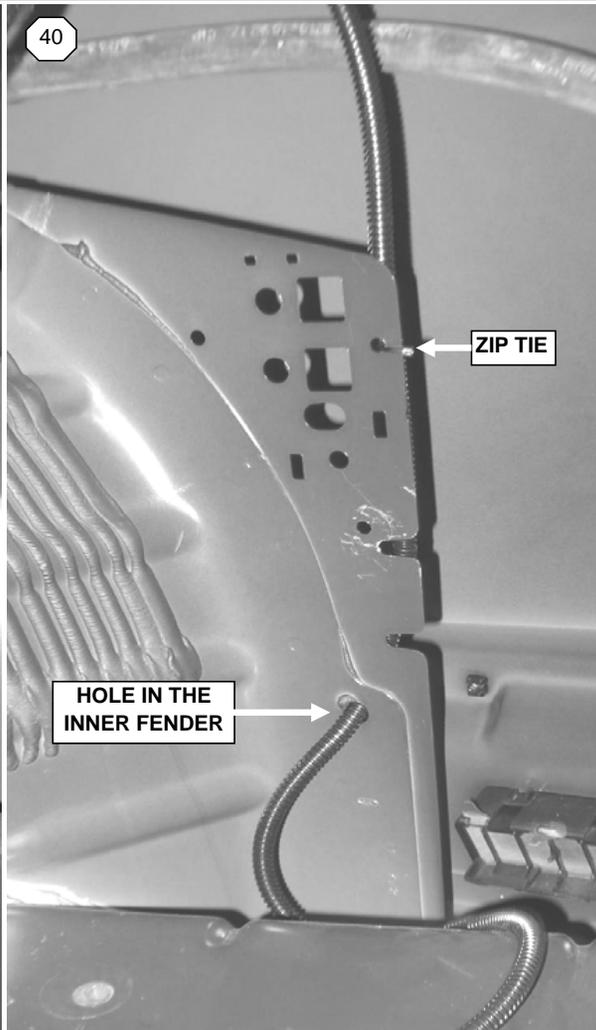
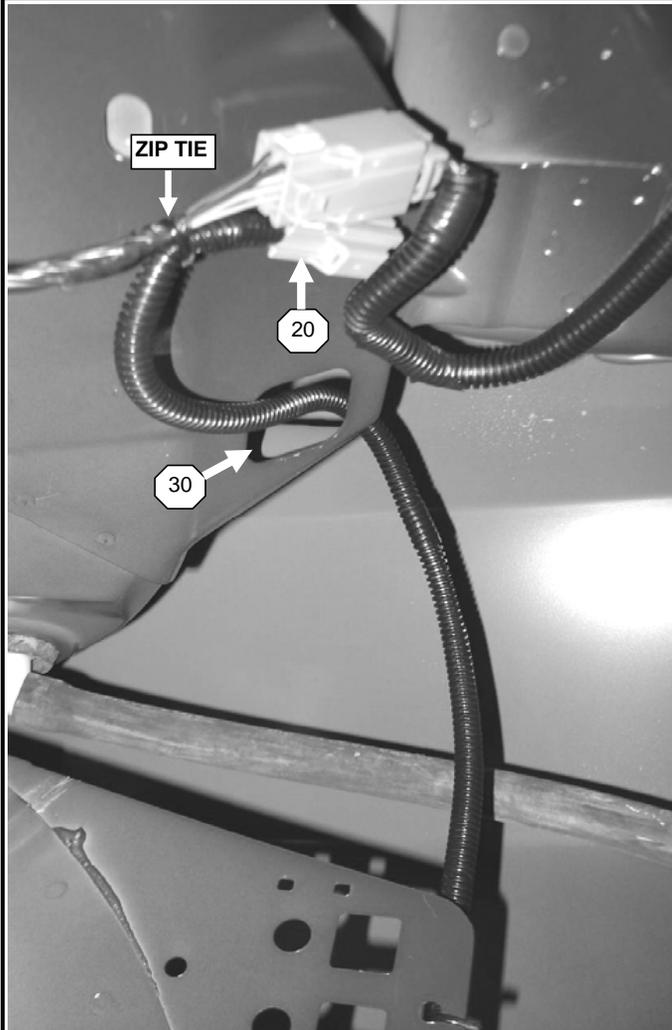
TORQUE



ITEM NUMBER



OPERATION



10

Retrieve the lower license plate harness (A).

