

# **SALEEN SPEEDLAB HERITAGE QUARTER WINDOWS KIT**



**INSTALLATION MANUAL: 2005-current Mustang**

**P/N: 10-8002-C17471A**

## **SALEEN**

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***IF YOU ARE NOT EXPERIENCED IN THE  
AREA OF AUTOMOTIVE MECHANICS, WE  
STRONGLY URGE THAT YOU REFER THIS  
INSTALLATION TO A CERTIFIED INSTALLER  
OR TECHNICIAN***



## **Saleen Speedlab Heritage Quarter Window Kit Installation Guide for 2005-current Mustang**

Thank you for buying the Saleen Speedlab Heritage Quarter Window Kit for the 2005-current Mustang. We appreciate your business, and we hope you enjoy your product.

For your benefit, please read the following instructions completely and thoroughly before attempting to install the quarter window kit. Many questions we have received from customers about the installation of our products could have been easily solved by information listed in the accompanying installation guide. We want you to enjoy the product in its fully functional state, and reading this tutorial is the first step to getting you on your way to a more rare and attractive Mustang.

Again, thank you for choosing Saleen!



**OBTAIN THE FOLLOWING TOOLS:**

- Razor blade
- Small Sanding block
- Square squeegee

**Materials Required:**

- 3M Adhesion Promoter (00-9006-C15620\*)
- 80-Grit Sand Paper
- Wax and Grease Remover
- Lint-Free Cloth

## I Quarter Windows Prep

### Tools Required:

- Razor blade
- Small Sanding block

### Materials Required:

- 3M Adhesion Promoter (00-9006-C15620\*)
- 80-Grit Sand Paper
- Wax and Grease Remover
- Lint-Free Cloth

### Order of operations:

1. Sand all bonding surfaces with 80-grit sand paper. (Figure 1)
2. Wipe all bonding surfaces with wax and grease remover. (Figure 2)
3. Apply 3M adhesion promoter to all bonding surfaces. (Figure 3)

Sand all bonding surfaces with 80-grit sand paper



Figure 1

Wipe all bonding surfaces with wax and grease remover

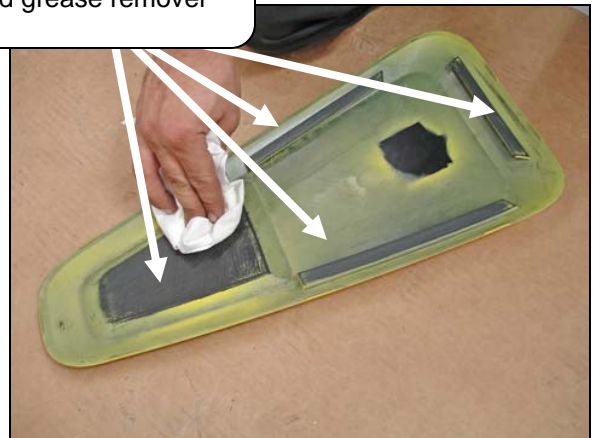


Figure 2

Apply 3M adhesion promoter to all bonding surfaces

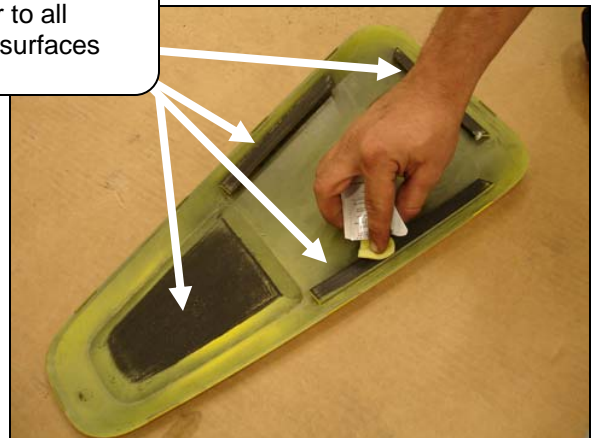


Figure 3

4. Apply double-sided tape to all bonding surfaces. (Figure 4).
5. Apply the black-out decal to the outside painted surface as shown in Figure 5.

