



SALEEN SPEEDLAB PAINT PROCEDURE FOR FIBERGLASS & URETHANE PARTS

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SALEEN

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IF YOU ARE NOT EXPERIENCED IN THE AREA OF AUTOMOTIVE PAINTING, WE STRONGLY URGE THAT YOU REFER THE PAINTING OF YOUR PURCHASED KIT TO A PROFESSIONAL PAINT SHOP.



PAINT PREPERATION FOR SALEEN **URETHANE AND FIBERGLASS** **AERODYNAMIC PARTS**

THE FOLLOWING PROCEDURES ARE RECOMMENDED WHEN REFINISHING OR PAINTING SALEEN AERODYNAMIC PARTS ALWAYS FIRST CHECK AND INSPECT ALL PARTS PRIOR TO PREPING:

STEP 1: CLEAN PARTS THOROUGHLY INSIDE AND OUT WITH DETEGENT AND HOT WATER TO REMOVE OILS AND OTHER MATERIALS THAT MAY INHIBIT PAINT ADHESION.

NOTE: DO NOT SAND PRIOR TO THIS CLEANING PROCESS AS THIS MAY PERMANENTLY AFFECT PAINT ADHESION.

STEP 2: COMPLETELY SAND AND ROUGH THE INTIRE SURFACE WITH DUAL ACTION SANDER USING 150 GRIT DRY SAND PAPER.

STEP 3: URETHANE PARTS: PATCH AND REPAIR ANY BUBBLES OR IMPERECTIONS WITH A NON-SWELLING, SEMI RIGID, TWO PART URETHANE REPAIR KIT (*I.E. SEM OR DURAMIX 4040*)
FIBERGLASS PARTS: PATCH AND FINISH ANY IMPERFECTIONS WITH BODY FILLER.

STEP 4: WIPE CLEAN ALL DUST AND PARTICLES FROM THE PART WITH 902 RM PLACTIC CLEANER.

STEP 5: APPLY TWO LIGHT COATS OF 934.0 ADHESION PROMOTER BE SURE TO COVER ENTIRE SURFACE.

STEP 6: PRIME THE PARTS USING THE FOLLOWING GLASURIT MANUFACTURER'S SPECIFICATIONS:

- 285-22 GLASURIT PRIMER
- 522-111 GLASURIT ELASTIFIER
- 929-73 OR 74 GLASURIT HARDNER
- 352-91 FLASURIT REDUCER

STEP 7: FINISH SAND PRIMER TO 600 WET GRIT. DRY, CLEAN AGAIN WITH 902 RM & APPLY GLASURIT SEALER 285-28.

STEP 8: PAINT WITH GLASURIT BASECOAT/CLEARCOAT SYSTEM ACCORDING O MANUFACTURE SPECIFICATIONS.

CAUTION: FOR OPTIMAL REUSLTS, AND SAFE USE OF THESE MATERIALS IT IS RECOMMENDED THAT A PROFESSIONAL PAINT SHOP DO THE PREPERATION AND PAINTING.



NOTE: We do **NOT** recommend baking these parts after painting. If you or your paint shop insist on baking, ensure the part is properly supported to prevent warping. Saleen does not warrant post-paint warping due to careless handling of the parts.