20

Connect the lower harness to the upper harness.

30

Feed the wired end (end that gets spliced into the vehicle harness) through the rectangular hole in the passenger (RH) inner fender.

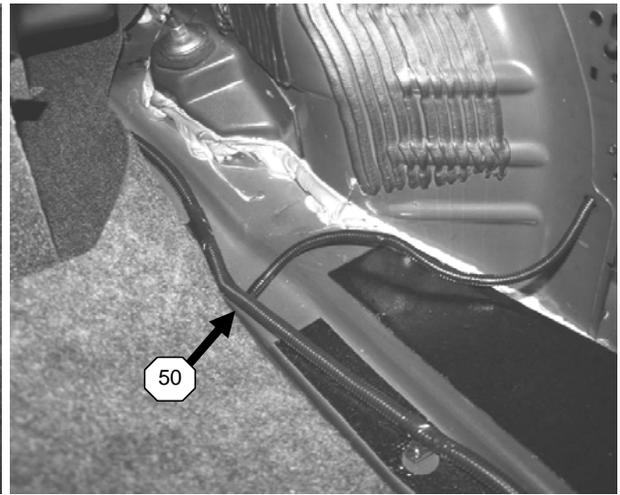
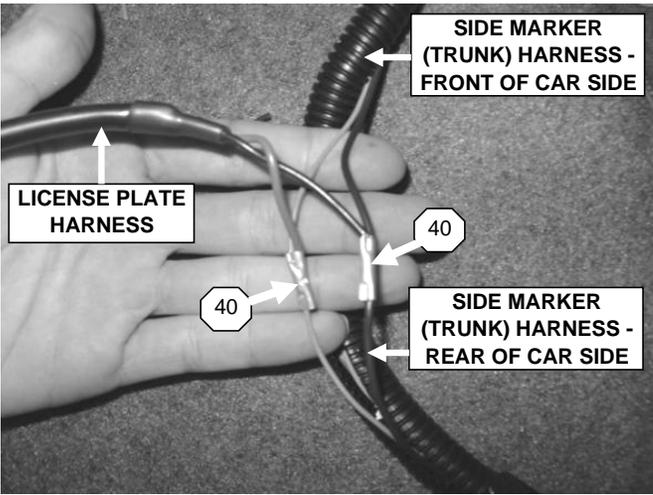
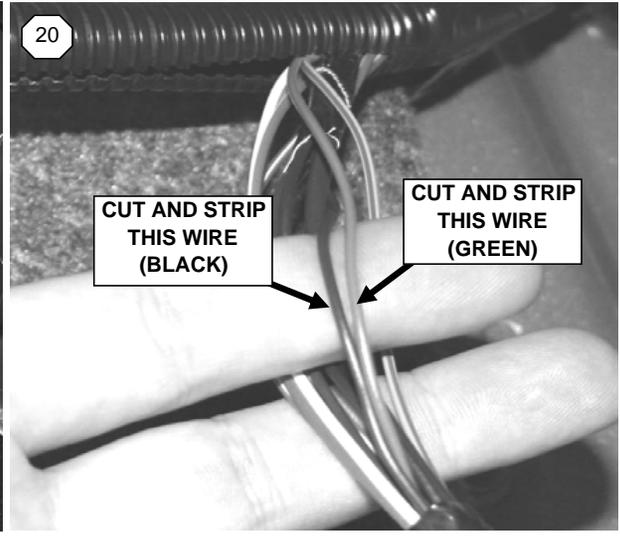
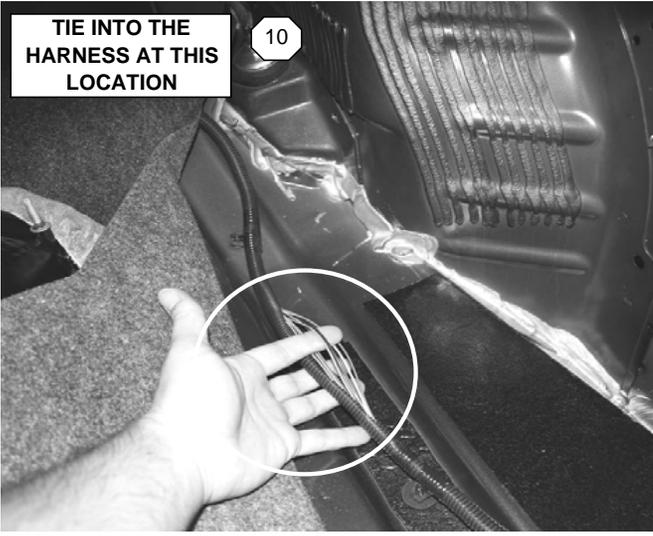
40

