



HERITAGE REAR WINDOW LOUVERS KIT



INSTALLATION MANUAL: 2005-09 Mustang

Manual P/N: 10-8002-C17475A

SALEEN

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AUTOMOTIVE MECHANICS, WE STRONGLY
URGE THAT YOU REFER THIS INSTALLATION TO
A CERTIFIED INSTALLER OR TECHNICIAN***



Heritage Rear Window Louvers Kit Installation Guide for 2005-09 Mustang

WELCOME!

Thank you for buying the Heritage Rear Window Louvers Kit for the 2005-09 Mustang. We appreciate your business, and we hope you enjoy your product.

For your benefit, please read the following instructions completely and thoroughly before attempting to install the Heritage Rear Window Louvers Kit. Many questions we have received from customers about the installation of our products could have been easily solved by information listed in this installation guide. We want you to enjoy the product in its fully functional state, and reading this tutorial is a great first step to getting you on your way to a more unique and attractive Mustang.

Again, thank you for choosing Saleen!

Order of operations:

1. Install the eight stud plates and nuts onto the louver (Figures 1 & 3).
 - Make sure the gap between the stud plate and louver edge is even
2. Install the Velcro as follows:
 - a. Scuff the surface of the louver with 80 grit sandpaper
 - b. Apply adhesion promoter to the bonding surfaces on the louver (Figures 1 and 2).
 - b. Install the Velcro to the louver as shown in Figure 1 – across the full length of the top and bottom.
 - c. Make sure the loop side of the Velcro is installed against the louver and there are no wrinkles in the Velcro (must be smooth – you may install each side of the Velcro separately).
3. Install the foam pad as follows:
 - a. Apply adhesion promoter to the bonding surfaces on the louver (Figure 1).
 - b. Install foam pad to each louver edge as shown in Figure 1.
 - c. Make sure the foam pad is installed without wrinkles (must be smooth).

