

SALEEN SPEEDLAB QUARTER WINDOW KIT



INSTALLATION MANUAL: 2005-09 Mustang

P/N: 10-8002-C12167B

SALEEN

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***IF YOU ARE NOT EXPERIENCED IN THE
AREA OF AUTOMOTIVE MECHANICS, WE
STRONGLY URGE THAT YOU REFER THIS
INSTALLATION TO A CERTIFIED INSTALLER
OR TECHNICIAN***



Saleen Speedlab Quarter Window Kit Installation Guide for 2005-09 Mustang

Thank you for buying the Saleen Speedlab Quarter Window Kit for the 2005-09 Mustang. We appreciate your business, and we hope you enjoy your product.

For your benefit, please read the following instructions completely and thoroughly before attempting to install the quarter window kit. Many questions we have received from customers about the installation of our products could have been easily solved by information listed in the accompanying installation guide. We want you to enjoy the product in its fully functional state, and reading this tutorial is a great first step to getting you on your way to a more rare and attractive Mustang.

Again, thank you for choosing Saleen!



Obtain the following tools:

- Glass conditioner (CR Laurence Cat# PWR 4GC)
- Urethane Primer (CR Laurence Cat # PWR4P)
§ www.crlaurence.com
- Pneumatic gun (Cox# 61006-20 Trent 20 oz.)
- Narrow Urethane Gun Tip
- Urethane (CR Laurence Cat # PWR615HV)
- Paint thinner
- Masking tape

Obtain the following parts:

Part Number	Description	Qty.
06-1101-C09948C	QUARTER WINDOW FRAME LH	1
06-1101-C09949C	QUARTER WINDOW FRAME RH	1
00-9009-C12058*	¼" OD RUBBER BUMPER	6

Order of Operations:

1. Using paint thinner, spray surfaces of quarter window frame that will be bonded to the rear quarter panel window, and wipe those surfaces until they are clean and dry. Also clean the quarter window with glass cleaner. Wipe both surfaces dry. (Figures 1 & 2)
2. Apply glass conditioner (see p. 4) to the outer rim of the window where the urethane adhesive will go (Figure 2).
3. Apply urethane primer (see p. 4) to the outer edge of the window (Figure 2) and the quarter window frame (as indicated by arrows in Figure 1; apply urethane to the entire outline of the window frame).
4. Tape off the entire outline of the window (beginning of tape-off shown in Figure 3). The tape should go all the way up to the groove around the window, but not into the groove. (This is to make sure the urethane does not get on the painted surface of the car).

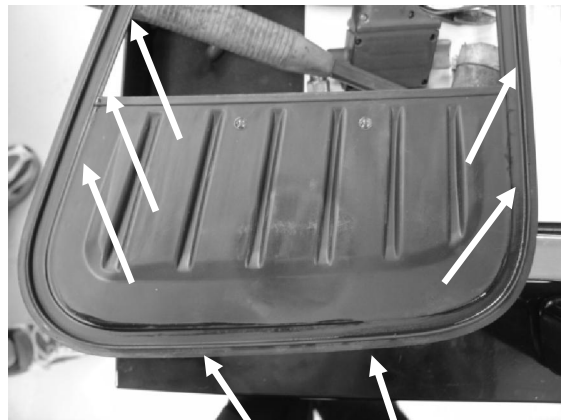


Figure 1

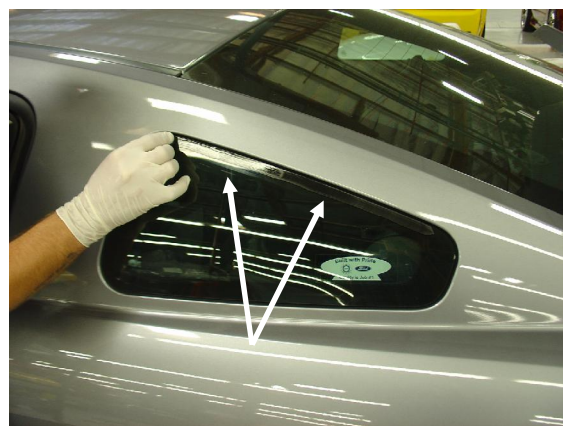


Figure 2



Figure 3



Figure 4

5. With the narrow tip on the pneumatic gun (see p. 4), apply urethane (see p. 4) to the groove on the bond-surface of the quarter panel window (Figure 4). The bead of urethane should be of the size shown in Figure 5, thick enough that a significant amount of excess will seep out into the window when the window frame is applied.
6. Apply three small plastic standoffs, Saleen p/n 00-9009-C12058*, where shown in Figure 6.
7. Apply the quarter window frame to each rear quarter window.
8. Clamp the window frame into place using lever arms attached to suction cups (Figure 7). The small end of the lever arm should press against the high point of the window frame. You can also add masking tape to reinforce the window.
9. Allow 24 hours to set before removing tape or checking frame secureness (Figure 6). At this point you may also remove the excess urethane from the window frame by using a razor blade.