Feed the harness through the small hole at the bottom of the inner fender. Secure the harness to the inner fender with 1 zip tie (B), and use 1 more zip tie (B) to fasten the lower plate harness to the existing vehicle harness on the passenger (RH) inner fender.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	06-1704-B16520	1	Harness, License Plate Lower
B	069-700	2	4" Zip Tie

Notes:

TORQUE			
PROCESS NAME			PAGE
INSTALL THE LOWER LICENSE PLATE LAMP HARNESS <u>CONVERTIBLE ONLY</u>			D 20-1

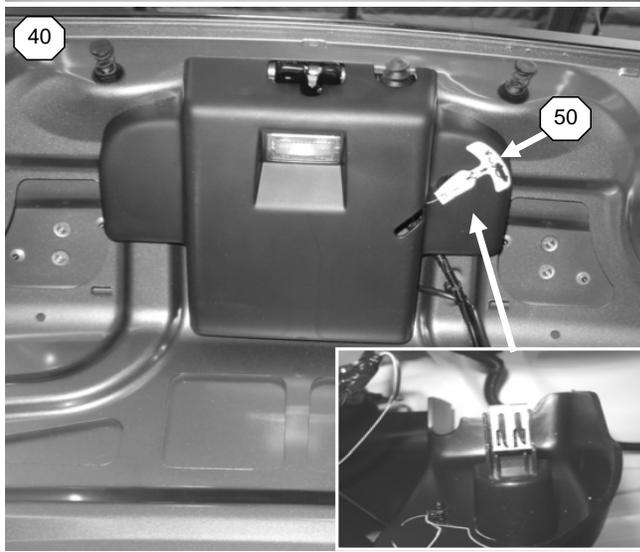
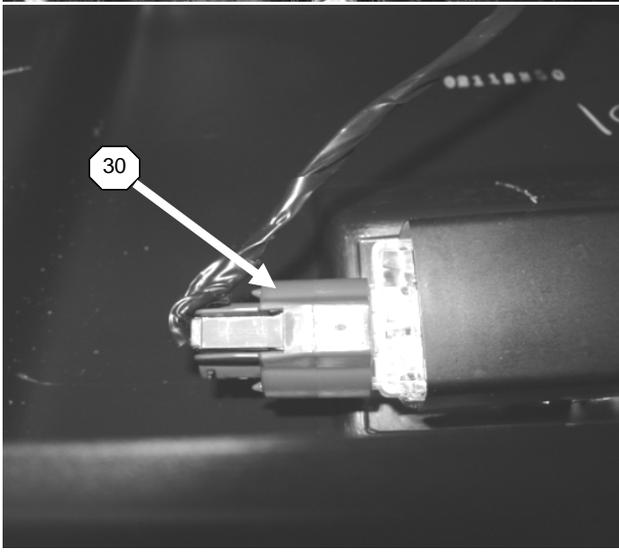
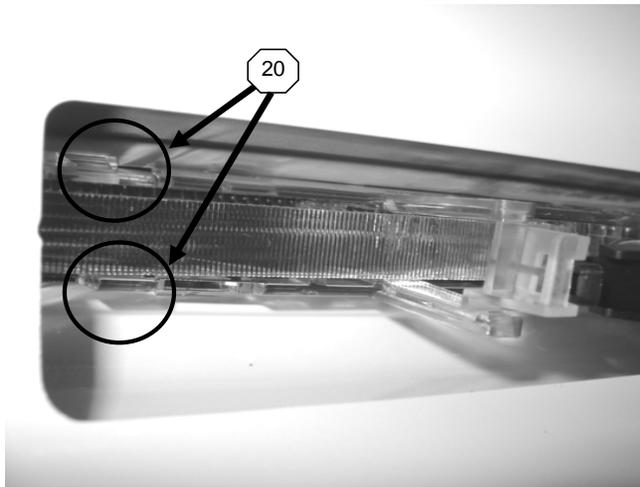
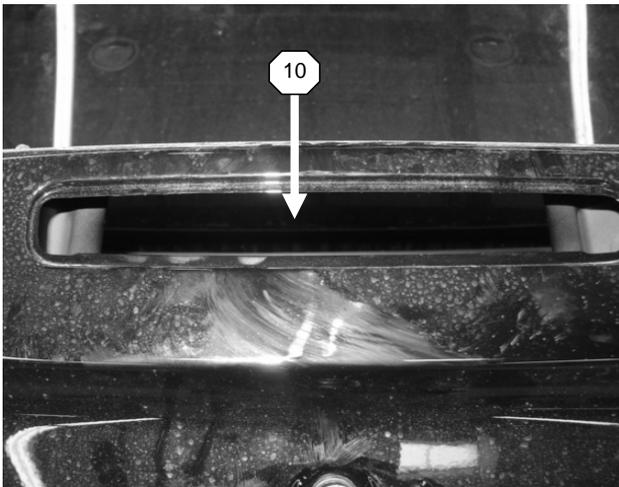