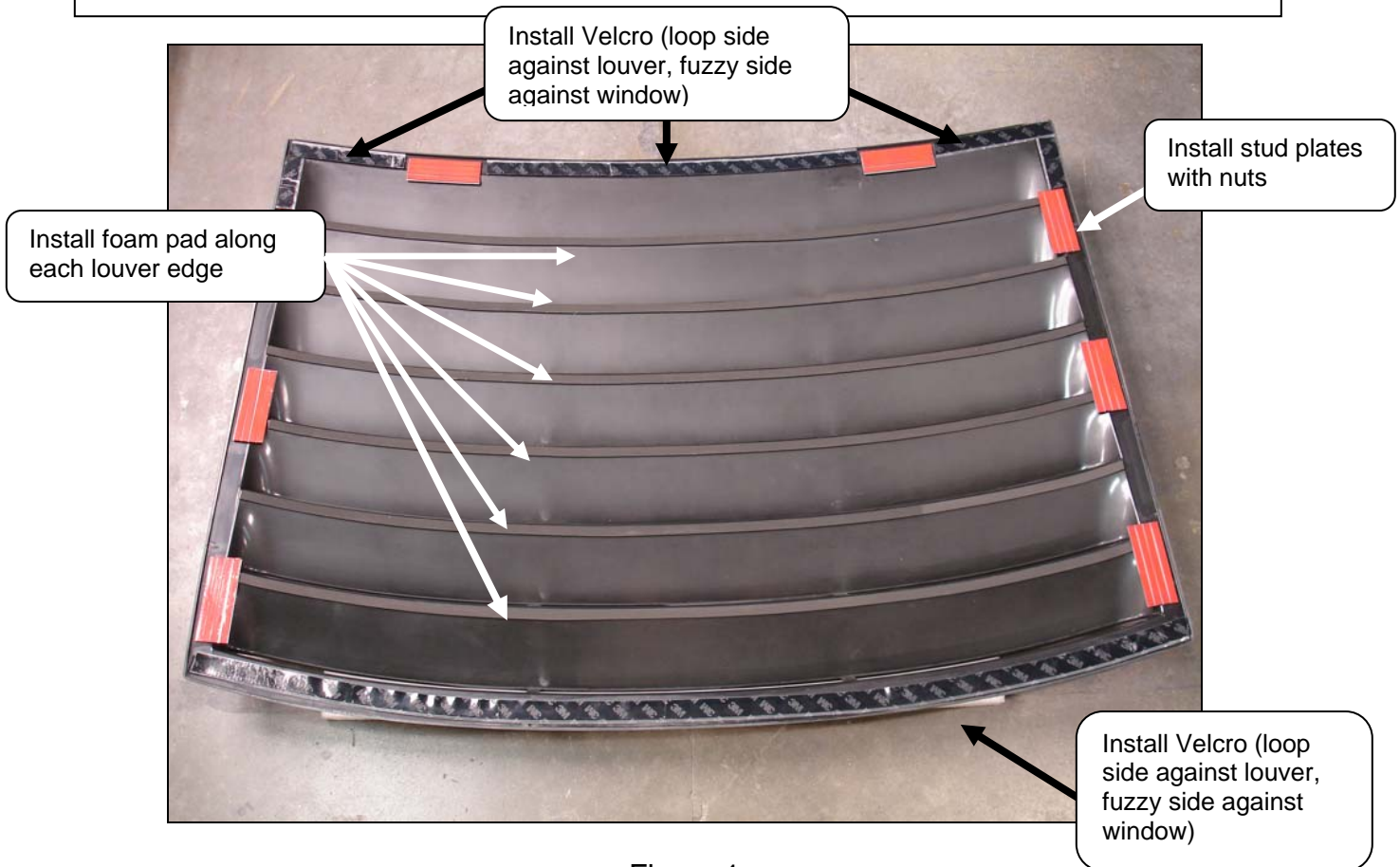


Figure 1

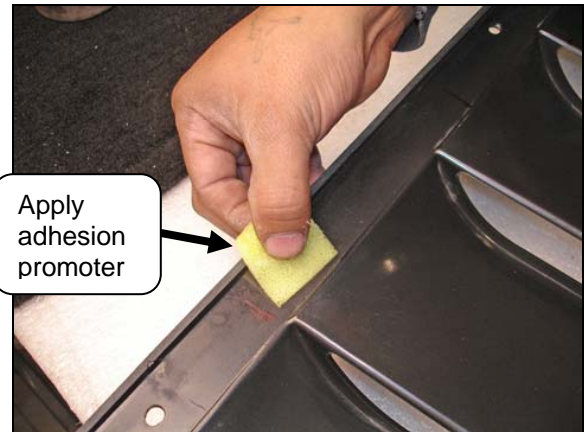


Figure 2

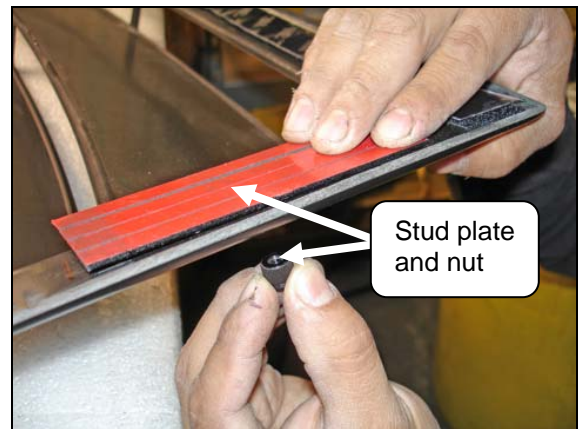


Figure 3

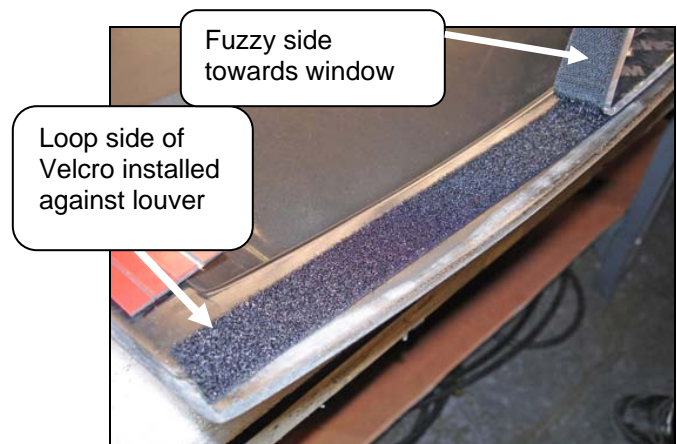


Figure 4

4. Secure the stud plates to the louver as follows:
 - a. Pull back about $\frac{1}{4}$ of the length of the one outboard most plastic cover strip and pull over the edge of the louver so it can be pulled out after the louver is stuck down
 - b. Leave the covers on the other three cover strips.
 - c. Cover the outboard cover strip with masking tape, stick the tape to the outboard edge of the louver and then wrap the tape around to the front/top (show side) of the louver; this prevents the stud plates from rotating before & during installation so they are straight and aesthetically pleasing once installed



Figure 5

5. Clean the glass thoroughly with prep solvent.
6. Apply adhesion promoter where the stud plates and Velcro strips will attach (Figure 6)
7. Remove the cover strips from the tape on the bottom of the stud plates (Figure 6)



Figure 6

Apply adhesion promoter to rear glass where the stud plates and Velcro will attach (match the entire outer rim of the louver)

8. Place the louver on the glass (use two people) and line it up both side-to-side and up/down. (Figure 7)
9. Press down firmly where the stud plates are.
10. Remove the nuts and the louver, carefully checking that each stud plate does not move.
11. Remove the masking tape and one red cover strip from each stud plate. (Figure 8)
12. Remove the cover strips from the Velcro, reinstall the louver and press down firmly to stick the Velcro to the glass.
13. Tighten the nuts securely (be careful not to over tighten!).
14. Allow at least 3 hours for the tape to set before driving the vehicle.



Figure 7



Figure 8