Apply double-sided tape to all bonding surfaces

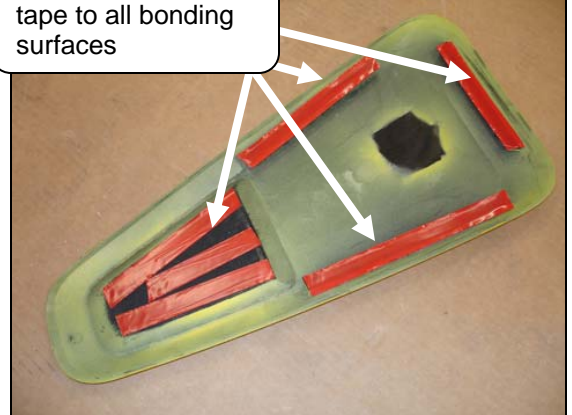


Figure 4

Apply black-out decal to outside painted surface

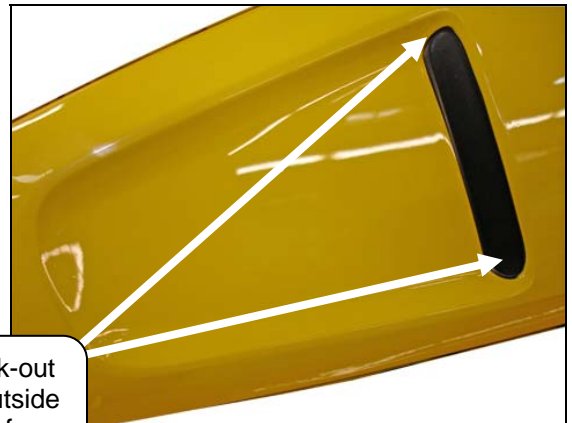


Figure 5

## II Quarter Windows Install

### Materials Required:

- 3M Adhesion Promoter (00-9006-C15620\*)
- Wax and Grease Remover
- Lint-Free Cloth

1. Wipe the entire quarter window with wax and grease remover. (Figure 1)
2. Apply 3M adhesion promoter to the bonding surface of the glass (the area of the glass in which the panel tape will contact). See Figure 2.
3. Remove the self-adhesive backing from the double-sided tape. (Figure 3)

Wipe the entire quarter window with wax and grease remover

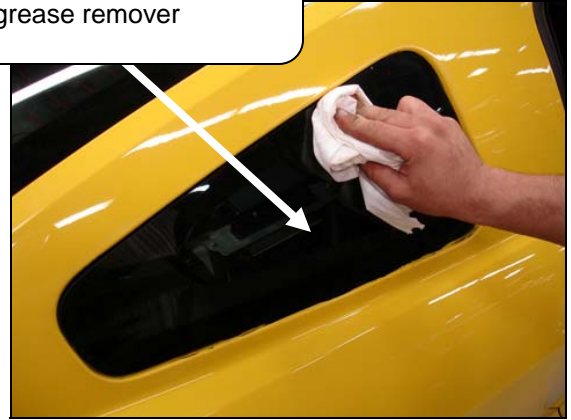


Figure 1

Apply 3M adhesion promoter to bonding surface of the glass (the area of the glass in which the panel tape will contact)



Figure 2

Remove the self-adhesive backing from the double-sided tape



Figure 3

4. Install the quarter window panel as follows:
- First: rest the three panel tabs along the top of the glass (Figure 4).
  - Second: Rotate the panel down and firmly press it onto the face of the glass so the glass is centered within all panel tabs. (Figures 4 and 5)

Install panel:

First: rest the three panel tabs along the top of the glass

Second: Rotate the panel down and firmly press it onto the face of the glass so the glass is centered within all panel tabs

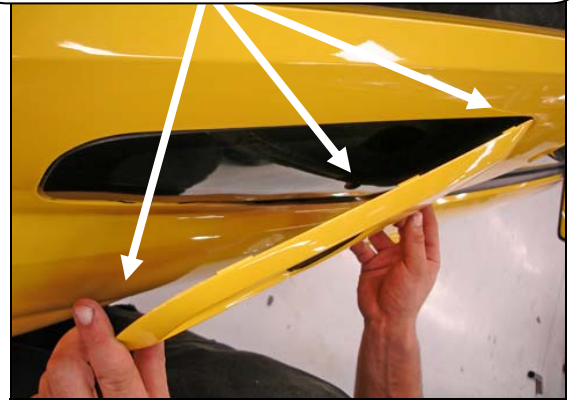


Figure 4

Installed position



Figure 5



### III Interior Quarter Window Decal Application

**Tools Required:**

- Square squeegee

**Materials Required:**

- Wax and Grease Remover

1. Clean the inside of each rear quarter window with glass cleaner.
2. Wet the surface of the window with a soapy water solution.
3. Remove the backing from the quarter window decal (06-9101-C14498B or 06-9101-C14499B) and wet with soapy water.
4. Starting on the small end of the decal, apply one corner to the window, then rub the decal into place with smooth, firm, vertical strokes.
  - There must be no bubbles of any size
5. Leave the decal to dry for at least 2 hours before removing the front cover to ensure the bond is set.