- 10 Locate the black and green wire inside the convoluted sleeving of the side marker (trunk) harness.
- 20 Cut the green and black wires. Strip 1/4" off both ends of the green and black wires in the rear side marker (trunk) harness.
- 30 Slip a 1.5" long piece of 3/16" diameter heat shrink (A) over each of the two wire ends that lead to the back of the car. Place butt connectors (B) over the bare ends of the black and green wires which lead to the rear of the car and crimp the butt connectors.
- 40 Crimp the butt connectors to secure both the black and green wires as shown. The license plate harness should be spliced in at the side towards the front of the car. Slide the heat shrink over the wires and apply heat to seal.
- 50 Tuck the exposed wires back into the convoluted sleeving and wrap tape around the location where the license plate harness meets the side marker (trunk) harness.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	00-1704-C08956*	3"	3/16" Diameter Heat Shrink
B	00-1704-C09262*	2	Splice, Non-insulated 14-16 AWG Butt

Notes:

TORQUE	
PROCESS NAME INSTALL THE LOWER LICENSE PLATE LAMP HARNESS <u>CONVERTIBLE ONLY</u>	PAGE D 20-2

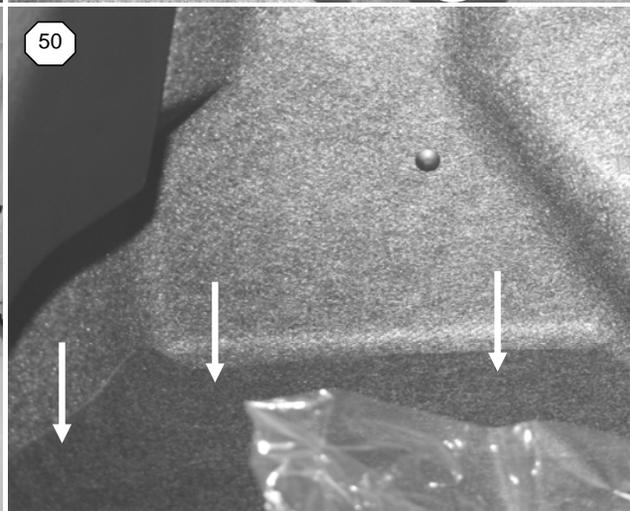
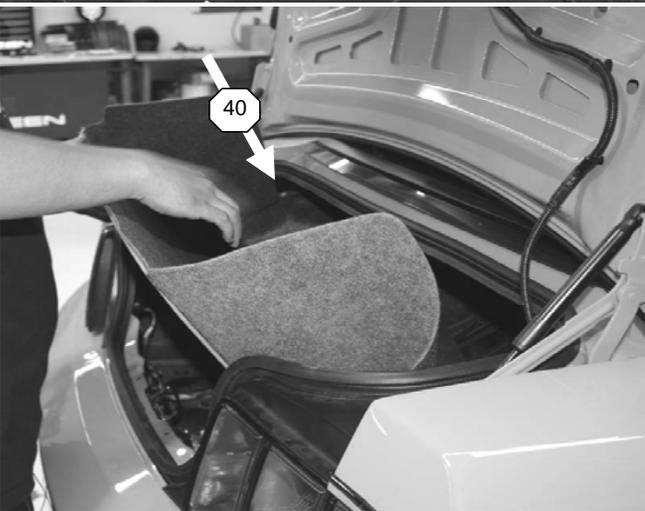
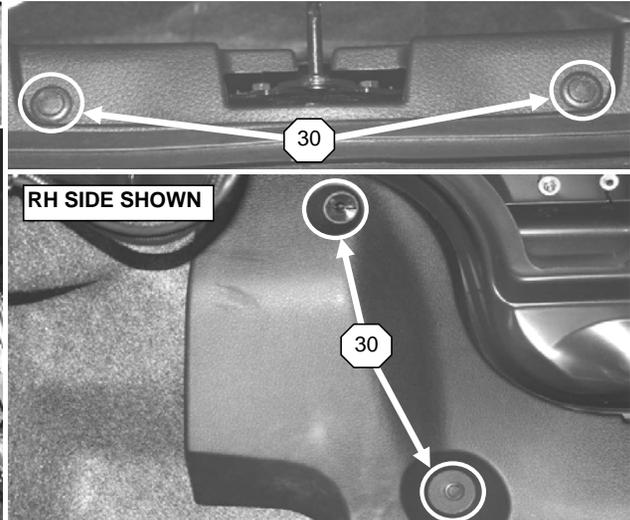
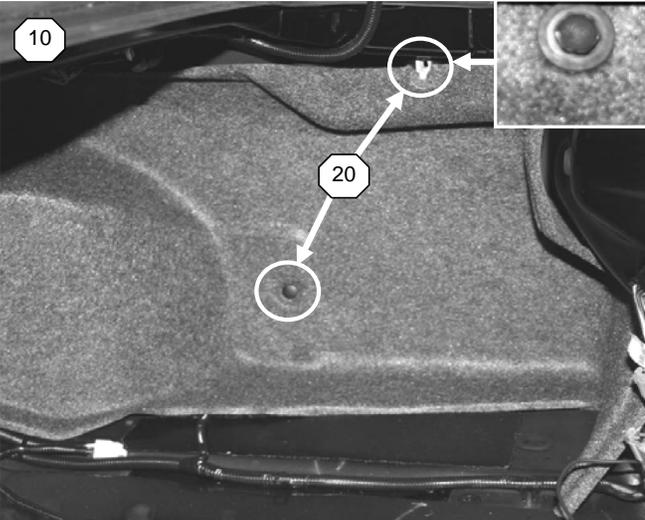


- 10 Insert the third brake light into the trunk with the bulb plug facing the passenger (RH) side of the vehicle.
- 20 Firmly press the third brake light assembly into the deck lid, making sure the tabs engage.
- 30 Plug the harness into the third brake light bulb, and plug the other connector on the harness into the dome light bulb.
- 40 Once all of the harness connections are made, install the dome light into place. The dome light attaches to the inner trunk with 2 metal clips.
- 50 Once the dome light is in place, clip the hood release lever into the dome light housing.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE					
	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 80%;">PROCESS NAME</th> <th style="width: 20%;">PAGE</th> </tr> <tr> <td style="text-align: center;">INSTALL TRUNK DOME LIGHT AND THIRD BRAKE LIGHT</td> <td style="text-align: center;">21</td> </tr> </table>	PROCESS NAME	PAGE	INSTALL TRUNK DOME LIGHT AND THIRD BRAKE LIGHT	21
PROCESS NAME	PAGE				
INSTALL TRUNK DOME LIGHT AND THIRD BRAKE LIGHT	21				

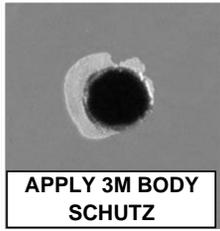
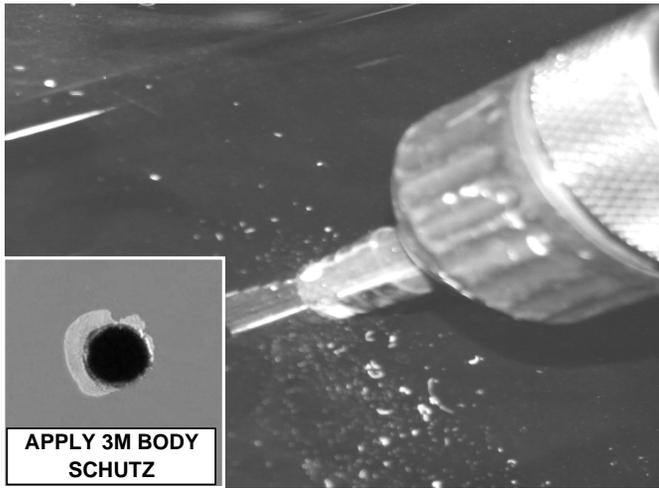
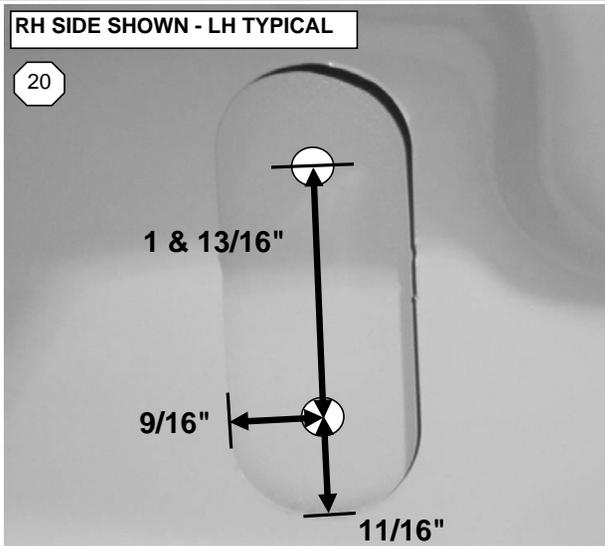
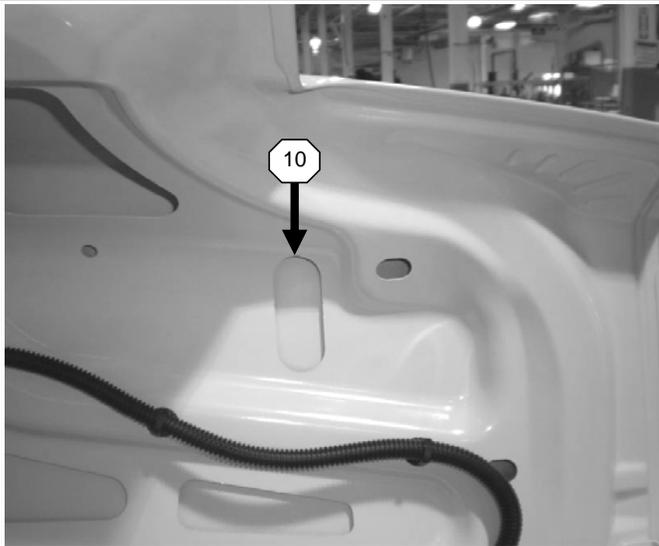


- 10 Insert the LH & RH trunk liners into the trunk as shown.
- 20 Insert 2 Christmas tree push pins (1 per liner) into the center hole. Install 2 bolts (1 per liner) located near the top of the trunk.
- 30 Install the plastic trunk liner to the back of the trunk. It fastens to the rear of the trunk with 2 eared plastic clips for the top holes (1 per side) and 4 push pin clips (2 on the top, 1 on each side of the latch & 2 in the trunk underneath the eared clips).
- 40 Drop in the trunk floor liner.
- 50 Make sure the flaps on the bottom trunk liner sit over top of the bottoms of the trunk liner side panels.

ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE		
	PROCESS NAME	PAGE
	INSTALL TRUNK LINER AND TRIM	22



- 10 Open the trunk and locate the 2 factory oval cut-outs in the trunk inner skin. One oval cut-out will be located on each end of the trunk.
- 20 Four holes will need to be located and marked on the underside of the deck lid portion of the trunk. Two holes will be marked to be drilled in each oval cut-out of the inner skin. Read the following instructions for locating the holes.

Trunk Deck lid Hole Locations

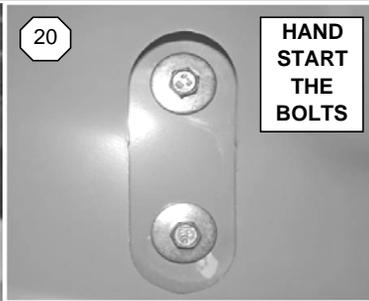
Horizontal alignment: Each hole will be located in the center of the oval cut out. This will place each hole **9/16"** from the edge of the oval cut out to the center of the hole.

Vertical alignment: The center of the bottom hole will be placed **11/16"** up from the bottom edge of the oval cut-out. The distance from the center of the top hole to the center of the bottom hole is **1 & 13/16"**.
- 30 Once the center of all four holes are marked (with a marker and then a center punch), use a 3/8" drill bit to drill the holes (smaller pilot holes should be drilled first if a step drill is not used).
- 40 De-burr each hole with a de-burring tool. Then apply 3M Body Schutz to the exposed metal edges of each hole (to help prevent corrosion).

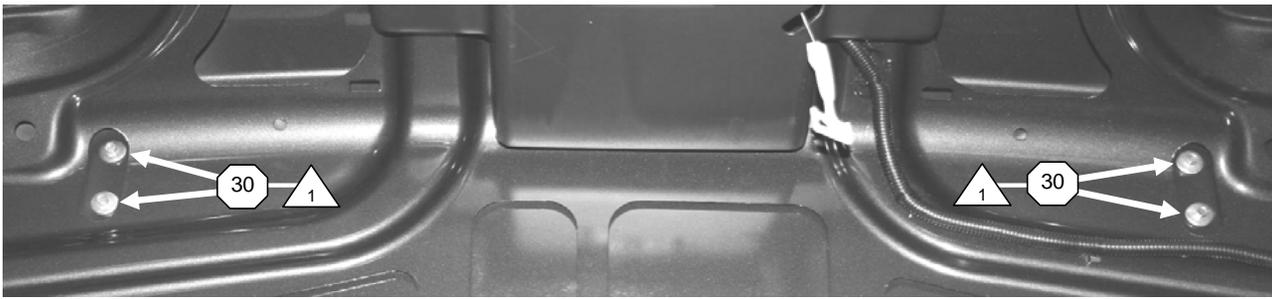
ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE			
		PROCESS NAME	PAGE
		TRUNK DECK LID DRILLING FOR SPOILER (FACTORY SPOILER NOT EQUIPPED)	B 23



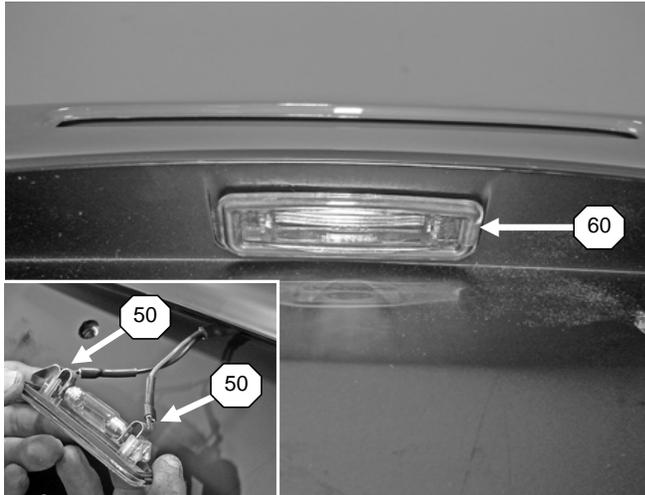
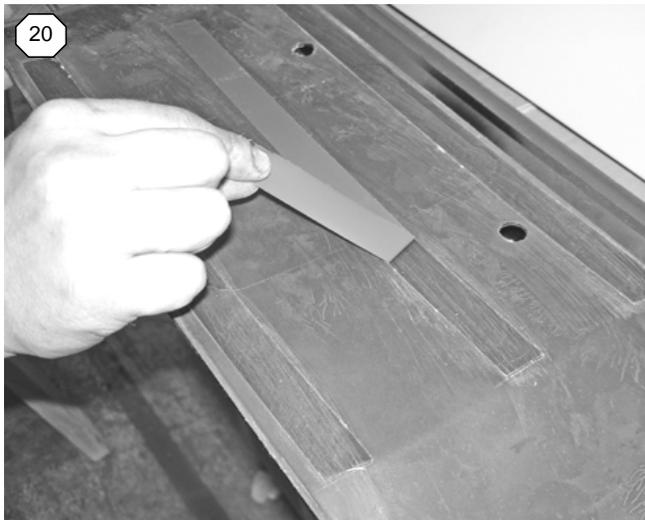
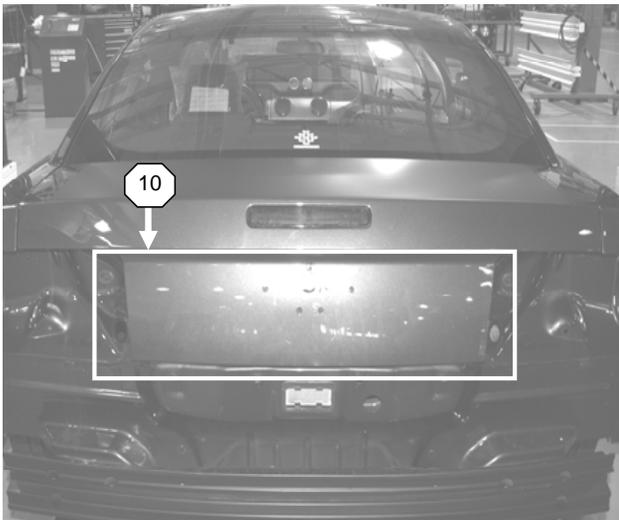
- 10 Hold the assembled spoiler in place above the deck lid.
- 20 Carefully position the spoiler so that the bolts can be hand started into the spoiler from the inside of the deck lid. Line up the spoiler, and firmly press it onto the trunk.
- 30 Open the trunk and torque the 4 spoiler bolts (B) with a torque wrench to **8 Lb-ft +/- 1.2 Lb-ft.**



ITEM	PART NUMBER	QTY.	DESCRIPTION
A	00-9001-C11023*	4	Bolt, Hex, Loose Washer, M6, 22.5mm

Notes:

TORQUE			
1	8 +/- 1.2 Lb-ft	INSTALL HERITAGE REAR SPOILER	PAGE



- 10 Clean the highlighted area with an alcohol wipe making sure there is not any residue or dirt present.
- 20 Peel the protective cover off of the double sided tape on the assembled rear deck lid applique.
- 30 Feed the license plate wire harness through the hole in the applique (for the license plate light). There is a heat shield flap that needs to cover the harness on the back of the applique.
- 40 Position the applique on the deck lid by centering the applique left to right on the trunk face. The bottom of the applique should be even with the bottom of the trunk. Make sure to firmly press the applique into place, so the tape fully engages the trunk.
- 50 Connect the license plate light (A) onto the harness by connecting the 2 connectors (1 on each side of the bulb). One connector is wider then the other.
- 60 Once the harness is connected to the bulb, insert the bulb into the applique. Make sure the bulb is fully seated into the applique.

ITEM	PART NUMBER	QTY.	DESCRIPTION
A	00-1202-C10313*	1	Lamp Assembly, License Plate

Notes:

TORQUE	
PROCESS NAME	PAGE
INSTALL REAR DECK LID APPLIQUE	
25	



TORQUE



ITEM NUMBER



OPERATION



Slide the negative battery cable clamp over the negative terminal on the battery.



With a torque wrench and a 8mm socket, torque the negative battery cable clamp to 44 +/- 6.6 Lb-in.



ITEM	PART NUMBER	QTY.	DESCRIPTION

Notes:

TORQUE



44 +/- 6.6 Lb-in



PROCESS NAME

PAGE

RE-CONNECT THE BATTERY



Post Installation Inspection:

Once the Heritage Body Kit installation is complete, take time to verify body kit fitment, lighting, and overall appearance. There may be some additional adjustments that need to be made post-installation.

LIGHTING CHECK:

Turn on the headlamps. Check that the marker lights are lit (on front and rear fascia) and check the license plate lamp is lit. Verify the fog lamps (if equipped) are lit. Operate the hazards to verify turn signals are lit and operating properly. If there are lights that aren't operating properly...

- Re-check the connections to verify that they are connected and that the connector is properly seated.
- Double check for dirt or debris inside the affected electrical connector. Dirt or even corrosion will prevent good electrical contact from being made.
- If the license plate lamp is not lit, check the connections and splices in the trunk. Make sure the license plate harness is fully connected to the bulb housing. The install manual should be reviewed to verify proper wiring.
- If some of the lighting still does not function, check the bulbs to make sure they are fully functional and not burnt out.
- If problems persist contact us at **1(800)888-8945 Option 4** for further assistance.

FITMENT CHECK:

Check the fit of the fascias and rocker panels to the vehicle. Verify each panel is positioned as flush as possible to the mating body panel.

- Use the manual to locate the body panel mounting points. Certain items like the fascias will have bolts that can be loosened to allow the fascia to shift.
- When adjusting Heritage panels, make sure to re-torque all fasteners to Saleen or factory specifications.

If problems still persist, contact the **Saleen Technical Service Hotline at 1(800)888-8945 OPTION 4**

